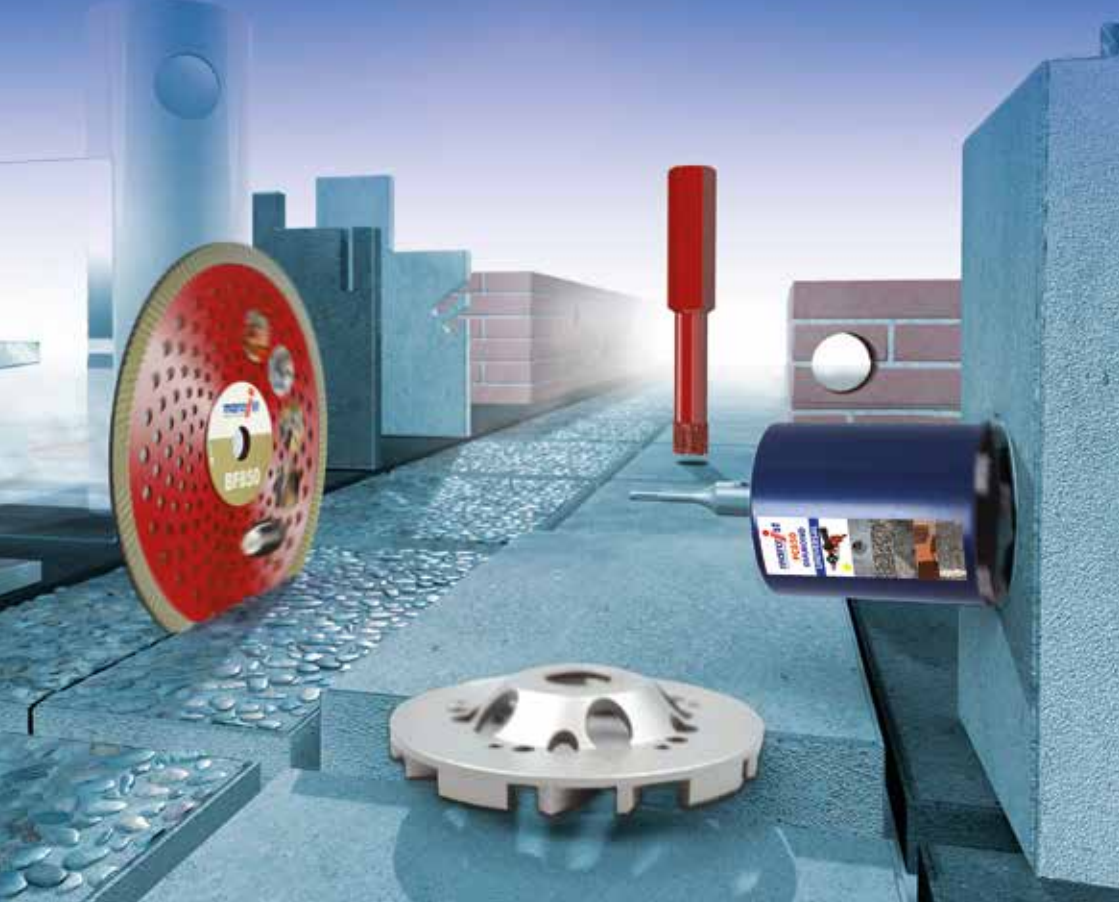


# PRODUCT CATALOGUE V3.



Diamond Tools for Professionals.





British tradition and European design  
hand in hand with Swiss precision.


Marcryst is a family run company with headquarters in Doncaster, England and subsidiary companies in Germany, Austria, Switzerland and Asia. We currently employ in excess of 320 staff and operate worldwide.

Since our formation in 1979 we have single-mindedly followed one ambition:

- Innovation and technology leadership in diamond tools cutting, grinding and drilling.
- Tools that live up to our reputation.
- Better than the best of the rest.
- Totally satisfied or your money back!

We support our tools with services and guarantees that set the standard within the diamond industry.

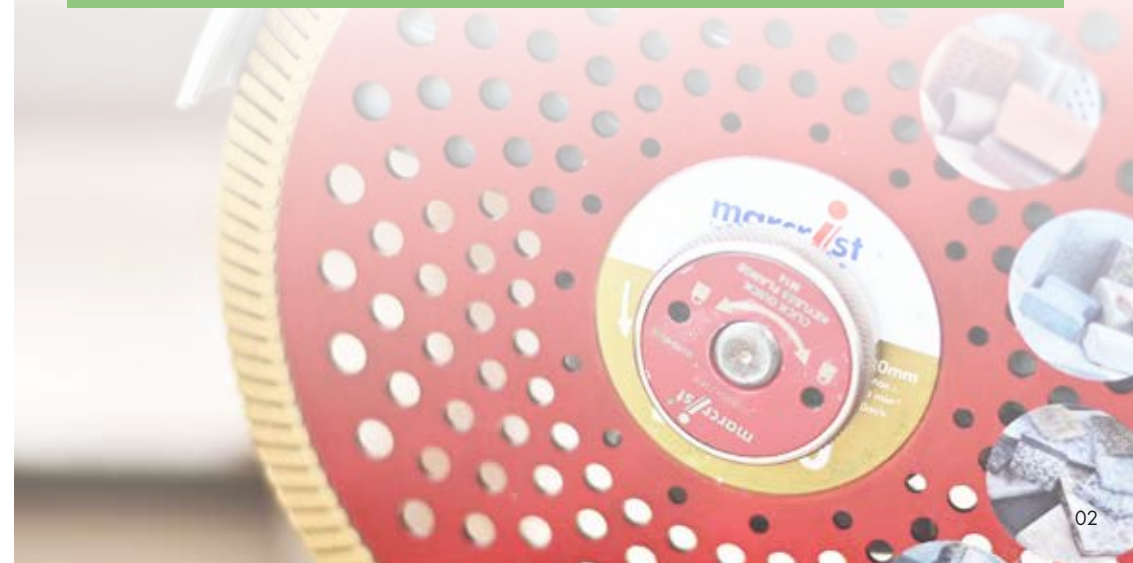
Our aim is that once you have used Marcryst you will always use Marcryst because you have experienced the difference.

 Mario Halbeisen  
Managing Director



## Product Catagories

<b>Akkumax (technology designed for cordless machines)</b>	<b>15 - 24</b>
<b>Diamond Cutting</b>	<b>25 - 48</b>
<b>Tiling Solutions</b>	<b>49 - 94</b>
<b>Dry Diamond Drilling</b>	<b>95 - 109</b>
<b>Wet Diamond Drilling</b>	<b>110 - 122</b>
<b>Machines &amp; Systems Solutions</b>	<b>123 - 142</b>
<b>Diamond Grinding</b>	<b>143 - 152</b>
<b>Bonded Abrasives / Wire Brushes</b>	<b>153 - 170</b>





## Index of Contents

Alu Oxide Fibre Discs .....	pg.166	FF750 .....	pg.91	SB850C .....	pg.36
AS350 .....	pg.45	FZ550 .....	pg.61+62	STM1250 .....	pg.94
AS750 .....	pg.45	FZ850 .....	pg.61	Stone Cutting/Grinding.....	pg.161+162
Backing Pads with Flange Nut..	pg.166	FZ850N .....	pg.62	Slitting Discs .....	pg.159
BC750 .....	pg.44	FZ850X .....	pg.20	TD850 .....	pg.75+82
BF350 .....	pg.27	FZ850X .....	pg.61	TD850V .....	pg.84
BF750 .....	pg.27	HF850C .....	pg.145	TDM1 .....	pg.93
BF750 M14 .....	pg.29	HM750 .....	pg.48	TG750 .....	pg.59
BF850 .....	pg.17	HP850C .....	pg.147	TR350 .....	pg.41+42
BF850 .....	pg.17+28	HPCD850C .....	pg.147	Twist Knot Cup Brush .....	pg.168
BF850T .....	pg.47	HU250 .....	pg.150	Twist Knot Wheel Brush .....	pg.168
CB750 .....	pg.46	HU350A .....	pg.149	VC750 .....	pg.34
CCU850X .....	pg.102	HU350U .....	pg.149	WA850X .....	pg.116
CCW850X .....	pg.113+114	HU850 .....	pg.148	WCU350 .....	pg.121
CD850 .....	pg.75+83	HU850C .....	pg.146	WCU550 .....	pg.120
CG750 .....	pg.43+60	HW850 .....	pg.19 + 35	WCU750X .....	pg.119
CK350S .....	pg.58	HW850-D .....	pg.35	WCU850X .....	pg.117
CK550S .....	pg.57	MA750 .....	pg.48	WCU850X-F .....	pg.118
CK650T .....	pg.55	MC850 .....	pg.18+33	WF850X .....	pg.115
CK650X .....	pg.56	Metal Cutting/Grinding..	pg.160/162	WS350 .....	pg.40
CK750S .....	pg.53	Mi350 .....	pg.32	WS750 .....	pg.40
CK850 .....	pg.16	Mi750 .....	pg.32	Zircon Flap Discs .....	pg.165
CK850 .....	pg.16	Mi850 .....	pg.31		
CK850T .....	pg.51	MM850 .....	pg.23		
CRDG45 .....	pg.39	MR500 .....	pg.38		
Crimp Wire Cup Brush.....	pg.169	MR750 .....	pg.37		
Crimp Wire Wheel Brush.....	pg.169	PC850 .....	pg.101+106		
DCU350 .....	pg.105	PG350 .....	pg.75+81		
DCU550 .....	pg.104+106	PG350X .....	pg.76+88		
DCU750X .....	pg.103+106	PG350X-M14.....	pg.76+89		
DDM150-S .....	pg.125-128	PG750X HEX.....	pg.76+85		
DDM200 .....	pg.126+129+130	PG750X DUO .....	pg.86		
DDM300 .....	pg.126+132	PG750X M14 .....	pg.76+87		
DP850 .....	pg.71+72	PG850 .....	pg.77+80		
DR850 .....	pg.41+42	PG850V.....	pg.80		
DS180 .....	pg.134	RC850 .....	pg.21 + 30		
DS300 .....	pg.135	RD850 .....	pg.22		
DS355 .....	pg.136				

## Marcrist Guarantees



We trust our products and their performance, we would like you to do the same.  
That's why we offer the outstanding Marcrist Brand Guarantee.



Lifetime Guarantee against manufacturing fault. Register your machine online within 30 days of purchase to enjoy your lifetime guarantee against manufacturing fault.



Test Marcrist products for 30 days, put them through the toughest tasks.  
If you are not totally satisfied with our products, you get your money back Guaranteed!

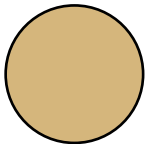
## Marcris't's Performance Levels

Marcris't appreciates we all have different needs.

To help you find the right tools for your application Marcris't offers three performance levels.

### «Premium-Professional»

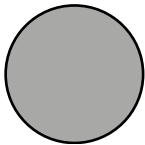
750-850 Class



Marcris't's most innovative products. Developed for professional and specialist use. Designed to deliver maximum cutting / drilling speed, precision and tool life even in the most challenging of applications. Offers outstanding cost-per-cut or hole-drilled ratio.

### «Professional»

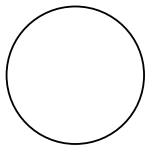
450-650 Class



Developed for general purpose, daily use. The professional range offers high cutting / drilling speeds, precision and tool life.

### «Standard»

150-350 Class



Developed for occasional use. The standard range offers a good combination of performance and price for standard cutting and drilling applications.

## Helping you choose the right product - diamond blade packaging

Choosing the right product is often difficult and confusing. Most packaging is pretty, but doesn't tell you everything you need to know. Marcris't aim to make it easy for you to pick the best product for your application.



This product complies to all known worldwide safety standards inc. EN13236

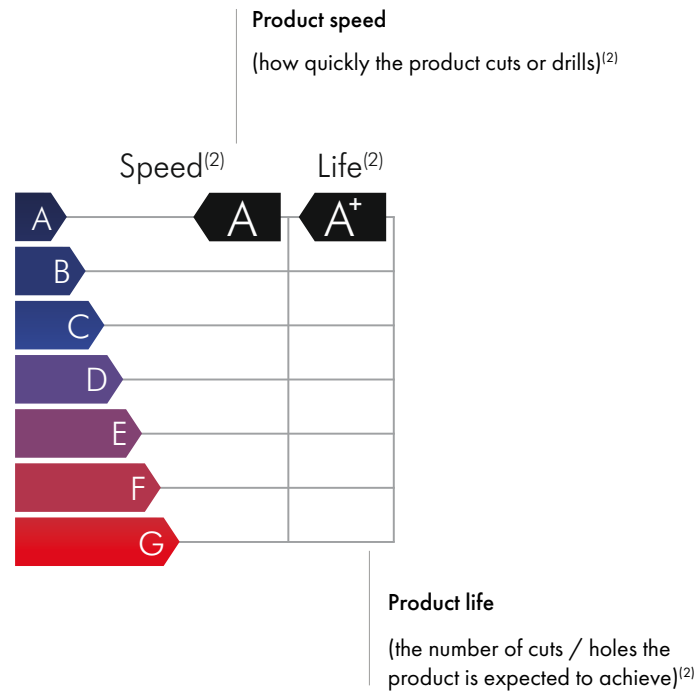
Marcrist aim to make your blade selection as easy as possible.

The blade centre labels offer a quick reference for all the necessary information you may need to help you choose the best product for your application.



1. Marcrist brand - registered trademark
2. Maximum speed recommendations for your blade
3. Product family
4. Suitable machines
5. Blade diameter
6. Blade directional arrow (when in use)
7. Directions on dry / wet use
8. Material guide
9. Performance level

Product description	<p><b>Diamond Blades precision cut</b></p> <p><b>Ultimate turbo diamond blade</b></p> <p>The best, fastest and quietest precision diamond blade, with the lowest cost-per-cut you have ever used. Or your money back!</p> <p><b>Silent MAX</b> Noise reduced</p> <p><b>BF850</b></p> <p>30 day Guarantee</p> <p>Patented<sup>(1)</sup></p> <p>Armoured blade core for extreme safety</p> <p>Transparent for high visibility whilst cutting</p>	Machine compatibility  Product Guarantees																																
Segment close-up	<p><b>BF850 Fastest Precision Cut</b></p>	Product image																																
"Why buy me" Product selection information	<p><b>Why buy me:</b></p> <ul style="list-style-type: none"> <li>• Extreme precision • Extreme speed • Vibration reduced</li> <li>• Noise reduced • Extreme lowest cost-per-cut</li> </ul> <p><b>Technology:</b></p> <p>12.5mm (1)</p> <p><b>Speed<sup>(2)</sup> Life<sup>(2)</sup></b></p> <table border="1"> <thead> <tr> <th>Part Number</th> <th>Diameter</th> <th>Bore</th> <th>Wet / Dry</th> </tr> </thead> <tbody> <tr> <td>1202.0115.22</td> <td>115 mm</td> <td>22.23 mm</td> <td>Wet / Dry</td> </tr> <tr> <td>1202.0125.22</td> <td>125 mm</td> <td>22.23 mm</td> <td>Wet / Dry</td> </tr> <tr> <td>1202.0150.22</td> <td>150 mm</td> <td>22.23 mm</td> <td>Wet / Dry</td> </tr> <tr> <td>1202.0180.22</td> <td>180 mm</td> <td>22.23 mm</td> <td>Wet / Dry</td> </tr> <tr> <td>1202.0230.22</td> <td>230 mm</td> <td>22.23 mm</td> <td>Wet / Dry</td> </tr> <tr> <td>1202.0300</td> <td>300 mm</td> <td>20.00</td> <td>Wet / Dry</td> </tr> <tr> <td>1202.0350</td> <td>350 mm</td> <td>20.00</td> <td>Wet / Dry</td> </tr> </tbody> </table> <p>Building materials Concrete products Granite &amp; natural stone Concrete with steel</p>	Part Number	Diameter	Bore	Wet / Dry	1202.0115.22	115 mm	22.23 mm	Wet / Dry	1202.0125.22	125 mm	22.23 mm	Wet / Dry	1202.0150.22	150 mm	22.23 mm	Wet / Dry	1202.0180.22	180 mm	22.23 mm	Wet / Dry	1202.0230.22	230 mm	22.23 mm	Wet / Dry	1202.0300	300 mm	20.00	Wet / Dry	1202.0350	350 mm	20.00	Wet / Dry	Wet or Dry
Part Number	Diameter	Bore	Wet / Dry																															
1202.0115.22	115 mm	22.23 mm	Wet / Dry																															
1202.0125.22	125 mm	22.23 mm	Wet / Dry																															
1202.0150.22	150 mm	22.23 mm	Wet / Dry																															
1202.0180.22	180 mm	22.23 mm	Wet / Dry																															
1202.0230.22	230 mm	22.23 mm	Wet / Dry																															
1202.0300	300 mm	20.00	Wet / Dry																															
1202.0350	350 mm	20.00	Wet / Dry																															
Suitable material	<p>24</p> <p><sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. RCB Patent No. GB2382544.</p>	Product performance chart  Key product data i.e. size, part number, bore etc.																																



To help you choose the right product all technology icons have been explained below:



**Safety Standards**  
Marcryst diamond products comply with every known safety standard worldwide.



**Self Cooling**  
Titanium coated diamonds provide a self-cooling and self-sharpening cutting edge.



**Ultra Thin & Lightning Fast**  
Ultra thin diamond edge guarantees lightning fast.



**Akkumax**  
Diamond technology specifically designed for cordless machines. The new ultra thin cutting edge extends battery life, increases cutting speed, maximises number of cuts and reduces dust.



**Patented Armoured Blade Core<sup>(3)</sup>**  
Armoured centre for blade strength beyond belief.



**Vacuum Brazed Technology**  
Secure method of embedding cutting particles to retain an ultra sharp edge, with up to 3 times the life of electroplated diamond.



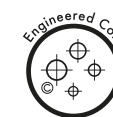
**Diamond Core Protection**  
Guarantees effortless cutting. PATENTED.



**SilentMAX**  
Marcryst blades bearing the trademark SilentMAX are noise reduced, combined with maximum performance and core stability.



**Semi-Silent**  
Noise suppression for semi-silent operation. PATENTED.



**Engineered Core**  
Precision engineered core, hardened, ground, balanced and tensioned.



**Lightning Fast**  
For fast cutting speed.



**DustTEC**  
Marcryst products bearing the trademark DustTEC are designed for dust reduction whilst in operation.



**Dynamically Balanced**  
Dynamically balanced to a maximum allowable tolerance of 50g/mm. This reduces vibration giving both extended machine life and improved operator safety.



**Double Laser Plus**  
Double laser welding plus fusion process guarantees no segment loss and conforms to all safety standards worldwide.



**Vacuum Ultra High Pressure Fusion Technology**  
Segments are formed under vacuum and extreme pressure to eliminate impurities for outstanding performance and safety.



**Inox Technology**  
Marcryst 850 Inox discs will complete up to six times more cuts than the leading competitor discs.

Marcryst understand that selecting the right diamond tools for your use may seem complex even for the most experienced professional.

With many products looking alike there is often very little information available to help you choose the right tool.

Marcryst product rating charts have been determined by our R&D specialists, with over 120 combined years of technical diamond experience. They are designed to assist the professional in selecting the right product for their use, based on:

- **Product speed** (how quickly the product cuts or drills)<sup>(2)</sup>
- **Product life** (the number of cuts / holes the product is expected to achieve)<sup>(2)</sup>

<sup>(2)</sup> Product recommendations may vary according to user and/or machine and/or materials.

Marcryst reserves the right to change any combination of the product specifications, including but not exclusive to: product details, segment heights, product details, product colours, pricing, and product availability without notice. For any printing errors Marcryst accept no liability. Colour variations may occur at any time. Country-specific general conditions of sale and are up to date product specifications available from Marcryst upon request.



## Guaranteed safety

Your safety is extremely important to us - According to VDS (German Association of Abrasive Producers), 12,000 accidents occur every year in Germany alone, some fatal. We continuously research, develop and introduce new technology and features to improve your safety when using our products.



All Marcryst products comply to all known safety standards, in particular EN13236.

Marcryst was one of the world's first diamond companies to attain ISO 9001- accreditation for quality control, design and manufacture.

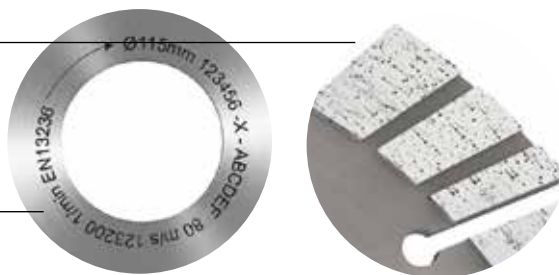
### Other precautions we take:

Segments are individually sheer and load tested before leaving the factory.

All blades include a serial number for traceability.

All blades have all relevant safety symbols marked on the reverse of every blade.

Every blade is supplied with operating and safety instructions in multiple languages.



## Marcryst Technical Support

### Need technical support?

Contact Marcryst and ask for 'Technical Support' for any questions or problems related to diamonds our team are experts, many with lifelong diamond knowledge. If we are unable to solve your problem over the phone, we will normally have an engineer on your site within 48 hours.



Call  
**01302 890 888**

Lines are open  
Monday - Friday  
8:00 - 17:00

### Follow our journey

Keep up to date whilst you are on the go by following us on our social media channels! We provide updates on new product launches, events we are attending, top tips for your application needs and even giveaways. Plus, we would love to hear about your experience with Marcryst products, so follow us across our social media channels and make sure you post up your feedback.



### View us online

Can't find the information you're looking for in this brochure? Have a look at our website, we list all of our range online and where you can purchase it from at **[www.marcryst.co.uk](http://www.marcryst.co.uk)**



### Follow our journey

#### Marcrisr user club

[www.marcrisr.co.uk](http://www.marcrisr.co.uk)

Stay ahead of the pack and be the first to know by signing up to our user club at [marcrisr.com](http://marcrisr.com). These include:

- Exclusive offers
- New product launches
- Time and cost saving tips
- Competitions
- Events and exhibitions



#### Be social

Facebook Marcrisr UK

Instagram Marcrisr\_UK

Twitter/X Marcrisr UK

LinkedIn Marcrisr UK

Follow us on our social media channels, we provide our customers with lots of news and offers from Marcrisr, as well as the odd funny post here and there to bring a smile to your face to get you through the week ahead. We'd also love to hear any feedback.



#### Marcrisr Website

[www.marcrisr.co.uk](http://www.marcrisr.co.uk)

Can't find the information you're looking for in our catalogue? Have a look online! We have all of our products on there ranging from machines to accessories, we'll also help you to find somewhere local to you so you can get your brand new Marcrisr product - sometimes on the same day.



#### Marcrisr YouTube Channel

[www.youtube.com/MarcrisrTool](http://www.youtube.com/MarcrisrTool)

Keep up to date with our latest product videos. Packed with useful application tips, product features and benefits.





# AkkuMAX Diamond Tools for Cordless Machines

## CK850 AkkuMAX Tiles



### AkkuMAX Ultra thin cutting edge guarantees:

- 50% faster cut when used on any angle grinder
- Guaranteed more cuts per battery charge
- Maximum speed and battery life
- 100% more battery life on a cordless angle grinder
- Minimum dust and wear-off
- Ultra fast and long life



X-Segment: ensures clean, precise cut



30 day money back guarantee

Patented armoured steel core for improved cutting precision, safety and stability<sup>(3)</sup>



10 mm (1)

	Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A <sup>+</sup>	A <sup>+</sup>
B		
C		
D		
E		
F		
G		

### CK850 AkkuMAX Extreme Speed Tile Cut

G020

#### Why buy me:

- Extreme speed • Extreme long life • Less dust • Purpose designed for cordless angle grinders • Ultra-thin cutting edge • Noise reduced
- Vibration reduced (patented)<sup>(3)</sup> • Armoured blade core for improved cutting precision and safety (patented)<sup>(3)</sup>

#### Technology:



Part No.	Diameter	Thickness	Bore	Dry
1853.0115.22	115 mm	Ultra thin	22.23 mm	●
1853.0125.22	125 mm	Ultra thin	22.23 mm	●

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. G82382544.





## AkkuMAX Ultra thin cutting edge Technology.

- 50% faster cut when used on any angle grinder
- Guaranteed more cuts per battery charge
- Maximum speed and battery life
- 100% more battery life on a cordless angle grinder
- Minimum dust and wear-off
- Ultra-fast and long life



Ultra thin: Reduced friction protects machine and battery life



30 day money back guarantee

Patented armoured steel core for improved cutting precision, safety and stability<sup>(3)</sup>

## BF850 Akkumax Fastest Precision Cut

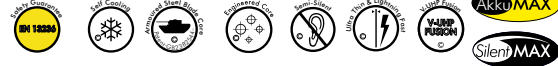
G020



### Why buy me:

- Extreme speed • Extreme long life • Less dust • Purpose designed for cordless angle grinders • Ultra-thin cutting edge • Noise reduced • Vibration reduced (patented)<sup>(3)</sup> • Armoured blade core for improved cutting precision and safety (patented)<sup>(3)</sup>

### Technology:



Part No.	Diameter	Thickness	Bore	Wet or Dry
1851.0115.22	115 mm	Ultra thin	22.23 mm	☀️
1851.0125.22	125 mm	Ultra thin	22.23 mm	☀️
1851.0230.22	230 mm	Ultra thin	22.23 mm	☔️☀️

## AkkuMAX Ultra thin cutting edge guarantees:

- 50% faster cut when used on any angle grinder
- Guaranteed more cuts per battery charge
- Maximum speed and battery life
- 100% more battery life on a cordless angle grinder
- Minimum dust and wear-off
- Ultra-fast and long life



Vacuum brazed diamond segment everything! Guaranteed!



## MC850 Akkumax Cuts-it-all

G016



### Why buy me:

- Doesn't cut, doesn't exist! • Fast • Less dust • Purpose designed for cordless angle grinders • Ultra-thin cutting edge

### Technology:



Part No.	Diameter	Thickness	Bore	Wet or Dry
1852.0115.22	115 mm	Ultra thin	22.23 mm	☔️☀️
1852.0125.22	125 mm	Ultra thin	22.23 mm	☔️☀️
1852.0230.22	230 mm	Ultra thin	22.23 mm	☔️☀️

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

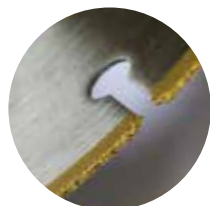


## HW850 AkkuMAX Wood - Plastic - Vinyl - Laminate



### AkkuMAX Ultra thin cutting edge guarantees:

- 50% faster cut when used on any angle grinder
- Guaranteed more cuts per battery charge
- Maximum speed and battery life
- 100% more battery life on a cordless angle grinder
- Minimum dust and wear-off
- Ultra fast and long life



Ultra thin: Reduced friction protects machine and battery life



### HW850 AkkuMAX Fastest Wood & Plastics Cut

G020



10 mm <sup>(1)</sup>

#### Why buy me:

- Fast • Less dust • Purpose designed for cordless angle grinders
- Ultra-thin cutting edge

#### Technology:



Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	
C	
D	
E	
F	
G	

Part No.	Diameter	Thickness	Bore	Dry
1854.0115.22	115 mm	Ultra thin	22.23 mm	●
1854.0125.22	125 mm	Ultra thin	22.23 mm	●

## FZ850X Special Blade for Outdoor Ceramics & 2 - 3 cm Vitrified Porcelain



The FZ850X is the world's first cordless cut off saw blade to cut up to 3 cm vitrified paving slabs wet, tear free and precise.

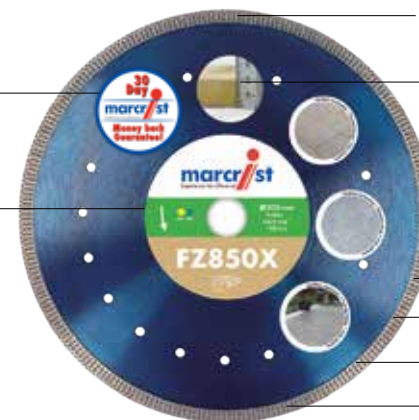
Designed for use on cordless cut off saws

30 day money back guarantee

**Armoured Blade Core**  
Armoured centre for blade strength beyond belief.  
PATENTED <sup>(3)</sup>



X-Tooth segment



Now you can cut vitrified paving slabs up to 30mm wet with your cordless cut off saw

Low cutting cost (approx 4.5 pence per 500mm!)

Extremely fast

Dynamically balanced

Precise cut

Minimal tears

**Note:** For best results, please cut in one go

### FZ850X Blade for Outdoor Vitrified Porcelain Paving Slabs

G020



10mm <sup>(1)</sup>

#### Why buy me

- Highest precision for cutting outdoor porcelain paving • Precise cut
- Extremely fast • Excellent cutting performance • Lowest cutting costs • Minimal tears

#### Technology



Part Number	Diameter	Bore	Wet
1843.0230.22X	230 mm	22.23 mm	●

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A++
B	A
C	
D	
E	
F	
G	

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

<sup>(1)</sup>Segment heights can vary. Usable segments heights are on average 1.5-2.5mm less than the specified segment height. Marcris reserves the right to change segment heights and specification without prior notification. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

## RC850 Akkumax Clay Roof Tile Blade



Marcrist cutting disc for all Roof tiles however hard.

- Optimised for cordless machines
- Cuts more than twice as fast
- 100% more cuts per battery charge
- Ultra-thin cutting edge
- Noise reduced
- Heat equalising core
- Armoured core for cutting precision and safety
- Reduces cutting dust by half



### RC850 AkkuMAX Clay Roof Tile Blade

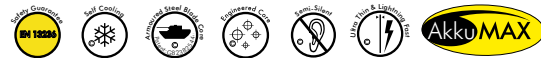
G020



Why buy me:

- Made for corded and cordless angle grinders
- Ultra-thin cutting edge
- Ultra-fast
- Up to 50% less dust
- Cuts all roof tiles however hard

Technology:



10 mm <sup>(1)</sup>

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	
C	
D	
E	
F	
G	



Glazed Tiles

Slate Tiles

Clay Tiles

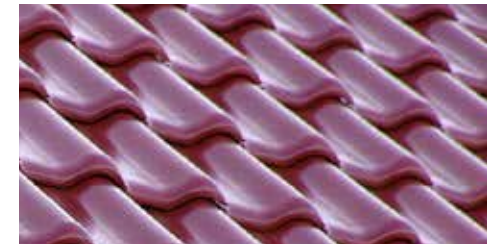
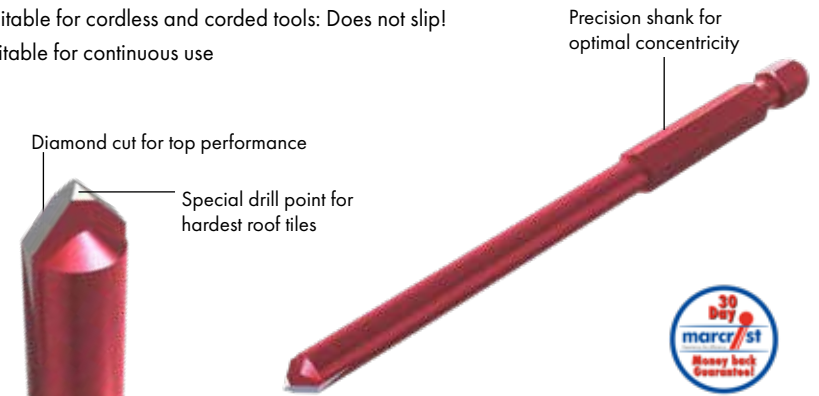
Part Number	Diameter	Bore	Strength	Wet or Dry
2060.0230.22	230 mm	22.23 mm	Ultra thin	

## RD850 AkkuMAX Roof Tile Drill



With this roof tile drill, drilling roof tiles is now child's play!

- Drills even the toughest roof tiles
- Suitable for cordless and corded tools: Does not slip!
- Suitable for continuous use



### RD850 AkkuMAX Roof Tile Drill

G006

Why buy me:

- Easily drills the toughest roof tiles
- Optimised for cordless machines
- Self-centering
- Extremely fast
- Extremely durable
- Saves time and money

Technology:



Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	
C	
D	
E	
F	
G	

Part Number	Diameter	Length	Dry
497.001.004	4 mm	100/60 mm	
497.001.005	5 mm	100/60 mm	
497.001.006	6 mm	100/60 mm	
497.601.004	10 x 4 mm Multipack	100/60 mm	
497.601.005	10 x 5 mm Multipack	100/60 mm	
497.601.006	10 x 6 mm Multipack	100/60 mm	

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.



Multi-Material Drill does it all!

- Designed for Cordless and regular drills, with and without percussion
- Drills it all... fast ... clean ... low-cost
- Self-centering: Reduced slippage



Bit fitting for use with impact drivers

HEX shank to eliminate slippage in the chuck

Flat flute for rapid stock removal and penetration with and without percussion

Special braze technology guarantees maximum life and reliability

Self-centering: Reduced slippage



Brick



Natural Stone



Gypsum Board



Clay Roof Tiles



Wood



Poroton



Aluminium



PVC

MM850 AkkuMAX Multi-Material Drill Bit

G019



Why buy me:

- Extremely fast • Extreme long life • Clean holes • Saves time & money
- Purpose designed for cordless machines • Drills it all, even Metal + Concrete + Wood • Very low costs

Technology:



Part Number	Diameter	Total Length	Dry
496.001.005	5 mm	100 mm	●
496.001.006	6 mm	100 mm	●
496.001.007	7 mm	100 mm	●
496.001.008	8 mm	120 mm	●
496.001.010	10 mm	120 mm	●
496.001.012	12 mm	150 mm	●
496.001.014	14 mm	150 mm	●
496.601.001	5, 6, 8, 10 mm Set		●

Speed<sup>(2)</sup>

Life<sup>(2)</sup>







Diamond Cutting

# Quick Click Flange



At Marcryst we have invested in good flanges, because around 85% of all performance issues are the result of worn, damaged and faulty flanges. Quick release keyless flanges make so much more sense than previous, standard flanges:

- Quick and easy tool free disc changes within seconds
- No more scrambling for mislaid spanners ever
- More reliable and durable
- Professional
- Hardwearing
- Vibration reduced



With the Marcryst Click Quick Keyless Flange you will have a robust and safe flange that allows quick, easy and tool-free blade changes. Experience the difference!



Click Quick Keyless Flange

G001

Part Number	Diameter	Bore	Pack Qty.
5014.0043.M14	43 mm	M14	1 Piece

Flanges must be checked regularly and replaced!

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. G82382544.

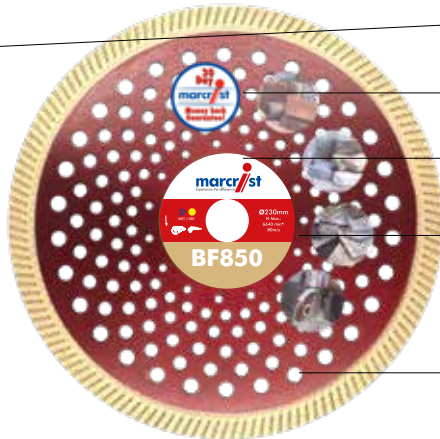


## Diamond Blades precision cut BF850 Fastest precision cut



### Ultimate turbo diamond blade

The best, fastest and quietest precision diamond blade, with the lowest cost-per-cut you have ever used. Or your money back!



Noise reduced

30 day Guarantee

Patented<sup>(3)</sup>

Armoured blade core for extreme safety

Transparent for high visibility whilst cutting

Precision cut <sup>(1)</sup>

### BF850 Fastest Precision Cut

G029



12.5mm <sup>(1)</sup>

Speed<sup>(2)</sup> Life<sup>(2)</sup>



#### Why buy me:

- Extreme precision • Extreme speed • Vibration reduced
- Noise reduced • Extreme lowest cost-per-cut

#### Technology:



Part Number	Diameter	Bore	Wet or Dry
1202.0115.22	115 mm	22.23 mm	Water Spray
1202.0125.22	125 mm	22.23 mm	Water Spray
1202.0150.22	150 mm	22.23 mm	Water Spray
1202.0180.22	180 mm	22.23 mm	Water Spray
1202.0230.22	230 mm	22.23 mm	Water Spray
1202.0300.20	300 mm	20.00 mm	Water Spray
1202.0350.20	350 mm	20.00 mm	Water Spray

## Diamond Blades precision cut



### BF750 Fast Precision Cut

G020



10mm <sup>(1)</sup>

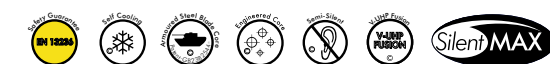
Speed<sup>(2)</sup> Life<sup>(2)</sup>



#### Why buy me:

- Precise • Fast • Long life

#### Technology:



Part Number	Diameter	Bore	Wet or Dry
1126.0115.22	115 mm	22.23 mm	Water Spray
1126.0125.22	125 mm	22.23 mm	Water Spray
1126.0230.22	230 mm	22.23 mm	Water Spray
1126.0300	300 mm	20.00 / 22.23 / 25.40 / 30.00 mm	Water Spray
1126.0350	350 mm	20.00 / 22.23 / 25.40 / 30.00 mm	Water Spray

Raising standards in quality and performance for professional users.

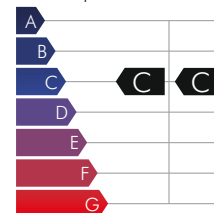
### BF350 Precision Cut

G020



7mm <sup>(1)</sup>

Speed<sup>(2)</sup> Life<sup>(2)</sup>



#### Technology:



Part Number	Diameter	Bore	Wet or Dry
1206.0115.22	115 mm	22.23 mm	Water Spray
1206.0125.22	125 mm	22.23 mm	Water Spray
1206.0230.22	230 mm	22.23 mm	Water Spray
1206.0300.20	300 mm	20.00 mm	Water Spray

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

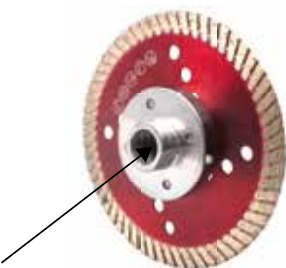
<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

# BF750 Quick Fit M14 Spin on Flange



Ultimate quality quick fit flush cutting diamond blade for angle grinders.

- Flush cutting is now easy
- No protruding flange
- Greater cutting depth
- No more damaged surface by the flange



M14 quick fit spin on flange for direct mounting to any M14 angle grinder



Transparent for high visibility whilst cutting

Exceptional performance turbo segment

No protruding flange nut



Cutting



Flush cutting



Mitre cutting

## BF750 M14 Precision Diamond Flush Cutting

G020



10.5mm (1)

### Why buy me:

- Ultimate performance precision turbo cutting blade with quick fit M14 spin on flange
- No protruding flange nut • Ideal for flush cutting
- Exceptional cutting speed • Precision cut • Long life

### Technology:



Building materials



Concrete products



Granite & natural stone



Marble & slate

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	
C	
D	
E	
F	
G	

Part Number	Diameter	Bore	Wet or Dry
1128.0115.M14	115mm	M14	Wet/Dry
1128.0125.M14	125mm	M14	Wet/Dry
1128.0230.M14	230mm	M14	Wet/Dry



<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. G82382544.

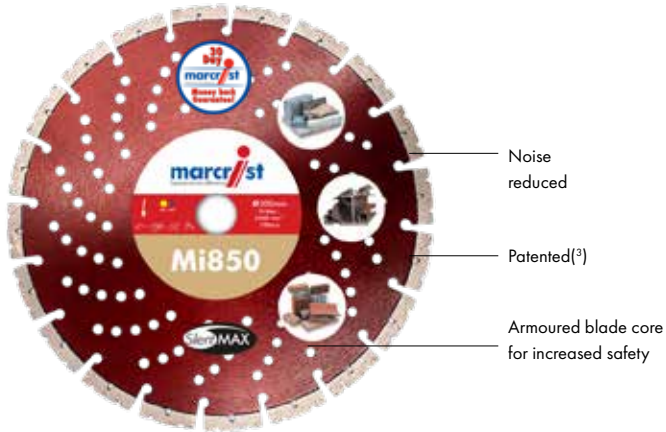


## Ultimate universal diamond blade

The best, fastest universal diamond blade, with the lowest cost-per-cut you have ever used. Or your money back!



M-Segment-Technology



## Mi850 Fastest Universal Cut

G029

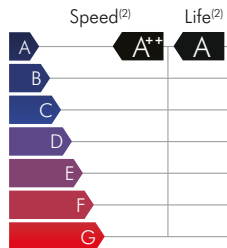
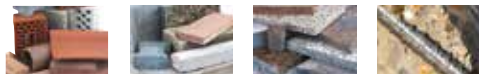
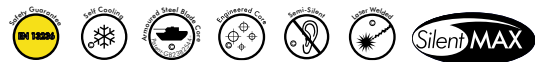


10 mm <sup>(1)</sup>

### Why buy me:

- Extreme speed • Long life • Extreme lowest cost-per-cut • Vibration reduced

### Technology:



Part Number	Diameter	Bore	Wet or Dry
1112.0115.22	115 mm	22.23 mm	Wet/Dry
1112.0125.22	125 mm	22.23 mm	Wet/Dry
1112.0150.22	150 mm	22.23 mm	Wet/Dry
1112.0180.22	180 mm	22.23 mm	Wet/Dry
1112.0230.22	230 mm	22.23 mm	Wet/Dry
1112.0300	300 mm	20.00 / 22.23 / 25.40 / 30.00 mm	Wet/Dry
1112.0350	350 mm	20.00 / 22.23 / 25.40 / 30.00 mm	Wet/Dry
1112.0400	400 mm	20.00 / 22.23 / 25.40 / 30.00 mm	Wet/Dry
1112.0450	450 mm	25.40 mm	Wet/Dry



## Mi750 Long Life Universal Cut

G029

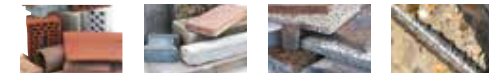
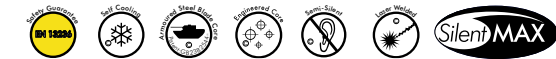


10 mm <sup>(1)</sup>

### Why buy me:

- Extreme long life • Fast

### Technology:



Part Number	Diameter	Bore	Wet or Dry
1111.0115.22	115 mm	22.23mm	Wet/Dry
1111.0125.22	125 mm	22.23mm	Wet/Dry
1111.0230.22	230 mm	22.23mm	Wet/Dry
1111.0300	300 mm	20.00 / 22.23 / 25.40mm	Wet/Dry
1111.0350	350 mm	20.00 / 22.23 / 25.40mm	Wet/Dry

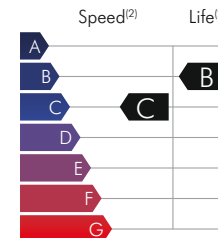
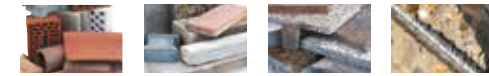
## Mi350 Universal Cut

G020



10 mm <sup>(1)</sup>

### Technology:



Part Number	Diameter	Bore	Wet or Dry
1136.0115.22	115 mm	22.20 mm	Wet/Dry
1136.0125.22	125 mm	22.20 mm	Wet/Dry
1136.0230.22	230 mm	22.20 mm	Wet/Dry
1136.0300	300 mm	20.00 / 22.23 / 25.40 mm	Wet/Dry
1136.0350	350 mm	20.00 / 22.23 / 25.40 mm	Wet/Dry

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

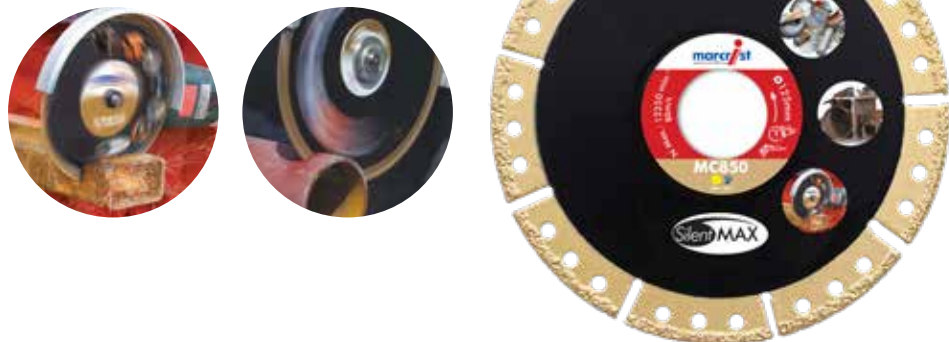
<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.





Doesn't cut? Doesn't exist!

Probably the most important diamond blade for any Electrician's tool box!

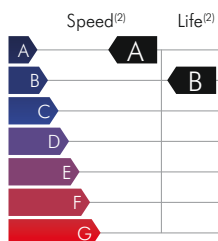


## MC850 Cuts-it-all

G016



10 mm <sup>(1)</sup>



Why buy me:

- Doesn't cut, doesn't exist! • The ideal tool for cutting a wide variety of materials

Technology:



Part Number	Diameter	Bore	Wet or Dry
2120.0115.22	115 mm	22.23 mm	
2120.0125.22	125 mm	22.23 mm	
2120.0230.22	230 mm	22.23 mm	

Technology:



Part Number	Diameter	Bore	Wet or Dry
2120.0300.20	300 mm	20.00 mm	
2120.0350.20	350 mm	20.00 mm	
2120.0400.20	400 mm	20.00 mm	

VC750 The perfect blade for the professional roofer!

Cuts where chainsaws fail!

From the cellar to the roof, the VC750 Rip Cut blade is the perfect problem-solver!

- Bi-directional - simply turn the blade around and continue cutting
- Silent centre provides a quieter more stable cut
- Carbide cluster Segments, designed to rip through most materials
- Regular re-sharpening of the blade will extend its life



Wood with nails



Roof felt / bitumen

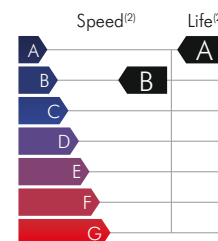


## VC750 Rip-Cut

G020



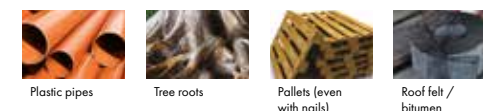
10 mm <sup>(1)</sup>



Why buy me:

- Cuts where chainsaws fail! • Long life • Fits on all angle grinders and petrol saws

Technology:



Part Number	Diameter	Bore	Dry
2360.0125.22	125 mm	22.23 mm	
2360.0230.22	230 mm	22.23 mm	
2360.0300.20	300 mm	20.00 mm	
2360.0350.25	350 mm	20.00/25.00 mm	

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.



## HW850-D Premium Insulation Material Cut



### HW850D Insulation Material Cutter, Premium Professional Quality

Cuts insulation materials on your angle grinder or circular saw, like butter.

- Pavaflex
- Gutex
- Styropor
- Sandwich materials
- Styrodur etc.



10 mm <sup>(1)</sup>

### HW850-D Premium Insulation Material Cut

G020

#### Why buy me:

- Ultra thin, exceptional fast precision cut
- Patented core technology
- Easy and totally safe to use
- Long life
- Precise cut
- Highly accurate tear-free cut
- Cuts totally dust free when used with Marcrist dust control

#### Technology:



Sandwich material



Pavaflex



Gutux

Part Number	Diameter	Bore	Dry
1841.0230.22	230 mm	22.23 mm	●

## SB850C Diamond Cast Iron Sabre Saw Blade



- Available in 200 mm and 300 mm lengths
- Perfect for plumbers
- Long life
- Fast
- Easy
- Universal fitting (fits all reciprocating / sabre saws)
- Flexible blade
- Cuts almost anything!



Fast and easy



Flexible blade



### SB850C Diamond Cast Iron Sabre Saw Blade

G020

#### Why buy me:

- Perfect for plumbers/electricians/heating engineers
- Universal connection (fits all reciprocating / sabre saws)
- Up to 275mm cutting length
- Long life
- Easy to use
- Quick
- Flexible



Plastic pipes



Cast iron



Grey cast iron



Cable



Ventilation and cable ducts

Application	Recommended	Not advised
Cast Iron Pipe	●	
Grey Cast Iron	●	
Plastic / PVC / PE	●	
Fibreglass	●	
Sheet Steel	●	
Stainless Steel		●

Part Number	Type	Length	Max. Cutting Length	Dry
2420.0200	SB850C Cast Iron	200 mm	175 mm	●
2420.0300	SB850C Cast Iron	300 mm	275 mm	●

## MR750 Diamond Mortar Raker



### MR750 Premium Professional Mortar Rake

- Extreme life up to 150 - 230m<sup>2</sup>
- Tungsten Carbide core protection for reduced undercutting
- Precision core for additional safety and durability
- High diamond concentration
- Very fast
- Available raking width options are 4.5mm or 6mm



Mortar Raking product video



Protect your weld from abrasion with a TCT (tungsten carbide tip)

### MR750 Special Blade for Mortar Raking Blade

G020



#### Why buy me:

- Very Fast • Very Long Life • Suitable for Mortar Raking



#### Technology:



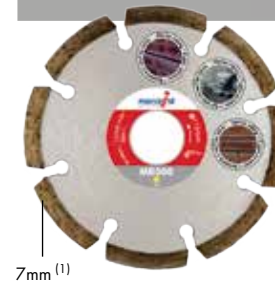
Part Number	Diameter	Raking width	Bore	Dry
2190.0115.22	115 mm	6.0 mm	22.23	●
2190.0125.22	125 mm	6.0 mm	22.23	●

## Diamond Mortar Raker



### MR500 Diamond Mortar Raking Blade

G020



#### Our trade ultimate mortar raking blade provides:

- Precision engineered core
- Vacuum brazed fusion technology
- 7-10mm segment for a longer life

#### Why buy me:

- Fast • Long Life • Suitable for Mortar Raking



#### Technology:



Part No.	Diameter	Raking Width	Bore	Dry
2192.0115.22	115 mm	6 mm	22.23 mm	●
2192.0125.22	125 mm	6 mm	22.23 mm	●

### MR350 Diamond Mortar Raking Blade

G020

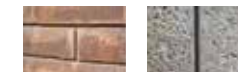


#### Even though this is our trade standard mortar raking blade, it's a performance leader within its price class.

- Precision engineered core
- Vacuum brazed fusion technology

#### Why buy me:

- Long Life • Suitable for Mortar Raking



#### Technology:



Part No.	Diameter	Raking Width	Bore	Dry
2193.0115.22	115 mm	6mm	22.23mm	●
2193.0125.22	125 mm	6mm	22.23 mm	●



Our dust guard with adjustable cutting depth for angle grinders\* provides:

- Easy, safe and dust free mortar raking
- Depth setting allowing the raking depth to be precisely set
- Swivel fitting for connection to vacuum hose
- Transparent design for ease of use and precision

\*fits most popular 115mm and 125mm angle grinders.



### CRDC 45 Cutting and Grinding Guard

G020

#### Why buy me:

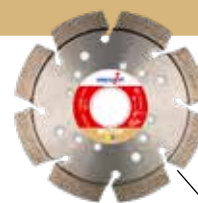
- Easy • Safe • Dust Free • Adjustable Depth • Suitable for most Angle Grinders
- Lightweight • Durable

Part No.	Description
1987.0000.001	<b>CRDC 45</b> Diamond cutting and grinding dust guard



### WS750 Special Blade for Wall Chasing

G020



10 mm<sup>(1)</sup>

#### Why buy me:

- Fast • Long life • Universal

#### Technology:



Building materials



	Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A*	A*
B		
C		
D		
E		
F		
G		

Part Number	Diameter	Bore	Dry
2040.0125.22	125 mm	22.23 mm	●
2040.0140	140 mm	22.23/25.4/30.00mm	●
2040.0150	150 mm	22.23/25.4/30.00mm	●
2040.0180.22	180 mm	22.23 mm	●

### WS350 Blade for Wall Chasing

G020

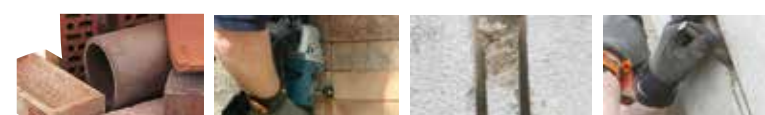


10 mm<sup>(1)</sup>

#### Technology:



Building materials



	Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A		
B		
C	C	C
D		
E		
F		
G		

Part Number	Diameter	Bore	Dry
2041.0125.22	125 mm	22.23 mm	●
2041.0140	140mm	22.23/25.4/30.00mm	●
2041.0150	150mm	22.23/25.4/30.00mm	●
2041.0180.22	180mm	22.23 mm	●



**DR850 Diamond Mortar Routers****G020**Mortar Routing  
product video.

- Exceptional life (lasts approx. 6 X longer than tungsten carbide routers)
- Exceptionally fast (4 X faster than tungsten carbide routers)
- Exceptional low cost because the DR850 lasts so long
- Available in 6mm and 8mm diameter
- Never before has brick raking and routing been so easy and safe

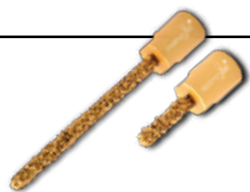
**Why buy me:**

- Very Fast • Very Long Life • Suitable for Mortar Routing • Diamond Grit

**Technology:**

Made for use with a Marcris dust guard, Page 42

Part No.	Routing Diameter	Length	Dry
2392.0006.M14	6mm	65 / 35 mm	●
2392.0008.M14	8mm	65 / 35 mm	●
2392.0008.M14-100	8mm	130 / 100 mm	●

**TR350 Tungsten Mortar Routers****G020**

- Reasonable life
- Twice as fast as tungsten carbide routers
- Low cost cuts

**Why buy me:**

- Fast • Long life • Suitable for Mortar Routing • Tungsten Carbide Grit

**Technology:**

Part No.	Routing Diameter	Length	Dry
2393.0008.035	8mm	65 / 35 mm	●
2393.0008.100	8mm	130 / 100 mm	●

**Mortar Routing Guard and Dust Control**

- Makes routing safe and 100% dust free
- Precision guide plate and cutting indicator
- Adjustable routing depth
- Fits all popular angle grinders
- One fits all = suitable for all machines and all routers (diamond, tungsten and Irwin)

**Dust TEC****RDC45****Mortar Routing Guard****G001****Why buy me:**

- Easy • Safe • Dust free • Adjustable Depth • Suitable for most Angle Grinders
- Lightweight • Durable

Part No.	Description
430.003.002	Angle grinding routing tool guard

## CG750 4in1 Cutting, Grinding and Flush Cutting



CG750 Diamond Cutting and Grinding Blade for angle grinders, the must have in every toolbox.

- No jamming in the cut
- Flush cutting
- Cuts and grinds everything!

M14 spin on flange



25mm diamond segment (Ø230mm)

Reinforced turbo segment for exceptional life

Captive nut flange (Ø115 & Ø125mm) for direct mount to angle grinder

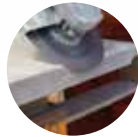
Flush cutting



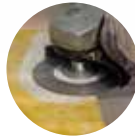
Cutting



Flush cutting



Edge grinding



Grinding

### CG750 4in1 Cutting, Grinding and Flush Cutting



20 / 25 mm<sup>(1)</sup>

#### Why buy me:

- One blade for everything! • Cutting • Grinding • Beveling
- Flush cutting • Edge grinding

#### Technology:



Part Number	Diameter	Bore	Wet or Dry
2350.0115.14	115 mm	M14	
2350.0125.14	125 mm	M14	

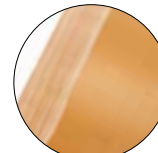
## BC750 Cutting and Beveling



Cutting and Beveling with one product!



Cutting



Beveling



Heat resistant super diamond

Diamond coating

Cutting depth stop

### BC750 Cutting and Beveling

G020



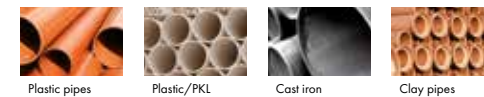
10 mm<sup>(1)</sup>

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A+
B	
C	
D	
E	
F	
G	

#### Why buy me:

- Fast • Saves time and money • Easy to use • Extreme long life

#### Technology:



Part Number	Diameter	Bore	Dry
2410.0125.22	125 mm	22.23 mm	

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.



10 mm<sup>(1)</sup>

## AS750 Special Blade for Asphalt

G029

### Why buy me:

- Fast • Extreme long life

### Technology:



Asphalt & refractories



Asphalt

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A+
B	
C	
D	
E	
F	
G	

Part Number	Diameter	Bore	Wet or Dry
1114.0300	300 mm	20.00/22.23/25.40 mm	Wet/Dry
1114.0350	350 mm	20.00/22.23/25.40 mm	Wet/Dry
1114.0450	400 mm	20.00/25.40 mm	Wet/Dry
1114.0450.25	450 mm	25.40 mm	Wet/Dry
1114.0500.25	500 mm	25.40 mm	Wet/Dry
1114.0600.25	600 mm	25.40 mm	Wet/Dry



10 mm<sup>(1)</sup>

## CB750 Special Blade for Concrete

G029

### Why buy me:

- Fast • Long life

### Technology:



Concrete products



Reinforced concrete

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A+
B	
C	
D	
E	
F	
G	

Part Number	Diameter	Bore	Wet or Dry
1115.0350.25	350 mm	25.40 mm	Wet/Dry
1115.0400.25	400 mm	25.40 mm	Wet/Dry
1115.0450.25	450 mm	25.40 mm	Wet/Dry
1115.0500.25	500 mm	25.40 mm	Wet/Dry
1115.0600.25	600 mm	25.40/60.00 mm	Wet/Dry



10 mm<sup>(1)</sup>

## AS350 Blade for Asphalt

G020

### Technology:



Asphalt & refractories



Asphalt

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	B
B	B
C	
D	
E	
F	
G	

Part Number	Diameter	Bore	Dry or Wet
1416.0300	300 mm	20.00/ 22.23/ 25.40 mm	Dry/Wet
1416.0350	350 mm	20.00/ 22.23/ 25.40 mm	Dry/Wet
1416.0400	400 mm	20.00/ 25.40 mm	Dry/Wet
1416.0450	450 mm	25.40 mm	Dry/Wet
1416.0500.25	500 mm	25.40 mm	Dry/Wet





## BF850T Table Saw Diamond Blade



### Ultimate table saw blade

The best, quietest table saw blade you have ever used, or your money back!

- The **BF850T SilentMAX** runs almost noise free!
- Table saws can create loud whistling noises when idling...the **BF850T** runs almost silently
- Test the **BF850T SilentMAX** today, the results are astounding!



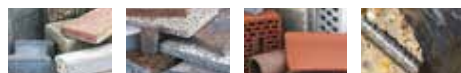
### BF850T Granite, Concrete and Hard Materials



#### Why buy me:

- Long life • Fast cut • Noise reduced
- Almost completely silent when idling • No whistling

#### Technology:



Part Number	Diameter	Bore	Wet
1201.0350	350 mm	25.40 / 30.00 mm	

## Table Saw Blades



### HM750 Granite and Hard Materials



10 mm<sup>(1)</sup>

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	
C	
D	
E	
F	
G	

#### Why buy me:

- Fast • Long life

#### Technology:



Part Number	Diameter	Bore	Wet
1116.0250	250 mm	25.40 / 30.00mm	
1116.0300	300 mm	25.40 / 30.00mm	
1116.0350	350 mm	25.40 / 30.00mm	
1116.0400	400 mm	25.40 / 30.00mm	
1116.0450	450 mm	25.40 / 30.00mm	

### MA750 Marble and Slate



45

10 mm<sup>(1)</sup>

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	
C	
D	
E	
F	
G	

#### Why buy me:

- Fast • Long life • Cuts extremely hard building materials

#### Technology:






Part Number	Diameter	Bore	Wet
1118.0200	200mm	25.40 / 30.00mm	
1118.0250	250mm	25.40 / 30.00mm	
1118.0300	300mm	25.40 / 30.00mm	
1118.0350	350mm	25.40 / 30.00mm	
1118.0400	400mm	25.40 / 30.00mm	
1118.0450	450mm	25.40 / 30.00mm	

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.



## Tile Cutting Overview - Ultimate Pro Quality

Target Market	ULTIMATE PRO QUALITY		
	The best product on the market for this application, no expense spared Money back if you are not totally satisfied		
	CK850 T	CK850 AkkuMAX	CK750 S
			
Dimensions	<p>1830.0115.22 115 mm 22.23 mm</p> <p>1830.0125.22 125 mm 22.23 mm</p> <p>1830.1150.25 150 mm 25.40 mm</p> <p>1830.1180.25 180 mm 25.40 mm</p> <p>1830.1200.30 200 mm 25.40 / 30.00 mm</p> <p>1830.1230.25 230 mm 25.40 mm</p> <p>1830.1250.30 250 mm 25.40 / 30.00 mm</p> <p>1830.1300.30 300 mm 25.40 / 30.00 mm</p> <p>1830.1350.30 300 mm 25.40 / 30.00 mm</p> <p>1830.1400.30 400 mm 25.40 / 30.00 mm</p>	<p>1853.0115.22 115 mm 22.23 mm</p> <p>1853.0125.22 125 mm 22.23 mm</p>	<p>1125.0115.22 115 mm 22.23 mm</p> <p>1125.0125.22 125 mm 22.23 mm</p> <p>1125.1150.25 150 mm 25.40 mm</p> <p>1125.1180. 180 mm 25.4 / 30.0 mm</p> <p>1125.1200. 200 mm 25.4 / 30.0 mm</p> <p>1125.1230. 230 mm 25.4 / 30.0 mm</p> <p>1125.1250. 250 mm 25.4 / 30.0 mm</p> <p>1125.1300. 300 mm 25.4 / 30.0 mm</p> <p>1125.1350. 350 mm 25.4 / 30.0 mm</p>
Application	All Hard Tiles Ceramics Porcelain Granite Slate Grés Mosaic Glass Mosaic	All Hard Tiles Ceramics Porcelain Granite Slate Grés Mosaic Glass Mosaic	All Hard Tiles Ceramics Porcelain Granite Slate Grés Mosaic Glass Mosaic
Usage	Straight Cuts + Mitring	Straight Cuts + Mitring Perfect for Cordless	Straight Cuts + Mitring
Guarantee	The best you have ever used ... or your money back		
Typical Life Expectancy Ø115 mm	1500 linear metres	760 linear metres	

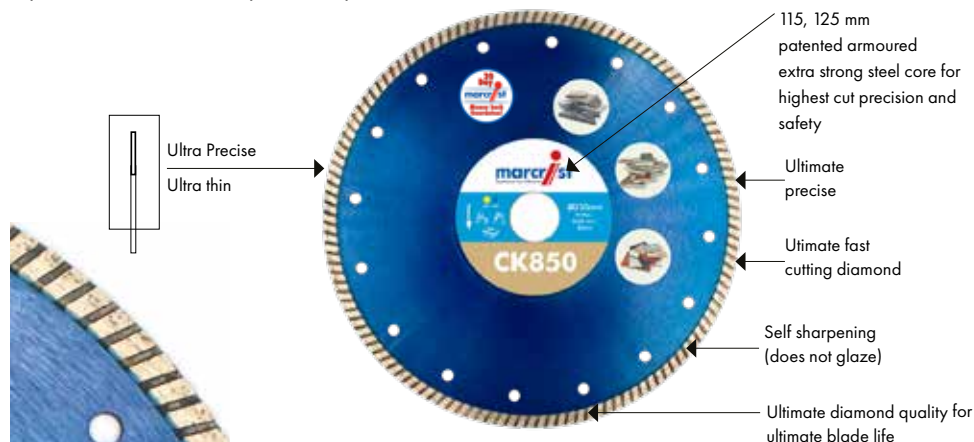
<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

## CK850T Ultimate long life diamond tile cutting blade also suitable for Outdoor Porcelain 2 - 5 cm



The ultimate longest life tile cutting blade on the market

The best, fastest, longest life turbo tile blade with the lowest cost-per-cut you have ever used... or your money back!



Extreme long life segment

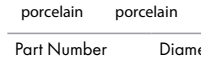
### CK850T Turbo Speed and Life Diamond Tile Cutting Blade

G029

#### Why buy me:

- Ultimate performance diamond precision turbo blade with exceptional life
- Lowest cost per cut • Exceptional cutting speed and cut precision
- Self-sharpening • Self cooling

#### Technology:



All Tiles however hard



Mosaic



Granite and natural stone



Porcelain



Heat resistant tiles



Composites plus fiberglass

Part Number	Diameter	Bore	Wet or Dry
1830.0115.22	115 mm	22.23 mm (Not suitable 2-5cm Porcelain)	Wet
1830.0125.22	125 mm	22.23 mm (Not suitable 2-5cm Porcelain)	Wet
1830.1150.25	150 mm	25.40 mm	Wet
1830.1180.25	180 mm	25.40 mm	Wet
1830.1200.30	200 mm	25.40 / 30.00 mm	Wet
1830.1230.25	230 mm	25.40 mm	Wet
1830.1250.30	250 mm	25.40 / 30.00 mm	Wet
1830.1300.30	300 mm	25.40 / 30.00 mm	Wet
1830.1350.30	350 mm	25.40 / 30.00 mm	Wet
1830.1400.30	400 mm	25.40 / 30.00 mm	Wet

## CK850 AkkuMAX Ultimate fast and precise diamond tile cutting blade



AkkuMAX Ultra thin cutting edge guarantees:

- CK850 AkkuMAX cuts all tiles however hard with ultimate precision
- Developed especially for cordless machines
- Cut, tear and chip free
- Ultra thin X tooth diamond cutting rim
- Cuts approx twice as fast
- Gives approx twice as many cuts per battery charge
- Long life



Noise reduced for your health



X-Segment: ensures clean, precise cut



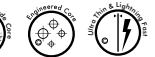
### CK850 AkkuMAX Ultimate fast and precise

G020

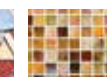
#### Why buy me:

- Ultimate performance of corded and cordless grinders • Ultra thin • Ultra precise diamond cutting rim • Armoured core for improved precision and safety • Low cutting cost because the CK850 AkkuMAX lasts longer • Self-sharpening

#### Technology:



Cuts all tiles <20mm



Mosaic



Porcelain



Granite and natural stone

Part No.	Diameter	Thickness	Bore	Wet or Dry
1853.0115.22	115 mm	Ultra thin	22.23 mm	Wet
1853.0125.22	125 mm	Ultra thin	22.23 mm	Wet

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. G82382544.



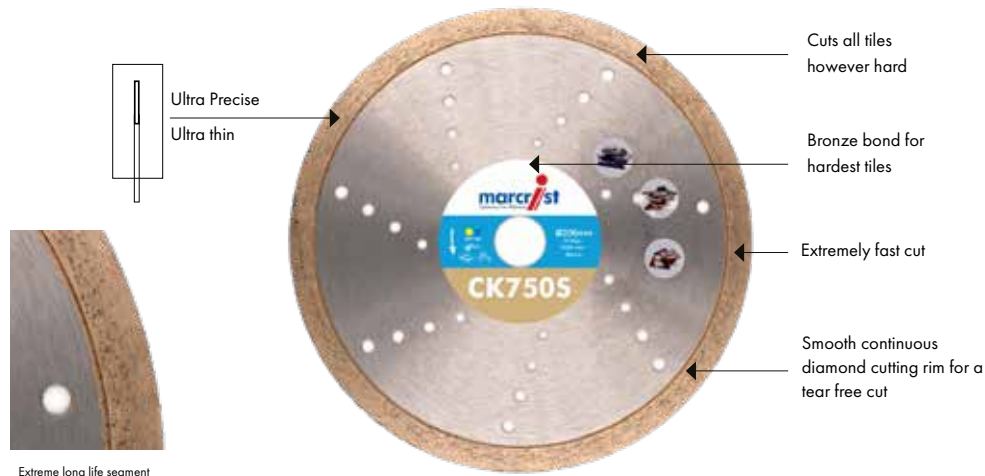
## CK750S Ultimate smooth cut diamond tile cutting blade



## Tile Cutting Overview - Trade Quality

Ultimate smooth cut diamond tile cutting blade.

Premium precision diamond cutting blade for tiles, porcelain and all natural stone tiles.



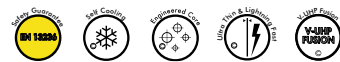
### CK750S Smooth Tile Blade G029



#### Why buy me:

- Exceptional fast cutting
- Continuous diamond cutting rim for a precise tear and chip free cut
- Exceptional long life
- Lowest cutting cost because the blade lasts so long

#### Technology:



Part Number	Diameter	Bore	Wet or Dry
1125.0115.22	115 mm	22.23 mm	Wet
1125.0125.22	125 mm	22.23 mm	Wet
1125.1150.25	150 mm	25.40 mm	Wet
1125.1180	180 mm	25.40 mm	Wet
1125.1200	200 mm	25.40 mm	Wet
1125.1230	230 mm	25.40 mm	Wet
1125.1250	250 mm	25.40 mm	Wet
1125.1300	300 mm	25.40 mm	Wet
1125.1350	350 mm	25.40 mm	Wet

Target Market	TRADE QUALITY			
	For infrequent users	Exceptional value for money for discerning trade users		
	CK650T	CK650X	CK550S	CK350S
Dimensions	1857.0115.22 115 mm 22.23 mm 1857.0125.22 125 mm 22.23 mm 1857.1150.25 150 mm 25.40 mm 1857.1180.25 180 mm 25.40 mm 1857.1200.25 200 mm 25.40 mm	1856.0115.22 115 mm 22.23 mm 1856.0125.22 125 mm 22.23 mm	1855.0080.15 80 mm 15.00 mm 1855.0105.16 105 mm 16.00 mm 1855.0110.22 110 mm 22.23 mm 1855.0115.22 115 mm 22.23 mm 1855.0125.15 125 mm 22.23 mm 1855.0150.25 150 mm 25.40 mm 1855.0180.25 180 mm 22.23 / 25.40 mm 1855.0200.30 200 mm 25.40 / 30.00 mm 1855.0230.30 230 mm 25.40 / 30.00 mm 1855.0250.30 250 mm 25.40 / 30.00 mm 1855.0300.30 300 mm 25.40 / 30.00 mm	1832.1115.22 115 mm 22.23 mm 1832.1125.22 125 mm 22.23 mm 1832.1180.25 180 mm 22.23 / 25.40 mm
Application	All Hard Tiles Ceramics Porcelain Granite Slate Grès	All Hard Tiles Ceramics Porcelain Granite Slate Grès	For Ceramics Porcelain Slate	For Ceramics
Usage	Straight Cuts + Mitring	Straight Cuts		
Guarantee				
Typical Life Expectancy Ø115 mm	350 linear metres	350 linear metres		

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	
C	
D	
E	
F	
G	

## CK650T Fast and Long Life Diamond Tile Cutting Blade



Ultra thin fine turbo diamond cutting blade for ceramic, porcelain and natural stone tiles.



### CK650T Fast and Long Life Diamond Tile Cutting Blade



#### Why buy me:

- Thin fine turbo diamond cutting rim
- Precise fine cut with reduced chipping
- Fast and totally reliable
- Suitable for straight and mitre cuts

#### Technology:



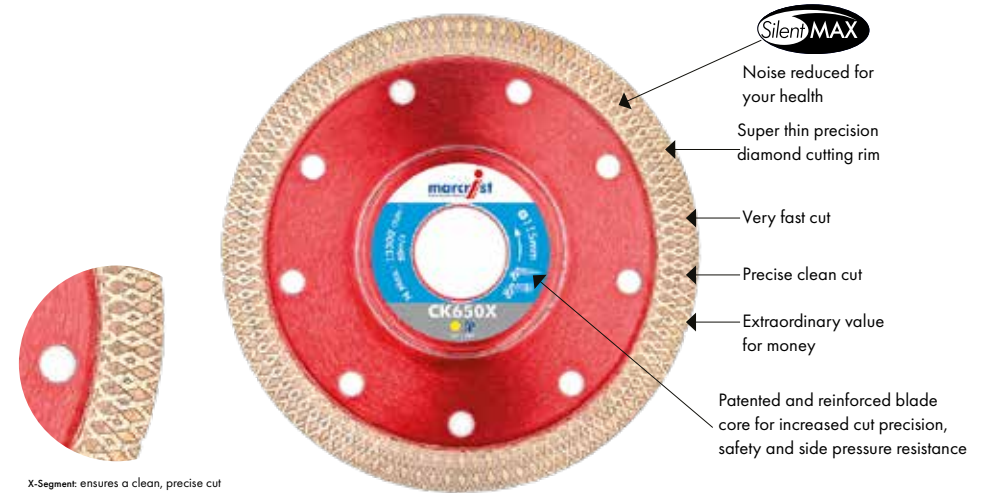
Part Number	Diameter	Bore	Wet or Dry
1857.0115.22	115 mm	22.23 mm	Wet or Dry
1857.0125.22	125 mm	22.23 mm	Wet or Dry
1857.1150.25	150 mm	25.40 mm	Wet or Dry
1857.1180.25	180 mm	25.40 mm	Wet or Dry
1857.1200.25	200 mm	25.40 mm	Wet or Dry

## CK650X Fast Diamond Tile Cutting Blade



Diamond tile cutting blade cuts all tiles, however hard.

- X design diamond rim ensures a smooth cut
- Super thin diamond cutting rim
- Cuts even the hardest tiles with ease
- Extraordinary value for money blade



X-Segment: ensures a clean, precise cut

### CK650X Fast Diamond Tile Cutting Blade



#### Why buy me:

- Cuts all tiles fast
- Super thin X tooth diamond rim
- Precise clean cut
- Noise reduced for safety

#### Technology:



10mm<sup>(1)</sup>

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	A
C	A
D	A
E	A
F	A
G	A



Part No.	Diameter	Thickness	Bore	Wet or Dry
1856.0115.22	115 mm	Super thin	22.23 mm	Wet or Dry
1856.0125.22	125 mm	Super thin	22.23 mm	Wet or Dry

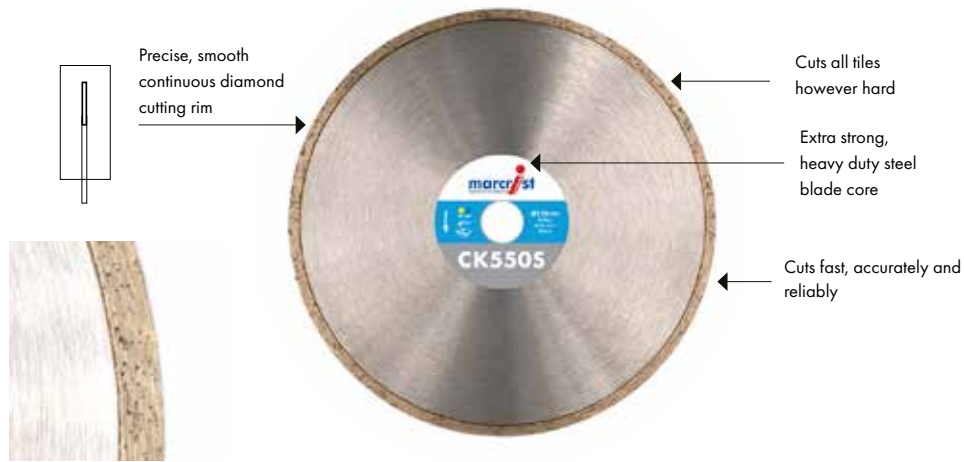
<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

# CK550S Precision Diamond Tile Cutting Blade



Precision diamond cutting blade for tiles, porcelain and natural stone tiles.

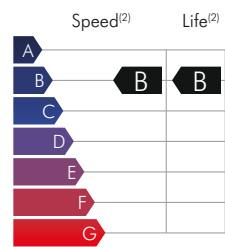


## CK 550S Precise Diamond Tile Cutting Blade



- Why buy me:**
- Cuts all tiles
  - Precise cut with minimal chipping
  - Reliable and dependable quality
  - Easy to use
  - Extraordinary value for money

**Technology:**



Part Number	Diameter	Bore	Wet or Dry
1855.0080.15	80 mm	15.00 mm	Wet
1855.0105.16	105 mm	16.00 mm	Wet
1855.0110.22	110 mm	22.23 mm	Wet
1855.0115.22	115 mm	22.23 mm	Wet
1855.0125.15	125 mm	22.23 mm	Wet
1855.0150.25	150 mm	25.40 mm	Wet
1855.0180.25	180 mm	22.23 / 25.40 mm	Wet
1855.0200.30	200 mm	25.40 / 30.00 mm	Wet
1855.0230.30	230 mm	25.40 / 30.00 mm	Wet
1855.0250.30	250 mm	25.40 / 30.00 mm	Wet
1855.0300.30	300 mm	25.40 / 30.00 mm	Wet

# CK350S Diamond Tile Cutting Blade



Diamond Tile Cutting is easy, problem free and inexpensive.

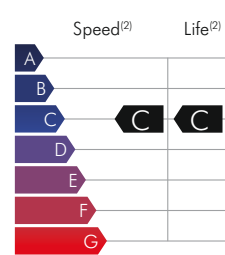


## CK 350S Diamond Tile Cutting Blade



- Why buy me:**
- Constant quality
  - Precise cut
  - Extra strong steel blade core
  - Reliable
  - Easy to use

**Technology:**



Part Number	Diameter	Bore	Wet or Dry
1832.1115.22	115 mm	22.23 mm	Wet
1832.1125.22	125 mm	22.23 mm	Wet
1832.1180.25	180 mm	22.23 / 25.40 mm	Wet



# TG750 Tile Grout Remover



# CGF750 3 in 1 Cutting, Grinding and Finishing



## Tile Grout Remover

- Fits all Ø115mm and Ø125mm depth stop angle grinders
- Self guiding, does not damage adjoining tile
- Armoured blade core for safety
- Self cooling



Depth stop

Depth stop

Ultra thin

## TG 750 Tile Grout Remover



### Why buy me:

- Fast • Precise • Ultra thin • Removes tile grout between tiles
- Fits all Ø115mm • Will not damage tiles



### Technology:



Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	A
C	A
D	A
E	A
F	A
G	A

Part Number	Diameter	Bore	Wet or Dry
1983.0115.22	115 mm	22.23 mm	

## CGF750 Precision Diamond Cutting, Grinding, Edge Grinding, Beveling and Finishing, all with one Blade...

The must have for every Tiler...

M14 quick fit  
Spin on Flange



High Carat  
Diamond Coating

High precision  
steel core

M14 quick fit  
Spin on Flange  
for direct mount  
to any angle grinder



Precision Cut



Precision finish



Edge grinding



Finishing

## CGF750 4in1 Cutting, Grinding and Finishing



### Why buy me:

- The must have for every tiler! • High precision • Long life • Cutting • Grinding • Beveling • Flush cutting • Edge grinding • Finishing ... (all with one Blade!)

### Technology:



Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	A
C	A
D	A
E	A
F	A
G	A



Part Number	Diameter	Bore	Wet or Dry
2351.0115.M14	115 mm	M14	
2351.0125.M14	125 mm	M14	

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

## Cutting Blade Sector: Choose the best possible blade for your machine



Quality:

### Bridge Saw Table Saws



**Ultimate Pro**  
The best on the market by far

**Ultimate Pro**  
The best on the market by far

**CK850**

**FZ850 - N**



All 2 cm  
porcelain All 3 cm  
porcelain



All 2 cm  
porcelain All 3 cm  
porcelain



Application:

Blade Features:

- Turbo diamond design
- Fast cutting
- Ultra thin

- Jointed segments
- Outstanding Long Life

200 x 30 / 25.4 mm  
230 x 25.4 mm  
250 x 30 / 25.4 mm  
300 x 30 / 25.4 mm  
350 x 30 / 25.4 mm

300 x 20 mm / 25.4 mm  
350 x 20 mm / 25.4 mm

### Petrol Cut-off Saws



**Ultimate Pro**  
The best on the market by far

**FZ850 - X**



### High speed saw



All 2 cm  
porcelain All 3 cm  
porcelain All 5 cm  
porcelain



- No chipping
- Outstanding precision
- Exceptional Long Life
- Exceptional Fast Cut
- No wobbles
- Patented extra reinforced blade core for precision and safety
- Noise Reduced

300 x 20 mm  
350 x 20 mm

### Petrol Cut-off Saws



**Trade**

**FZ550**



### High speed saw



All 2 cm  
porcelain



All 2 cm  
porcelain All 3 cm  
porcelain All 5 cm  
porcelain



- Lowest buying price
- Good precision
- Long life
- Good cutting speed

300 x 20 mm  
350 x 20 mm

### Angle Grinders Cordless Angle Grinders Cordless Cut-off Saws



**Ultimate Pro**  
The best on the market by far

**Ultimate Pro**

**FZ850**

**FZ550**



All 2 cm  
porcelain All 3 cm  
porcelain All 5 cm  
porcelain



All 2 cm  
porcelain



- No chipping
- Outstanding precision
- Exceptional Long Life
- Exceptional Fast Cut
- No wobbles
- Patented extra reinforced blade core for precision and safety
- Noise Reduced

Ø 115 x 22 mm  
Ø 125 x 22 mm  
Ø 230 x 22 mm  
Ø 230 x 22 mm (Cordless Machines)

- Precision cut
- Long life
- Good cutting speed

Ø 115 x 22 mm  
Ø 125 x 22 mm  
Ø 230 x 22 mm

## FZ850 Special Blade for Outdoor Ceramics and 2 - 3 cm Vitrified Porcelain



The FZ850 is the world's **ONLY** blade to cut up to 3cm vitrified paving slabs wet, dry, tear free and precise.



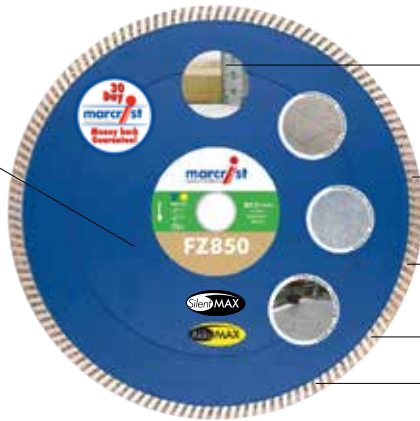
### Armoured Blade Core

Armoured centre for blade strength beyond belief.

PATENTED <sup>(3)</sup>



Precise turbo segment



Now you can cut vitrified paving slabs up to 30mm - dry or wet

Low cutting cost (approx 4.5 pence per 500mm!)

Dynamically balanced

Precise cut

Minimal tears

**Note:** For best results, please cut in one go

### FZ850 Blade for vitrified paving slabs/porcelain

G020



10mm <sup>(1)</sup>

### Why buy me

- Highest precision for vitrified paving slabs • Precise cut • Minimal tears
- Extremely fast • Excellent cutting performance • Lowest cutting costs

### Technology



All 2 cm porcelain All 3 cm porcelain All 5 cm porcelain



Vitrified paving slabs

Part Number	Diameter	Bore	Dry
1843.0115.22	115 mm	22.23 mm	●
1843.0125.22	125 mm	22.23 mm	●
1843.0230.22	230 mm	22.23 mm	●

<sup>(1)</sup>Segment heights can vary. Usable segments heights are on average 1.5-2.5mm less than the specified segment height. Marcris reserves the right to change segment heights and specification without prior notification.

<sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials.

<sup>(3)</sup>GB Patent-No. GB2382544.

## FZ850X Special Blade for Outdoor Ceramics and 2 - 3 cm Vitrified Porcelain



The FZ850X is the world's first petrol cut off saw blade to cut up to 3 cm vitrified paving slabs wet, tear free and precise.



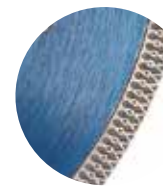
Designed for use on cordless cut off saws

30 day money back guarantee

### Armoured Blade Core

Armoured centre for blade strength beyond belief.

PATENTED <sup>(3)</sup>



X-Tooth segment



Now you can cut vitrified paving slabs up to 30mm wet with your cordless cut off saw

Low cutting cost (approx 4.5 pence per 500mm!)

Extremely fast

Dynamically balanced

Precise cut

Minimal tears

**Note:** For best results, please cut in one go

G020

### FZ850X Blade for Outdoor Vitrified Porcelain Paving Slabs



10mm <sup>(1)</sup>

Speed<sup>(2)</sup> Life<sup>(2)</sup>

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A++
B	A
C	
D	
E	
F	
G	

### Why buy me

- Highest precision for cutting outdoor porcelain paving Precise cut
- Extremely fast • Excellent cutting performance • Lowest cutting costs • Minimal tears

### Technology



All 2 cm porcelain All 3 cm porcelain All 5 cm porcelain



Vitrified paving slabs

Part Number	Diameter	Bore	Dry or Wet
1843.0230.22X	230 mm	22.23 mm	● (Suitable for cordless)
1843.0300.20X	300 mm	20.00 mm	●
1843.0300.25X	300 mm	25.40 mm	●
1843.0350.20X	350 mm	20.00 mm	●
1843.0350.25X	350 mm	25.40 mm	●

<sup>(1)</sup>Segment heights can vary. Usable segments heights are on average 1.5-2.5mm less than the specified segment height. Marcris reserves the right to change segment heights and specification without prior notification.

<sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials.

<sup>(3)</sup>GB Patent-No. GB2382544



## FZ850N Special Blade for Outdoor Ceramics and 2 - 3 cm Vitrified Porcelain



Leading innovation for precision cutting outdoor paving slabs on professional table saws and bridge saws.



## FZ850C Special Blade for Outdoor Ceramics and 2 - 3 cm Vitrified Porcelain



The FZ850C is the world's first diamond blade for cutting curves and shapes in up to 3 cm outdoor porcelain paving slabs wet, dry, tear free and precise.



### FZ850N Blade for Outdoor Vitrified Porcelain Paving Slabs

G020



10mm (1)

#### Why buy me

- Highest precision for vitrified paving slabs • Precise cut • Minimal tears
- Extremely fast • Excellent cutting performance • Lowest cutting costs

#### Technology



All 2 cm porcelain All 3 cm porcelain All 5 cm porcelain



Vitrified paving slabs

Part Number	Diameter	Bore	Wet
1843.0300.30N	300 mm	25.4 / 30 mm	☔
1843.0350.30N	350 mm	25.4 / 30 mm	☔

(1) Segment heights can vary. Usable segments heights are on average 1.5-2.5mm less than the specified segment height. Marcris reserves the right to change segment heights and specification without prior notification. (2) Product recommendations may vary according to user and/or machine and/or materials.

(3) GB Patent-No. GB2382544.

G020

### FZ850C Diamond Curve Cutting Blade for Outdoor Porcelain



10mm (1)

#### Why buy me

- Highest precision curve cutting blade for outdoor porcelain paving slabs • Precise cut
- Extremely fast • Excellent cutting performance • Lowest cutting costs • Minimal tears

#### Technology



All 2 cm porcelain All 3 cm porcelain All 5 cm porcelain



Vitrified porcelain curve cut

Part Number	Diameter	Bore	Dry or Wet
1843.0115.22C	115 mm	22.23 mm	☔
1843.0125.22C	125 mm	22.23 mm	☔
1843.0230.22C	230 mm	22.23 mm	☔

(1) Segment heights can vary. Usable segments heights are on average 1.5-2.5mm less than the specified segment height. Marcris reserves the right to change segment heights and specification without prior notification. (2) Product recommendations may vary according to user and/or machine and/or materials.

(3) GB Patent-No. GB2382544.

## FZ550 Special Blade for Outdoor Ceramics and 2 cm Vitrified Porcelain



Leading innovation for precision cutting of 2 cm vitrified paving with your angle grinder, cordless angle grinder & cordless cut-off saw.



## FZ550 Special Blade for Outdoor Ceramics and 2 cm Vitrified Porcelain



Leading innovation for cutting 2 cm vitrified outdoor paving slabs on high speed petrol cut-off saws.



### FZ550 Blade for Outdoor Vitrified Porcelain Paving Slabs G020



#### Why buy me

- Precision cutting for vitrified paving slabs • Precise cut
- Good cutting speed • Long life

#### Technology



All 2 cm porcelain

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	
B	B
C	
D	
E	
F	
G	

Part Number	Diameter	Bore	Dry or Wet
1844.0115.22	115 mm	22 mm	☀️💧
1844.0125.22	125 mm	22 mm	☀️💧
1844.0230.22	230 mm	22 mm	☀️💧

### FZ550 Blade for Outdoor Vitrified Porcelain Paving Slabs G020



#### Why buy me

- Wet precision cutting for vitrified paving slabs • Precise cut
- Good cutting speed • Long life

#### Technology



All 2 cm porcelain

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	
B	B
C	
D	
E	
F	
G	

Part Number	Diameter	Bore	Wet
1844.0300.20	300 mm	20 mm	💧
1844.0350.20	350 mm	20 mm	💧

<sup>(1)</sup>Segment heights can vary. Usable segments heights are on average 1.5-2.5mm less than the specified segment height. Marcris reserves the right to change segment heights and specification without prior notification. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

<sup>(1)</sup>Segment heights can vary. Usable segments heights are on average 1.5-2.5mm less than the specified segment height. Marcris reserves the right to change segment heights and specification without prior notification. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.

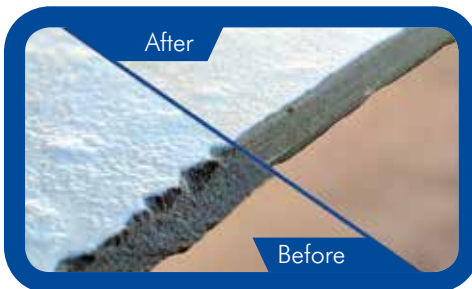
### Edge Polishing Pads - for the professional finish.

Neaten the edge in seconds, simply passing the Diamond Edge Polisher along the edge provides that professional finish in seconds and prevents harm from sharp edges.

Available in 3 grits for the perfect finish from Fine Glass to Coarse Granite.



Using the Diamond Polishing Pad slide along the cut edge



The difference is clear to the eye

### Edge Rectification / Bevelling / Cutting Edge Repairs

#### Coarse Grit #50



93(D) x 57(W) x 40(H)  
Providing a quality finish to:

• Vitrified Paving • Granite • Slate • Marble

#### Description

Diamond Tile Edge Polishing Pad: Coarse

Part Number	Dry
490.003.053	

#### Fine Grit #100



93(D) x 57(W) x 40(H)  
Providing a quality finish to:

• Vitrified Paving • Granite • Slate • Marble

#### Description

Diamond Tile Edge Polishing Pad: Fine

Part Number	Dry
490.003.054	

#### Ultra Fine Grit #200



93(D) x 57(W) x 40(H)  
Providing a quality finish to:

• Vitrified Paving • Granite • Slate • Marble

#### Description

Diamond Tile Edge Polishing Pad: Ultra-Fine

Part Number	Dry
490.003.055	

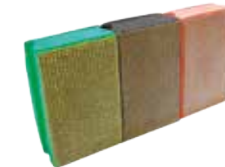
### Diamond Hand Pad Double Pack Diamond Hand Pad Treble Pack



Take advantage of the twin pack containing:

- Coarse 50
- Medium Multi-Purpose 100

Part Number	Dry
490.003.056	



The complete set

- Coarse 50
- Medium Multi-Purpose 100
- Fine 200

Part Number	Dry
490.003.057	





### DP850 Fine Finish #200 Tile Edge Sanding

G006



#### Why buy me:

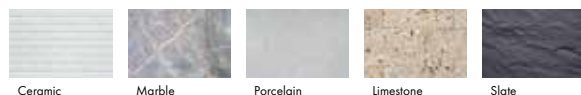
- Dry use • Extremely fast • Non-clogging • Long life • Produces the ideal even finish
- Hook and loop fitting • Outlasts conventional sanding discs by up to 100 times
- Suitable for use on all standard angle grinders at 8000 - 11000rpm

Part Number	Diameter	Dry
499.115.200	115 mm	●
499.125.200	125 mm	●



### DP850 Ultra Fine Finish #400 Tile Edge Sanding

G006



#### Why buy me:

- Dry use • Extremely fast • Non-clogging • Long life • Produces the ideal even finish
- Hook and loop fitting • Outlasts conventional sanding discs by up to 100 times
- Suitable for use on all standard angle grinders at 8000 - 11000rpm

Part Number	Diameter	Dry
499.115.400	115 mm	●
499.125.400	125 mm	●



### Semi-flexible Backing Pad

G006

#### Why buy me:

- M14 thread to fit all standard Angle Grinders • Hook and loop fitting

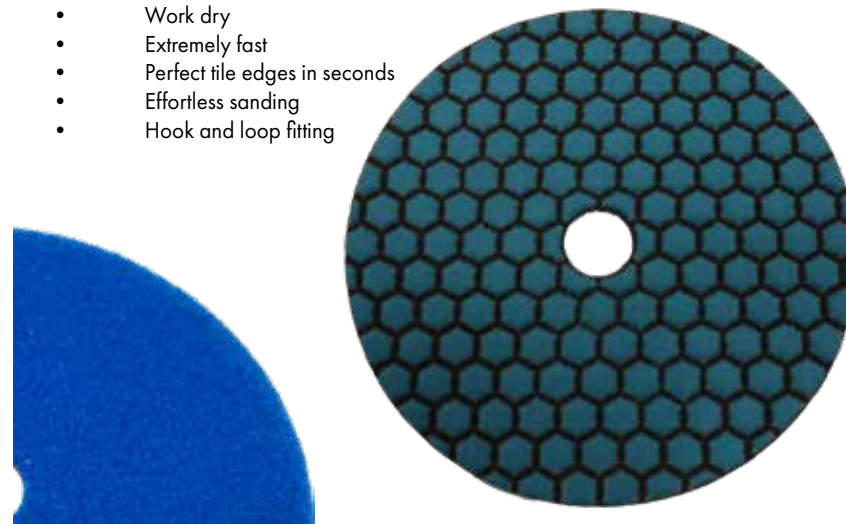
Part Number	Diameter	Dry
500.115.M14	115 mm	●
500.125.M14	125 mm	●



High Speed Diamond Sanding Discs produces a perfect tile edge finish to large tiles in seconds and with minimal effort.

The Marcryst Sanding Discs are the ideal solution for use with all Angle Grinders Ø 115 mm and Ø 125 mm, no need to buy specialist expensive speed reduced machines.

- Work at high speeds
- Work dry
- Extremely fast
- Perfect tile edges in seconds
- Effortless sanding
- Hook and loop fitting



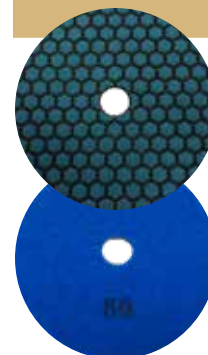
### DP850 Coarse #50 Tile Sanding

G006

#### Why buy me:

- Dry use • Extremely fast • Non-clogging • Long life • Produces the ideal even finish
- Hook and loop fitting • Outlasts conventional sanding discs by up to 100 times
- Suitable for use on all standard angle grinders at 8000 - 11000rpm

Part Number	Diameter	Dry
499.115.050	115 mm	●
499.125.050	125 mm	●



## Doesn't drill? Doesn't exist!

With the Marcris tile drill...

- No more scratched or chipped tiles
- Tear-free drilling
- Even drills glass and mosaic tiles
- Compatible with all cordless, standard and professional drills
- Marcris tile drills get you through the hardest tiles in the world!

Perfect for a multitude of applications...



Water pipes



Accessories



Heating systems



Waste pipes



All plumbing & bathroom pipes



Lighting accessories

### Number of Holes Drilled - Marcris Guarantee <sup>(5)</sup>

The specified number of possible holes (lowest number) and the drilling times are based on hardness 5 Porcelain tiles (5 to 8mm thick) used as per Marcris's directions and speed recommendations.

The upper maximum values, were obtained in internal tests. Please note, as with all test practices, results may vary depending on a variety of parameters. Including: users ability, machine type and tile type/ thickness.



Perfect holes, even close to the tile edge



Through the hardest tiles in seconds

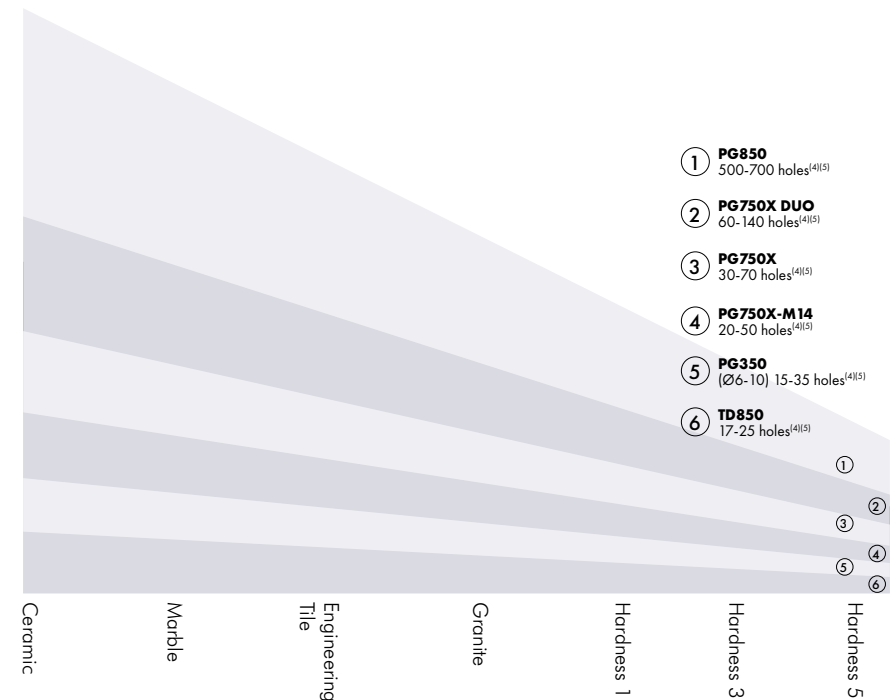
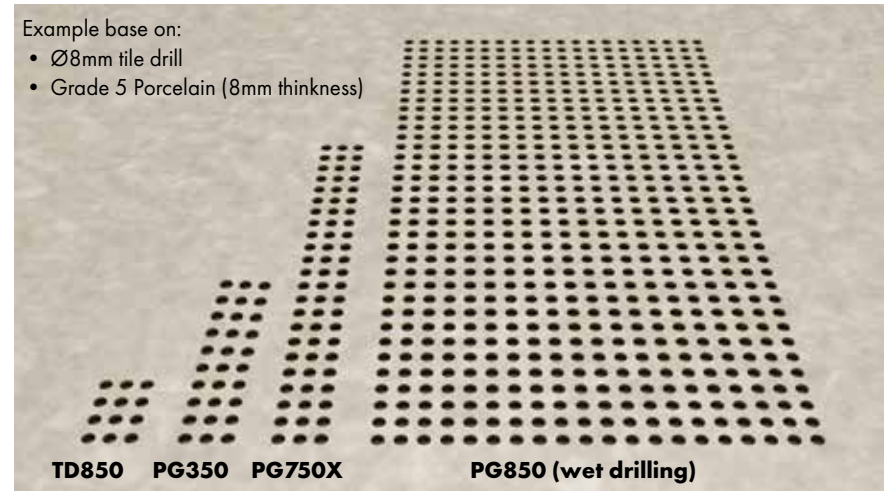
## Marcris Tile Drills: Drill all Tiles, however hard!

The perfect solution for every tile drilling requirement...

The question is: how many holes and how quickly you want to drill...









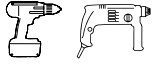
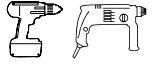
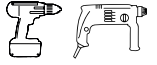
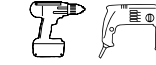
Example base on:

- Ø8mm tile drill
- Grade 5 Porcelain (8mm thickness)





<sup>(4)</sup> The number of holes can vary depending on material, machine, and user. Always drill with an oscillating motion.

## Tile Drilling Overview

	PG850	PG350	CD850	TD850
Product Image				
Wet/Dry				
Available Diameters	Ø 6 - Ø 130 mm	Ø 5 - Ø 72 mm	Ø 5 - Ø 8 mm	Ø 6 - Ø 10 mm
Ideal Machine	Corded or Cordless drills: (max.) 1500 - 3000 U/min	Corded or Cordless drills: (max.) 500 U/min	Corded or Cordless drilling machine: (max.) 750 - 1250 U/min	Corded or Cordless drilling machine: (max.) 500 U/min
				
Features / Benefits	<ul style="list-style-type: none"> <li>• extreme long life</li> <li>• doesn't drill ... doesn't exist!</li> <li>• extremely fast</li> <li>• perfect holes</li> <li>• lowest cost per hole</li> </ul>	<ul style="list-style-type: none"> <li>• drills dry</li> <li>• perfect for dowel drilling</li> <li>• self-centering</li> <li>• inexpensive</li> </ul>	<ul style="list-style-type: none"> <li>• drills dry</li> <li>• self-centering</li> <li>• easy to use</li> <li>• perfect holes</li> <li>• drills fast</li> </ul>	<ul style="list-style-type: none"> <li>• drills dry</li> <li>• self-centering</li> <li>• easy to use</li> <li>• perfect holes</li> <li>• long life</li> </ul>
Service Life <sup>(4)(5)</sup> Time per hole <sup>(4)(5)</sup>	500 - 700 Holes <sup>(4)(5)</sup> ca. 27 Sec. per Hole <sup>(4)(5)</sup>	30 - 40 Holes <sup>(4)(5)</sup> ca. 44 Sec. per Hole <sup>(4)(5)</sup>	10 - 20 Holes <sup>(4)(5)</sup> ca. 45 Sec. per Hole <sup>(4)(5)</sup>	15 - 35 Holes <sup>(4)(5)</sup> ca. 1.5 Min. per Hole <sup>(4)(5)</sup>

## Tile Drilling Overview

	PG750X-HEX	PG750X-M14	PG350X	PG350X-M14
Product Image				
Wet/Dry				
Available Diameters	Ø 6 - Ø 130 mm	Ø 6 - Ø 130 mm	Ø 6 - Ø 14 mm	Ø 6 mm - Ø 68 mm
Ideal Machine	Corded or Cordless drilling machine: (max.) 1500 - 3000 U/min	Angle grinder or cordless angle grinder (max.) 5000 - 11500 U/min	Corded or Cordless drilling machine: (max.) 1500 - 3000 U/min	Angle grinder or cordless angle grinder (max.) 5000 - 11500 U/min
				
Features / Benefits	<ul style="list-style-type: none"> <li>• drills dry</li> <li>• no coolant required</li> <li>• doesn't drill ... doesn't exist!</li> <li>• drills lightning fast</li> <li>• very long life</li> </ul>	<ul style="list-style-type: none"> <li>• drills dry</li> <li>• no coolant required</li> <li>• doesn't drill ... doesn't exist!</li> <li>• drills lightning fast</li> <li>• very long life</li> </ul>	<ul style="list-style-type: none"> <li>• drills dry</li> <li>• no coolant required</li> <li>• doesn't drill ... doesn't exist!</li> <li>• drills fast</li> <li>• good life</li> <li>• low cost</li> </ul>	<ul style="list-style-type: none"> <li>• drills dry</li> <li>• no coolant required</li> <li>• doesn't drill ... doesn't exist!</li> <li>• easy to use</li> <li>• drills fast</li> <li>• good life</li> <li>• low cost</li> </ul>
Service Life <sup>(4)(5)</sup> Time per hole <sup>(4)(5)</sup>	30 - 70 Holes <sup>(4)(5)</sup> ca. 35 Sec. per Hole <sup>(4)(5)</sup>	50 - 70 Holes <sup>(4)(5)</sup> ca. 31 Sec. per Hole <sup>(4)(5)</sup>	15 - 25 Holes <sup>(4)(5)</sup> ca. 1 Min. per Hole <sup>(4)(5)</sup>	10 - 25 Holes <sup>(4)(5)</sup> ca. 45 sec. per Hole <sup>(4)(5)</sup>





The ultimate tile and porcelain drill for frequent drillers!

- Perfect for drilling all tiles, granite and Porcelain hardness 5
- Extreme speed
- Extreme long life
- Perfect holes - first time, every time!
- Works with all drills, professional drills, corded and cordless
- Extreme lowest cost-per-hole drilled



PG850 Ultimate Wet Tile Drill 1/2" x 20 UNF

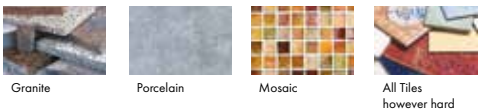
G006



Why buy me:

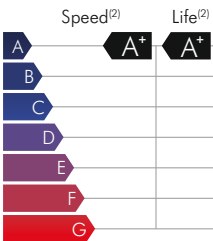
- Extreme speed • Extreme long life • Perfect for professional everyday users
- Extreme lowest cost-per-hole

Technology:



Part Number	Diameter	Wet
490.001.006	6 mm	
490.001.007	7 mm	
490.001.008	8 mm	
490.001.010	10 mm	
490.001.015	15 mm	
490.001.019	19 mm	
490.001.022	22 mm	
490.001.026	26 mm	
490.001.032	32 mm	
490.001.036	36 mm	
490.001.044	44 mm	
490.001.053	53 mm	
490.001.058	58 mm	
490.001.068	68 mm	
490.001.070	70 mm	
490.001.080	80 mm	
490.001.082	82 mm	
490.001.112	112 mm	
490.001.130	130 mm	

Drills more than **500** holes in grade 5 porcelain



PG850 Professional Starter Kit

G006

Contents include:

- Ø6mm **PG850** tile drill
- Water swivel with water connector
- Water bottle
- Universal drill guide
- 2m of 8mm water tube
- Core extraction kit for slug removal
- Spanners



Part Number	Diameter
490.001.004	<b>PG850</b> Professional Starter kit includes PG850 Ø 6mm tile drill

PG850 Professional Drilling Kit

G006

Contents include:

- Ø15 / 19 / 26 / 36 / 44 mm **PG850** tile drill
- Water swivel with water connector
- Water bottle
- Universal drill guide
- 2m of 8mm water tube
- Core extraction kit for slug removal
- Spanners

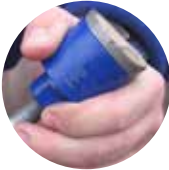


Part Number	Diameter
490.001.002	<b>PG850</b> Professional Drilling kit includes PG850 Ø 15 / 19 / 26 / 36 / 44 mm tile drills



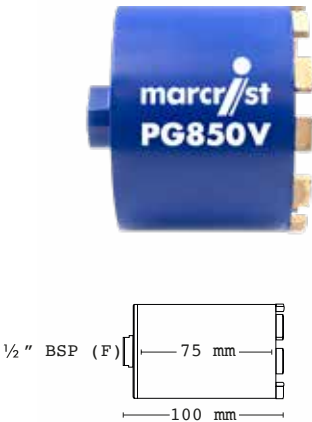
PG850 Tile Drill Accessories

















Description	Part Number
 Water Swivel with ball valve and tap Connects to drill and allows flow of water to <b>PG850</b>	490.003.038
 1L Water Bottle. Plastic water bottle designed to hold pressure and maintain water flow during drilling. Comes with 2m x 8mm plastic tubing	490.003.002
 3L Professional Water Bottle Robust 3L water bottle. Increased capacity means less re-filling & pumping. Comes with 2m x 8mm plastic tubing and shoulder strap	490.003.031
 2m x Ø 8mm Water tube	490.003.006
 Professional Steel Drill Guide. Robust steel construction for long life. Fits all sizes from Ø6mm - Ø112mm	490.003.030
 Universal Drill Guide Fits sizes from Ø6mm - Ø80mm	490.003.003
 Adaptor 1/2" BSP(M) - 1/2" x 20 UNF(M)	340.101.0116
 Adaptor M16(M) - 1/2" x 20 UNF(M)	340.101.0117
 Sharpening Stone Re-sharpens Tile drills	350.100.0006
 <b>PG850</b> Core Extraction Kit. For easy tile slug removal. Helps protect the delicate diamond crown and prolong the life of the drill	490.003.033








PG850V Diamond Drill for Outdoor Ceramics and 2 - 3 cm Vitrified Porcelain

G006



Part Number	Diameter	Wet
282.001.0048	48 mm	
282.001.0052	52 mm	
282.001.0060	60 mm	
282.001.0065	65 mm	
282.001.0072	72 mm	
282.001.0078	78 mm	
282.001.0082	82 mm	
282.001.0091	91 mm	
282.001.0102	102 mm	
282.001.0107	107 mm	
282.001.0112	112 mm	
282.001.0117	117 mm	
282.001.0127	127 mm	
282.001.0132	132 mm	
282.001.0152	152 mm	
282.001.0162	162 mm	



Description	Part Number	
 Water feed unit	320.101.0050	<b>G001</b>
 11 litre water pressure (dust suppression) bottle with 2 metre hose and quick release connection coupling, safety pressure release valve. Safety tested.	7800.001.011	<b>G010</b>
 Replacement guide rod	340.101.0111	<b>G001</b>
 Ejector key	350.101.0002	<b>G001</b>
 Chuck adaptor for drilling with standard drill machines	340.101.0005	<b>G001</b>
 SDS Adaptor for drilling with 2kg hammer	340.101.0006	<b>G001</b>

## PG350 Tile and Porcelain Drill semi-dry drilling



The professional solution for infrequent drillers!

- Drills all tiles
- Self-centering with the help of a pilot drill (Ø20mm and above)
- Easy to use
- Ideal for use with all cordless drills
- Extremely cost effective

Ø6-72mm  
Drills  
more than  
**15 - 35** holes  
in grade 5  
porcelain<sup>(4)(5)</sup>



Water retention sponge

### PG350 Tile and Porcelain Drill

G006



Why buy me:

- Self-centering
- Can dry drill, increased efficiency when wet drilling
- Does not run off and scratch the tile
- Complete with pilot drill for easy starting

Technology:



Granite



Porcelain



Mosaic



All Tiles  
however hard

Part Number	Diameter	Wet	
492.001.006	6mm		1 <b>PG850</b> 500-700 holes <sup>(4)(5)</sup>
492.001.008	8mm		
492.001.010	10mm		
492.001.020	20mm		
492.001.026	28mm		
492.001.036	35mm		
492.001.044	45mm		3 <b>PG750X</b> 30-70 holes <sup>(4)(5)</sup>
492.001.058	60mm		
492.001.068	68mm		4 <b>PG750X-M14</b> 20-50 holes <sup>(4)(5)</sup>
492.001.072	75mm		
492.001.P07	Pilot drill		5 <b>PG350</b> (Ø6-10) 15-35 holes <sup>(4)(5)</sup>
			6 <b>TD850</b> 17-25 holes <sup>(4)(5)</sup>

### PG350 Tile and Porcelain Drilling Kit



Part Number	Diameter	Wet
492.501.001	<b>PG350</b> kit including tile drills Ø6, 8, 10mm and drilling guide	

## TD850 Tile and Porcelain Drill for drilling fixing holes



The ideal tile drill for drilling fixing holes!

- Drilling fixing holes Ø6 – 12mm in the hardest of tiles is now easy
- Drills dry and is self-centering
- Works with all drills; corded and cordless
- Drills 14 – 40 holes in porcelain Grade 5 with 8mm thickness
- The perfect cost-effective solution for users needing to drill only a limited number of holes

SPEED:  
**500RPM**



### TD850 Dry Tile Drill for Drilling Fixing Holes

G006



Drills  
more than  
**12 - 25** holes  
in grade 5  
porcelain

Why buy me:

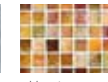
- The perfect tile drill for drilling fixing holes
- Self-centering
- Won't slip or scratch tiles



Granite & natural  
stone



Porcelain



Mosaic



All Tiles  
however hard

Part Number	Diameter	Dry
495.001.006	6mm	
495.001.007	7mm	
495.001.008	8mm	
495.001.010	10mm	
495.001.012	12mm	

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	B
C	
D	
E	
F	
G	

### TD850 Dry Tile Drilling Kit for Drilling Fixing Holes

G006



Complete set

Part Number	Diameter	Dry
495.501.001	<b>TD850</b> double pack Ø6 and 8mm	



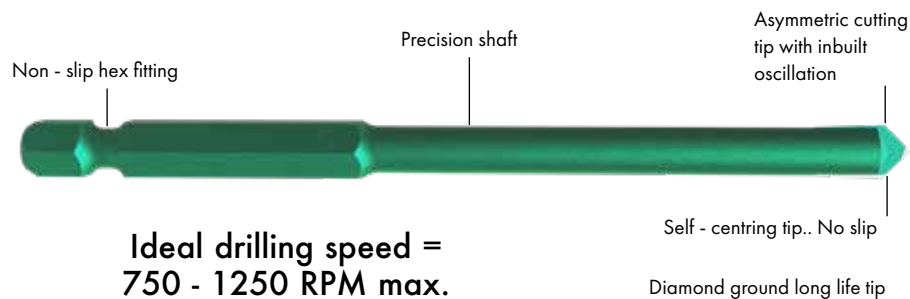
## CD850 Universal tile drill for fixing holes



The ideal tile drill for the precise drilling of fixing holes.



- Drills ALL tiles from soft to hard
- Drills dry – no coolant required
- Easy start – just point and drill
- P inpoint accuracy – no drill guide needed
- Self -centring tip – no more scratched tiles
- Extremely fast – asymmetric cutting tip technology with inbuilt oscillation
- Long life diamond ground tip – up to 19 holes in grade 5 porcelain tile 8mm
  - Can be used at any speed settings - recommended speed (RPM 750 - 1250)
- AkkuMAX – optimised for cordless use – 50% longer use per battery charge
- Available diameters of the drill: 5,6,7 & 8mm



**Ideal drilling speed =  
750 - 1250 RPM max.**

### CD850: Universal tile drill for fixing holes

G006



**Why buy me:**

- The perfect tile drill for drilling fixing holes • Self-centring • Won't slip or scratch tiles
- Cuts all tiles however hard



All tiles however hard

Technology:



Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	B
C	
D	
E	
F	
G	

Part Number	Diameter	Dry
498.001.005	5mm	●
498.001.006	6mm	●
498.001.007	7mm	●
498.001.008	8mm	●

## Vitrified Drilling Range - TD850V Tile and Porcelain Drill for fixing holes



The ideal tile drill for drilling fixing holes!



- Drilling Ø 8 mm fixing holes in seconds
- Self-centring, drills with pinpoint accuracy
- Works with all drills corded and cordless
- Drills 10 – 20 holes in 2 cm outdoor porcelain
- Drills without percussion to prevent chipping
- The perfect cost effective solution for users needing to drill only a limited number of holes
- Ideal rpm 1400 – 1500 rpm
- Must be used wet with sufficient water and with an oscillating motion



### TD850V Drill for Drilling Fixing Holes

G006



**Why buy me:**

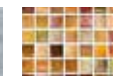
- The perfect tile drill for drilling fixing holes • Self-centering
- Won't slip or scratch tiles



Granite & natural stone



Porcelain



Mosaic



All Tiles however hard

Drills between  
**10 - 20 holes**  
in 2cm outdoor  
porcelain

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	B
C	
D	
E	
F	
G	



TD850V Pilot / guide hole drilling

Part Number	Diameter	Wet
495.101.008	8 mm	●

## PG750X Tile and Porcelain dry drilling

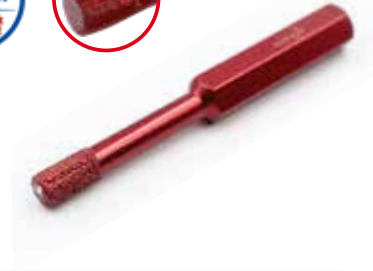


### Drilling perfection for dry drilling!

- Drills dry, no need for water!
- Self - cooling
- **PG750X** always drills however hard the tile may be
- Perfect for use with your cordless drill
- Saves more in time than what it costs to buy
- Simple and easy to use
- When others fail...the **PG750X** is your dry drilling solution



Wax coating to protect in transit.



### PG750X Dry Tile and Porcelain Drill

G006

#### Why buy me:

- Dry drilling • Fast • For use with all drills, professional and cordless

#### Technology:



Granite



Porcelain



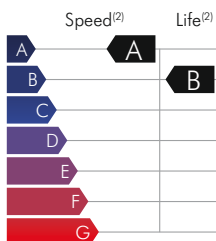
Mosaic



All Tiles however hard

**MUST** Drill with an oscillation motion to stop the core plug becoming jammed preventing further holes being drilled.

Drills more than **30-70** holes in grade 5 porcelain



Part Number	Diameter	Fitting	Dry
490.102.005	5 mm	Hex	●
490.102.006	6 mm	Hex	●
490.102.007	7 mm	Hex	●
490.102.008	8 mm	Hex	●
490.102.010	10 mm	Hex	●
490.102.012	12 mm	Hex	●
490.102.014	14 mm	Hex	●
490.102.020	20 mm	Hex	●
490.102.026	26 mm	Hex	●
490.102.036	36 mm	Hex	●
490.102.044	44 mm	Hex	●
490.102.058	58 mm	Hex	●
490.102.068	68 mm	Hex	●
490.102.072	72 mm	Hex	●
490.003.019	Steel drill guide		●

### PG750X Dry Tile Drilling Kit

G006



A complete dry tile drilling system in a handy case, ideal for use with cordless drills

Part Number	Description	Dry
490.602.001	<b>PG750X</b> Kit with steel drill guide and drills Ø6, 8, 10 mm	●

## PG750X DUO Tile and Porcelain dry drilling



### One drill, two hole diameters!

- Drill Ø6 and Ø8mm holes with one tile drill!
- When others fail ... the PG750X is your dry drilling solution
- PG750X always drills however hard the tile may be!
- Drills dry ... Self-cooling
- Saves more in time than what it costs to buy
- Simple and easy to use



### PG750X DUO Dry Tile Drill

G006

#### Why buy me:

- Dry drilling • Fast • For use with all drills, professional and cordless

#### Technology:



Granite



Porcelain

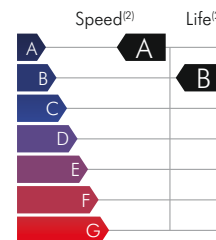


Mosaic



All Tiles however hard

Drills more than **60 - 140** holes in grade 5 porcelain (418)



Part Number	Diameter	Fitting	Dry
490.602.002	6 / 8 mm	Hex	●

The best dry tile drill you have ever used, or your money back!

### PG750 Dry Tile Drill Accessories

G006



Part Number	Description
490.003.019	Steel drill guide for all <b>PG750X</b> tile drills

## PG750X-M14 Tile and Porcelain dry drilling



The tile drill designed especially for use with angle grinders!

- Dry drilling in porcelain is now easy!
- Simple and easy to use
- **PG750X** always drills however hard the tile
- Drills dry ... Self-cooling
- Saves more in time than what it costs to buy



### PG750X-M14 Tile Drill for Angle Grinders

G006

Why buy me:

- Dry drilling • Fast • For use with all drills, professional and cordless

Technology:



Granite



Porcelain



Mosaic



All Tiles however hard

Part Number	Diameter	Fitting	Dry
490.202.005	5 mm	M14	●
490.202.006	6 mm	M14	●
490.202.007	7 mm	M14	●
490.202.008	8 mm	M14	●
490.202.010	10 mm	M14	●
490.202.012	12 mm	M14	●
490.202.014	14 mm	M14	●
490.202.020	20 mm	M14	●
490.202.026	26 mm	M14	●
490.202.032	32 mm	M14	●
490.202.036	36 mm	M14	●
490.202.040	40 mm	M14	●
490.202.044	44 mm	M14	●
490.202.050	50 mm	M14	●
490.202.058	58 mm	M14	●
490.202.068	68 mm	M14	●
490.202.072	72 mm	M14	●
490.202.112	112 mm	M14	●
490.202.130	130 mm	M14	●
490.003.037	Adapter 6-Hex M14(M)		

## PG350X Tile and Porcelain dry drilling



Dry drilling porcelain stoneware is now very easy

- drills any tile, no matter how hard
- Dry drilling - no coolant is required!
- fits any cordless machine or any drilling machine
- self-cooling and self-sharpening



Granite



Porcelain



Mosaic



All Tiles however hard

### PG350X Tile Drill HEX

G006

Why buy me:

- excellent quality and performance without compromising safety
- self-sharpening • self-centering

Technology:



Drills more than 20 holes in grade 5 porcelain

Speed<sup>(2)</sup> Life<sup>(2)</sup>

A	B	
B		C
C		
D		
E		
F		
G		

Part Number	Diameter	Fitting	Dry
493.102.006	6 mm	Hex	●
493.102.007	7 mm	Hex	●
493.102.008	8 mm	Hex	●
493.102.010	10 mm	Hex	●
493.102.012	12 mm	Hex	●

### PG750X-M14 Tile Drilling Kit for Angle Grinders

G006

Complete set

Part Number	Description	Dry
490.602.003	<b>PG750X M14</b> Set with drills Ø 6, 8 and 10 mm	●





Dry drilling porcelain stoneware is now very easy

- drills any tile, no matter how hard
- for use with angle grinders
- self-cooling and self-sharpening
- easy to use
- inexpensive



Granite



Porcelain



Mosaic



All Tiles however hard



PG350X-M14 Tile Drill M14

G006



Why buy me:

- drills dry • no coolant required • doesn't drill ... doesn't exist!
- easy to use • drills fast • good life • low cost

Technology:



Part Number	Diameter	Fitting	Dry
493.202.006	6 mm	M14	●
493.202.007	7 mm	M14	●
493.202.008	8 mm	M14	●
493.202.010	10 mm	M14	●
493.202.012	12 mm	M14	●
493.202.014	14 mm	M14	●
493.202.020	20 mm	M14	●
493.202.026	26 mm	M14	●
493.202.036	36 mm	M14	●
493.202.044	44 mm	M14	●
493.202.050	50 mm	M14	●
493.202.068	68 mm	M14	●
490.003.037	Adaptor Hex & M14(M)		●



Drills  
between  
10 - 25 holes  
in grade 5

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A <sup>+</sup>
B	
C	
D	D
E	
F	
G	

Accessories for tile and porcelain stoneware dry drill bits



Description	Part Number
Steel drilling aid for PG750X Dry Tile Drill	490.003.019



Description	Part Number
Plastic Drill Guide Sizes: 4, 5, 6, 7, 8, 10, 12 mm	490.003.052



Description	Part Number
Sharpening Stone	350.100.0006



Description	Part Number
Adaptor M14 chuck	490.003.037



Description	Part Number
Steel pro drill guide	490.003.030



Description	Part Number
Plastic tool guide	490.003.003

## FF750 Diamond Router



Precision high speed diamond router Ø 20 mm x M14 for angle grinders.

- Enlarging drilled holes to the perfect size
- Trimming / edge trimming
- Radius routing
- Fits all M14 angle grinders
- Easy to use
- Fast easy routing
- Self-sharpening
- Long life
- Can be used dry or wet



### FF750 High Speed Diamond Router

G006





#### Why buy me

- Ultimate precision • Exceptionally Fast • Long Life • Low Costs
- Saves time and money



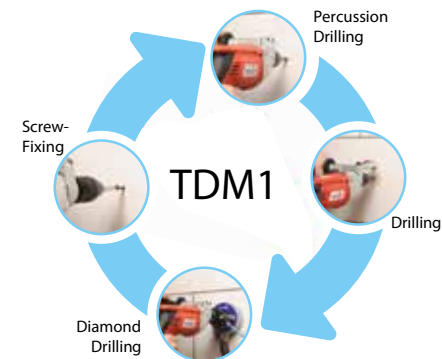
Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A+
B	
C	
D	
E	
F	
G	

Part Number	Diameter	Dry or Wet
2394.0020.M14	<b>FF750</b> Ø 20 mm x M14 Diamond Router	 

## Accessories for tile and porcelain stoneware dry drill bits

Tiling and fixing holes drilled in seconds!

- Hydraulic drill guide for precision, slip-free tile drilling
- PRCD for your safety
- 1100 Watt motor 240 V / 950 watt 110V
- 2 speed aluminium gear box, variable speed and reverse
- 13 mm metal bodied keyless chuck
- Percussion action
- Max drilling capacity 112 mm with Marcryst **PG850**
- Drills perfect holes when used with any Marcryst tile drill



PG 750X The perfect partner for the TDM1



PRCD for added safety (cuts off the machine within milliseconds)



Dry drilling through the hardest of tiles



Pin-point starting accuracy



Perfect, tear-free holes even when drilling close to the edge

### Performance Data TDM 1

G010

	110 V/230 V
Drilling capacity	Dry drilling Ø 6 mm – Ø 72 mm Wet drilling Ø 6 mm – Ø1 12 mm
Power1	1100 Watt t
Gears	8 speeds: 2 mechanical 1500 - 3000 rpm 6 electronic 2 speed high torque gearbox
Housing	percussion metal gear housing
Electronics	2 speed variable and reverse    Keyless auto lock chuck Soft start
Part Number	TDM 1 110 V machine compl. with hydraulic drill guide (
7730.001.002	



Marcryst has revolutionised tile and dowel drilling

- Dry drilling through the hardest tiles in seconds
- flawless holes right to the edge
- Electronics for precise drilling
- hydraulic drilling aid





PG750X: Through the toughest tiles in seconds



TDM 1 Dry tile drilling system



- Set Included:
- **TDM 1** Diamond drilling machine
  - **PG750X** Tile Drill - Ø 6/8/10/14 mm
  - Hydraulic drilling aid
  - Hammer drill for dowel drilling - Ø 6/8/10/14 mm

Part Number	Description	Dry or Wet
3999.000.952	<b>TDM 1</b> Dry drilling system included: <b>PG750X</b> Ø 6, 8, 10, 14 mm Hammer drill: Ø 6, 8, 10, 14 mm	 

Drills  
between  
**30 - 70** holes  
in grade 5  
porcelain

- Sturdy, replacement stainless steel guide rail • 1250 mm cutting length
- Vibration and noise reduced • Removable water tub with • separate pump compartment



The images shows a diamond blade and a side table. These are not included with the machine but can be purchased separately.



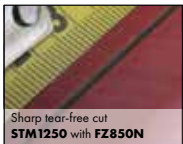
Tool-Free adjustable



Precision stop exact cuts



Washable dust control mat



Sharp tear-free cut  
**STM1250 with FZ850N**



(Optional) more stable  
side table



Tools with practical  
holder included



Thanks to pull-out handles and  
practical wheels, it's easy to  
transport on your own

Performance Data - STM1250 - 240V ONLY

Power	2000 Watt
Blade diameter	300 mm
Blade bore	25,4 mm
Rotational speed	2750 rpm
Plunge cutting	Yes
Max. cutting depth	110 mm
Double water flow	Yes
Replaceable stainless steel guide rail	Yes
Removable feet with height fine adjustment	Yes
Side table (optional)	Yes (230 x 170 mm)
Table size	1782 x 672 mm
Tool-free adjustments	Yes
Spindle-free cutting depth adjustment	Yes
Removable water tub	Yes
Separate pump compartment	Yes
Transport lock for cutting head	Yes
Size Length x width x height	1782 x 780 x 1200 mm
Total weight	111 kg
IP55 thermal protection RCCB	Yes
Vibration and noise reduced	Yes >2.5 m/s2

Part Number

8044.001.003








Contents include: **STM 1250**  
stone cutting machine.

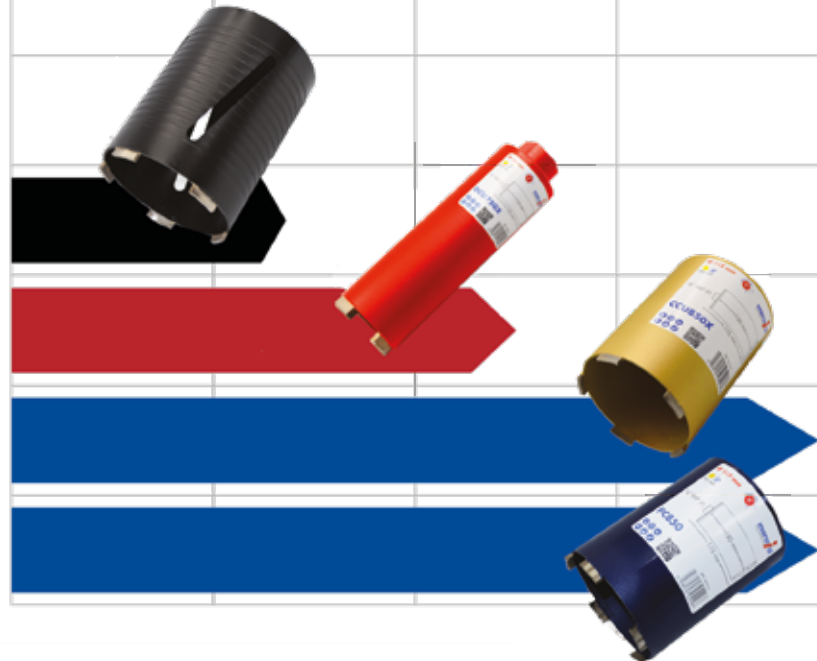
<sup>(1)</sup>For further Segment height information see page 12. <sup>(2)</sup>Product recommendations may vary according to user and/or machine and/or materials. <sup>(3)</sup>GB Patent-No. GB2382544.






## Dry Diamond Drilling

Material Hardness	Soft	Soft to Medium	Medium
Material			
	<ul style="list-style-type: none"> <li>• Breezeblock</li> <li>• Common bricks</li> </ul>	<ul style="list-style-type: none"> <li>• Concrete block</li> <li>• Clay products</li> <li>• Facing bricks</li> </ul>	<ul style="list-style-type: none"> <li>• Concrete up to B35 with limestone aggregate</li> <li>• Extruded bricks (semi-engineering bricks)</li> </ul>
Competitor Trade	Chinese Quality.		
Competitor Professional	Chinese Quality.		
Marcris DCU350	European Quality.		
Marcris DCU550	Made in UK. 		
Marcris DCU750X	Made in UK. 		
Marcris CCU850X	Made in UK. 		
Marcris PC850	Made in UK. 		

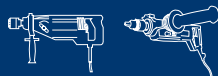
[illegible]

PC850	CCU850X
 <p>World First Dry Diamond that can be used on percussion</p>	
By a mile the fastest, easiest to drill dry core on the market	By a mile the longest life dry and wet core on the market
Drills everything from soft to extremely hard including all hardness's of engineering bricks	Drills everything from soft to extremely hard and when used wet even reinforced concrete up to B45
Soft to extremely hard materials	Soft to extremely hard materials
<ul style="list-style-type: none"> <li>Guaranteed lowest cost per hole</li> <li>Free Core repairs for the life of the core</li> </ul>	<ul style="list-style-type: none"> <li>Guaranteed lowest cost per hole</li> <li>Free Core repairs for the life of the core</li> </ul>
<ul style="list-style-type: none"> <li>Lightning fast</li> <li>Good life</li> <li>Vibration minimised</li> <li>Precision engineered to <math>\pm 0.25</math> mm</li> <li>Balanced</li> <li>Dust free</li> <li>Self-sharpening</li> <li>Self-centring</li> </ul>	<ul style="list-style-type: none"> <li>Exceptional life, good speed</li> <li>Vibration minimised</li> <li>Precision engineered to <math>\pm 0.25</math> mm</li> <li>Balanced</li> <li>Dust free</li> <li>Self-sharpening</li> <li>Self-centring</li> </ul>
	

DCU750X	DCU550	DCU350
		
Premium Professional Better than the best of the rest	Professional	Trade quality
Drills all materials from soft to very hard including Class A engineering brick 125 N/mm <sup>2</sup>	Drills all materials from soft to hard including Class B engineering brick 75 N/mm <sup>2</sup>	Drills all materials from soft to medium hardness materials including semi-engineering brick
Soft to very hard materials	Soft to hard materials	Soft to medium materials
<ul style="list-style-type: none"> <li>Guaranteed lowest cost per hole</li> <li>Free Core repairs for the life of the core</li> </ul>	<ul style="list-style-type: none"> <li>Free Core repairs for the life of the core</li> </ul>	
<ul style="list-style-type: none"> <li>Long life</li> <li>Low costs per hole drilled</li> <li>Vibration minimised</li> <li>Precision engineered to <math>\pm 0.35</math> mm</li> <li>Balanced</li> <li>Dust free</li> <li>Self-sharpening</li> <li>Self-centring</li> </ul>	<ul style="list-style-type: none"> <li>Fast drilling</li> <li>Balanced</li> <li>Precision engineered to <math>\pm 0.55</math> mm</li> <li>Balanced</li> <li>Slotted Barrel</li> <li>Dust free</li> <li>Self-sharpening</li> <li>Self-centring</li> </ul>	<ul style="list-style-type: none"> <li>Slotted barrel</li> </ul>
		



## Diamond Drilling (World First)

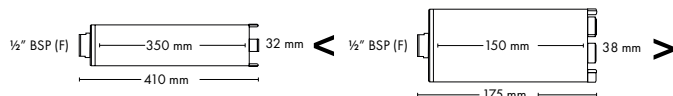


### PC850 Extreme Speed Diamond Percussion Core ½" BSP (F)

G021

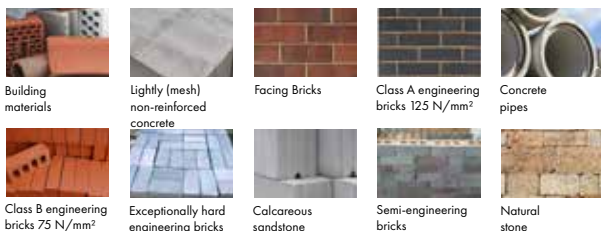


- Revolutionary fast dry diamond core
- Takes the hard work out of diamond drilling
- Drills the hardest materials that were previously incapable of being drilled dry.
- Extremely fast
- No mess or slurry
- Dust free if you require



#### Technical Features:

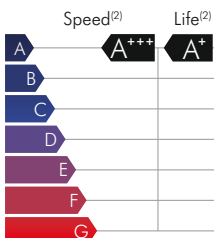
- Precision engineered • Calibrated to +/- 0.25mm
- Balanced • Vibration minimised • Self-sharpening • Self-centring



Part Number	Diameter	Length	Dry or Wet
245.165.0022	22 mm	350 mm	●
245.165.0028	28 mm	350 mm	●
245.165.0032	32 mm	350 mm	●
245.165.0038	38 mm	150 mm	●
245.165.0048	48 mm	150 mm	●
245.165.0052	52 mm	150 mm	●
245.165.0065	65 mm	150 mm	●
245.165.0078	78 mm	150 mm	●
245.165.0082	82 mm	150 mm	●
245.165.0102	102 mm	150 mm	●
245.165.0107	107 mm	150 mm	●
245.165.0117	117 mm	150 mm	●
245.165.0127	127 mm	150 mm	●
245.165.0132	132 mm	150 mm	●
245.165.0152	152 mm	150 mm	●
245.165.0162	162 mm	150 mm	●
245.165.0181	181 mm	150 mm	●
245.165.0200	200 mm	150 mm	●



3pc Core Diamond Core Kit available, go to page 100



## Diamond Drilling (World First)

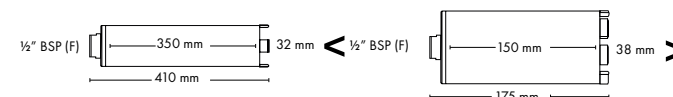


### CCU850X Fast Universal Combi ½" BSP (F)

G021

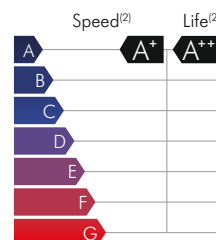
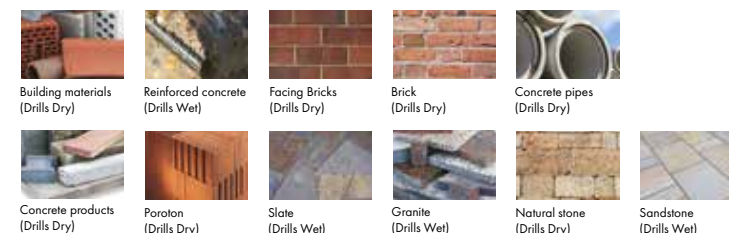


- Revolutionary diamond core for hand-held dry or wet drilling
- Makes hand-held drilling of holes up to Ø 200 mm quick and easy
- Drills most materials dry ... when you hit steel reinforcing switch on water and continue drilling



#### Technical Features:

- Precision engineered to +/- 0.25mm • Dynamically balanced for perfect true running
- Vibration minimised • Self-sharpening diamond • Self-centring



Part Number	Diameter	Length	Dry or Wet
249.122.0022	22 mm	350 mm	●
249.122.0028	28 mm	350 mm	●
249.122.0032	32 mm	350 mm	●
249.122.0038	38 mm	150 mm	●
249.122.0048	48 mm	150 mm	●
249.122.0052	52 mm	150 mm	●
249.122.0060	60 mm	150 mm	●
249.122.0065	65 mm	150 mm	●
249.122.0072	72 mm	150 mm	●
249.122.0078	78 mm	150 mm	●
249.122.0082	82 mm	150 mm	●
249.122.0091	91 mm	150 mm	●
249.122.0102	102 mm	150 mm	●
249.122.0107	107 mm	150 mm	●
249.122.0112	112 mm	150 mm	●
249.122.0117	117 mm	150 mm	●
249.122.0127	127 mm	150 mm	●
249.122.0132	132 mm	150 mm	●
249.122.0152	152 mm	150 mm	●
249.122.0162	162 mm	150 mm	●
249.122.0181	181 mm	150 mm	●

\* Larger sizes and special dimensions on request

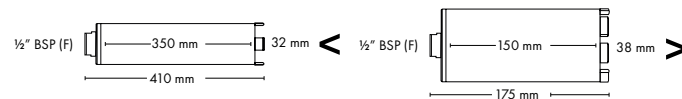


## DCU750X Fast Universal 1/2" BSP (F)

G021



- Premium professional long life core
- Easy to use
- Drills everything from very soft blocks to Class A engineering bricks of 125 N/mm<sup>2</sup>
- Sets the standard on universality, speed and life



### Technical Features:

- Precision engineered • Calibrated to +/- 0.35mm • Balanced
- Vibration minimised • Self-sharpening • Self-centring



Building materials



Concrete pipes



Facing Bricks



Semi-engineering bricks



Class B engineering bricks 75 N/mm<sup>2</sup>



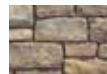
Class A engineering bricks 125 N/mm<sup>2</sup>



Non-reinforced concrete



Sandstone



Limestone

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A <sup>+</sup>
B	
C	
D	
E	
F	
G	



3 & 5pc Diamond Core Kits available go to page 100

Part Number	Diameter	Length	Dry
252.122.0022	22 mm	350 mm	●
252.122.0028	28 mm	350 mm	●
252.122.0032	32 mm	350 mm	●
252.122.0038	38 mm	150 mm	●
252.122.0048	48 mm	150 mm	●
252.122.0052	52 mm	150 mm	●
252.122.0065	65 mm	150 mm	●
252.122.0072	72 mm	150 mm	●
252.122.0078	78 mm	150 mm	●
252.122.0082	82 mm	150 mm	●
252.122.0091	91 mm	150 mm	●
252.122.0102	102 mm	150 mm	●
252.122.0107	107 mm	150 mm	●
252.122.0117	117 mm	150 mm	●
252.122.0127	127 mm	150 mm	●
252.122.0132	132 mm	150 mm	●
252.122.0152	152 mm	150 mm	●
252.122.0162	162 mm	150 mm	●
252.122.0181	181 mm	150 mm	●
252.122.0200	200 mm	150 mm	●

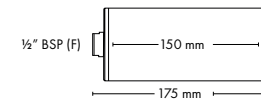
\* Larger sizes and special dimensions on request

## DCU550 Diamond Dry Drilling Core 1/2" BSP (F)

G021



- Professional trade core
- Universal
- Drills everything from soft blocks to Class B engineering bricks of 75 N/mm<sup>2</sup>
- Great all round easy to use performer



### Technical Features:

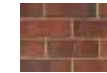
- Engineered core • Vibration reduced • Self-sharpening



Building materials



Class B engineering bricks 75 N/mm<sup>2</sup>



Facing Bricks



Limestone concrete



Concrete blocks



Semi-engineering bricks



Non-reinforced concrete



Concrete pipes

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	
C	
D	
E	
F	
G	



3 & 5pc Diamond Core Kits available go to page 100

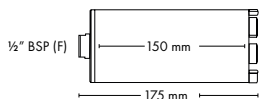
Part Number	Diameter	Length	Dry
251.001.0038	38 mm	150 mm	●
251.001.0052	52 mm	150 mm	●
251.001.0065	65 mm	150 mm	●
251.001.0107	107 mm	150 mm	●
251.001.0117	117 mm	150 mm	●
251.001.0127	127 mm	150 mm	●
251.001.0152	152 mm	150 mm	●

**DCU350** Universal 1/2" BSP (F)

G021



- Trade quality core
- Market leading performance at this price level
- Universal
- Drills everything from soft to semi-engineering brick
- Slotted core

**Technical Features:**

- Precision engineered • Calibrated to +/- 0.35mm • Balanced
- Vibration minimised • Self-sharpening • Self-centring



Building materials



Facing Bricks



Semi-engineering bricks



Limestone concrete



Blocks

Speed <sup>(2)</sup>		Life <sup>(2)</sup>	
A	B	B	
B			
C			
D			
E			
F			
G			

Part Number	Diameter	Length	Dry
240.165.0038	38 mm	150 mm	●
240.165.0052	52 mm	150 mm	●
240.165.0065	65 mm	150 mm	●
240.165.0107	107 mm	150 mm	●
240.165.0117	117 mm	150 mm	●
240.165.0127	127 mm	150 mm	●

**PC850** 3 Core Set

G021



Contents include:

- Cores: 38mm / 52 mm / 117 mm
- 200 mm Pilot Drill
- Drift Key
- 3 Jaw Chuck Short Adaptor 1/2" BSP(M)
- Extension Rod
- Aluminium carry case

Part Number	Description
245.512.0001	3 Core Toolbox

**DCU750X** 3 and 5 Core Sets

G021



Contents include:

- 3 Core Kit - 38mm / 52 mm / 117 mm

**(5 Core kit also includes 65 and 127 mm cores as well)**

- 200 mm Pilot Drill • Drift Key • 3 Jaw Chuck Short Adaptor 1/2" BSP(M) • Precision SDS Plus Adaptor 1/2" BSP(M)
- Extension Rod • Aluminium carry case



Part Number	Description	MOQ
252.512.0003	3 Core Toolbox	5
252.512.0005	5 Core Toolbox	5

**DCU550** 3 and 5 Core Sets

G021



Contents include:

- 3 Core Kit - 38mm / 52 mm / 117 mm

**(5 Core kit also includes 65 and 127 mm cores as well)**

- 200 mm Pilot Drill • Drift Key • 3 Jaw Chuck Short Adaptor 1/2" BSP(M) • Precision SDS Plus Adaptor 1/2" BSP(M)
- Extension Rod • Aluminium carry case

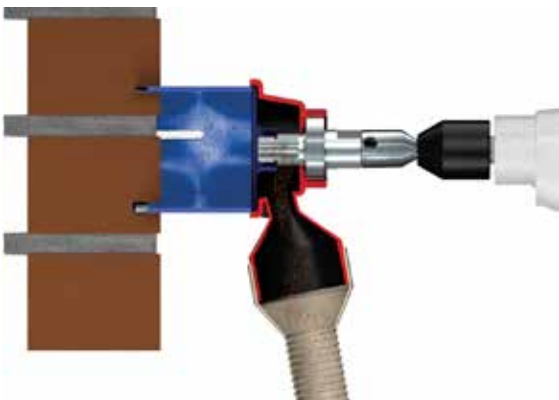


Part Number	Description	MOQ
251.512.0002	3 Core Toolbox	5
251.512.0001	5 Core Toolbox	5



Mess and dust free drilling with the Dust Extraction Unit\*

- Eliminates the drilling mess and dust
- Increases core life by up to 130%
- Minimises the risks associated with dust exposure
- Increases drilling speed by up to 185%
- Less dust and debris to clean up
- Suitable for use with all Marcris 850 - 750 Range Diamond Cores



The quality and precision of adaptors is of vital importance!

Low quality adaptors cause eccentricity, vibrations and substantially affect drilling speed and the life of your diamond core.

Marcris adaptors are made of tool grade steel and engineered to maximum tolerances of +/- 0.25 mm.














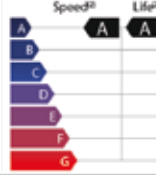
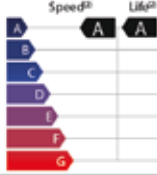
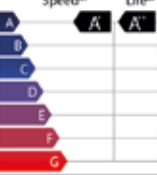

Picture	Part No.	Description	Adaptor Type
	340.100.0044	Adaptor Hilti DD-BI to 1/2" BSP(F)	Hilti
	340.101.0042	Hilti DD100-1/2" BSP(M)	Hilti
	340.101.0002	Adaptor 1/2" x 20 UNF to 1/2" BSP(M)	Marcris, Dewalt, Milwaukee etc
	340.101.0003	Adaptor M18-2.5(F) to 1/2" BSP(M)	Marcris, Milwaukee, Eibenstock etc
	340.101.0004	Adaptor 1/2" BSP(F) to 1/2" BSP(M)	
	340.101.0005	Adaptor 6-Kant (Hex) to 1/2" BSP(M)	Chuck
	340.101.0006	Adaptor SDS+ to 1/2" BSP(M)	SDS+
	340.101.0023	Adaptor 1/2" BSP(M) to 1/2" BSP(M)	Marcris DDM200 / DDM150
	340.101.0001	Adaptor 5/8-16 UNF(F) to 1/2" BSP(M)	Bosch
	310.101.0013	Pilot Drill 200 mm	
	310.101.0015	Pilot A Taper 300 mm	T/S Dust Extraction Unit
	330.101.0006	250 mm Extension 1/2" (BSP M/F) with A-Taper for Pilot Drill	Extension
	330.101.0001	150 mm Extension 1/2" (BSP M/F)	Extension
	330.101.0002	300 mm Extension 1/2" (BSP M/F)	Extension
	350.101.0002	Pilot Drill Ejector	
	320.101.0050	Dust Extraction Unit	Dust Management Unit




















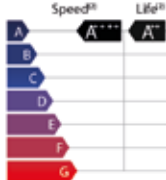
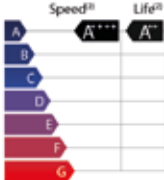

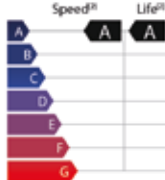
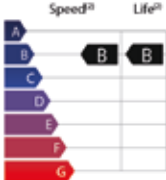
## Wet Core Drilling

## Performance Comparison - Wet Diamond Drilling

Product	CCW850X	CCW850X Pipe Drilling	WCU850X-F	WF850X
Product Image				
Wet/Dry				
Connection	1 1/4" UNC(F)	1 1/4" UNC(F)	1/2" BSP(M)	1 1/4" UNC(F)
Working length	310 mm	150 mm/310 mm	150 mm/310 mm	450 mm
Material	soft to medium reinforced concrete, granite, natural stone, concrete products and	concrete pipe	reinforced concrete, natural stone, concrete products and building materials	extremely reinforced concrete, reinforced concrete, concrete products, building materials and abrasive materials
	1500 - 2500 Watt		1000 - 2500 Watt	2200 - 4000 Watt
Ideal Machines and Rigs	 DDM 200 DS 180 DS 300 DS 355	 DDM 200 DS 180 DS 300 DS 355	 DDM 200 DS 180 DS 300 DS 355	Sets.  Compact Midi Maxi Ultra Professional
 MADE IN EUROPE  Properties	<ul style="list-style-type: none"> <li>• Combination drill for wet and dry use</li> <li>• universal use</li> <li>• Cobalt bond for fast drilling feed</li> <li>• high diamond concentration for a long service life</li> </ul>			<ul style="list-style-type: none"> <li>• Ring segment and ground tube for high precision</li> <li>• Optimised concentricity</li> <li>• Cobalt bond for fast drilling feed</li> <li>• high diamond concentration for long tool life</li> </ul>
				
Time per hole <sup>(4)(5)</sup>				17 min. per hole <sup>(4)(5)</sup> 60 holes <sup>(4)(5)</sup>
Service life <sup>(4)(5)</sup>				
Available diameter	Ø 42 - Ø 200 mm	Ø 102 - Ø 257 mm	Ø 12 - Ø 40 mm	Ø 42 - Ø 350 mm

You can find an overview of the footnotes on page 182.

## Performance Comparison - Wet Diamond Drilling

WA850X	WCU850X	WCU750X	WCU550	WCU350
				
				
1 1/4" UNC(F)	1 1/4" UNC(F)	1 1/4" UNC(F)	1 1/4" UNC(F)	1 1/4" UNC(F)
450 mm	450 mm	450 mm	450 mm	450 mm
asphalt	heavily reinforced concrete, granite, natural stone, concrete products and building materials	medium to heavily reinforced concrete, abrasive materials, natural stone, concrete products and building materials	light to medium reinforced concrete, natural stone, concrete products and building materials	lightly reinforced reinforced concrete, natural stone, concrete products and building
2200 - 4000 Watt	2200 - 4000 Watt	1500 - 3000 Watt	1500 - 3000 Watt	1500 - 3000 Watt
Sets. 	Sets. 	Sets. 	Sets. 	Sets. 
Compact Midi Maxi Ultra Professional	Compact Midi Maxi Ultra Professional	Compact Midi Maxi Ultra Professional	Compact Midi Maxi Ultra Professional	Compact Midi Maxi Ultra Professional
	<ul style="list-style-type: none"><li>• Diamond bond for extremely fast drilling feed</li><li>• ground precision tube</li><li>• Optimised concentricity</li><li>• high diamond concentration for long tool life</li></ul>	<ul style="list-style-type: none"><li>• universal use</li><li>• ground precision tube</li><li>• Optimised concentricity</li><li>• absolutely precise</li><li>• reliable in use</li><li>• constant performance</li></ul>	<ul style="list-style-type: none"><li>• Precision tube</li><li>• Optimised concentricity</li><li>• reliable in use</li></ul>	<ul style="list-style-type: none"><li>• Precision tube</li><li>• reliable in use</li></ul>
				
	11 min. per hole <sup>(4)(5)</sup> 27 holes <sup>(4)(5)</sup>	14 min. per hole <sup>(4)(5)</sup> 18 holes <sup>(4)(5)</sup>	16 min. per hole <sup>(4)(5)</sup> 10 holes <sup>(4)(5)</sup>	21 min. per hole <sup>(4)(5)</sup> 6 holes <sup>(4)(5)</sup>
on request	Ø 42 - Ø 350 mm	Ø 42 - Ø 350 mm	Ø 42 - Ø 250 mm	Ø 42 - Ø 250 mm

You can find an overview of the footnotes on page 182.

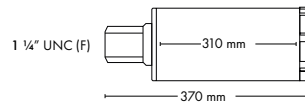


## CCW850X Semi-wet Diamond Combi Core 1 1/4" UNC (F)

G021

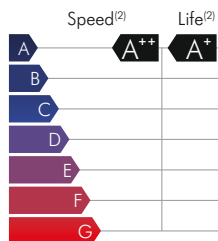
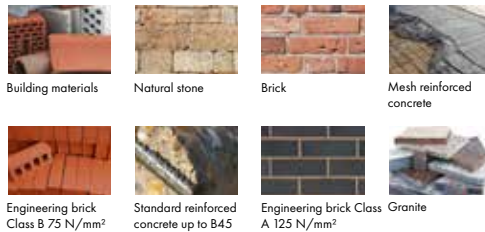


- Ground-breaking diamond combination core for use with minimal water coolant
- Perfect for use where water damage and excess slurry must be avoided
- Minimal water cooling is sufficient
- Exceptionally fast drilling speed



### Technical Features:

- Precision engineered to +/- 0.25 mm
- Dynamically balanced for perfect true running
- Titan coated diamonds for heat absorption
- Self-sharpening diamonds



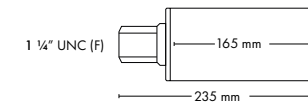
\* Alternative Diameters available upon request

Part Number	Diameter	Length	Dry or Wet
262.142.0038	38 mm	310 mm	●
262.142.0042	42 mm	310 mm	●
262.142.0052	52mm	310 mm	●
262.142.0062	62mm	310 mm	●
262.142.0065	65mm	310 mm	●
262.142.0072	72mm	310 mm	●
262.142.0078	78mm	310 mm	●
262.142.0082	82mm	310 mm	●
262.142.0092	92mm	310 mm	●
262.142.0102	102mm	310 mm	●
262.142.0112	112mm	310 mm	●
262.142.0122	122mm	310 mm	●
262.142.0132	132 mm	310 mm	●
262.142.0142	142 mm	310 mm	●
262.142.0152	152 mm	310 mm	●
262.142.0162	162 mm	310 mm	●
262.142.0182	182 mm	310 mm	●
262.142.0200	200 mm	310 mm	●

## CCW850X Pipe Drilling 1 1/4" UNC (F)



- Ground-breaking diamond combination core for use with minimal water coolant
- Perfect for use where water damage and excess slurry must be avoided
- Minimal water cooling is sufficient
- Exceptionally fast drilling speed

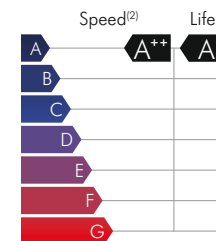


### Technical Features:

- Extreme speed
- Extreme long life



Concrete pipes



\* Alternative Diameters available upon request

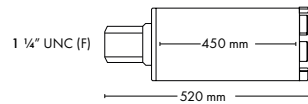
Part Number	Diameter	Length	Dry or Wet
286.142.0102	102 mm	165 mm	●
286.142.0138	138 mm	165 mm	●
286.142.0152	152mm	165 mm	●
286.142.0162	162mm	165 mm	●
286.142.0186	186mm	165 mm	●
286.142.0200	200mm	165 mm	●
286.142.0212	212mm	165 mm	●
286.142.0225	225mm	165 mm	●
286.142.0257	257mm	165 mm	●


**WF850X** Exceptional Life Wet Diamond Core 1 1/4" UNC (F)

G021



- Perfect for people who want the lowest costs per hole drilled
- Exceptionally long life
- Exceptionally fast drilling
- Easy to use
- Easy to start
- Self-sharpening


**Technical Features:**

- Precision engineered
- Made in the UK for hard UK materials
- Dynamically balanced for perfect true running Rooftop segment for easy starting
- Titanium coated diamond for exceptional life and speed



Building materials



Extremely heavily reinforced concrete



Hard to extremely hard concrete



Flint concrete



Natural stone

	Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A++	A+++
B		
C		
D		
E		
F		
G		

Part Number	Diameter	Length	Wet
284.100.0042	42 mm	450 mm	
284.100.0052	52 mm	450 mm	
284.100.0062	62 mm	450 mm	
284.100.0072	72 mm	450 mm	
284.100.0082	82 mm	450 mm	
284.100.0092	92 mm	450 mm	
284.100.0102	102 mm	450 mm	
284.100.0112	112 mm	450 mm	
284.100.0122	122 mm	450 mm	
284.100.0132	132 mm	450 mm	
284.100.0142	142 mm	450 mm	
284.100.0152	152 mm	450 mm	
284.100.0162	162 mm	450 mm	
284.100.0182	182 mm	450 mm	
284.100.0200	200 mm	450 mm	
284.100.0225	225 mm	450 mm	
284.100.0250	250 mm	450 mm	
284.100.0300	300 mm	450 mm	
284.100.0350	350 mm	450 mm	

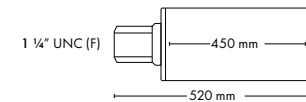
\*Alternative Diameters available upon request

**WA850X** Asphalt and Refractories 1 1/4" UNC (F)

G021



- Perfect for people who want the lowest costs per hole drilled
- Exceptionally long life
- Exceptionally fast drilling
- Easy to use
- Easy to start
- Self-sharpening


**Technical Features:**

- Precision engineered
- Made in the UK for hard UK materials
- Dynamically balanced for perfect true running Rooftop segment for easy starting
- Titanium coated diamond for exceptional life and speed



Asphalt &amp; Refractories



Asphalt

Part Number	Diameter	Length	Wet
Special sizes and extra lengths are available on request			



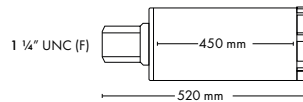


## WCU850X High Speed Long Life Wet Diamond Core 1 1/4" UNC (F)

G021



- Perfect for people who want the lowest costs per hole drilled
- Exceptionally long life
- Exceptionally fast drilling
- Easy to use
- Easy to start
- Self-sharpening



### Technical Features:

- Precision engineered
- Made in the UK for hard UK materials
- Dynamically balanced for perfect true running Rooftop segment for easy starting
- Titanium coated diamond for exceptional life and speed



Building materials



Extremely heavily reinforced concrete



Hard to extremely hard concrete



Flint concrete



Natural stone

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A++
B	A+++
C	
D	
E	
F	
G	

Part Number	Diameter	Length	Wet
284.001.0042	42 mm	450 mm	
284.001.0052	52mm	450 mm	
284.001.0062	62mm	450 mm	
284.001.0072	72mm	450 mm	
284.001.0082	82mm	450 mm	
284.001.0092	92mm	450 mm	
284.001.0102	102mm	450 mm	
284.001.0112	112mm	450 mm	
284.001.0122	122mm	450 mm	
284.001.0132	132mm	450 mm	
284.001.0142	142mm	450 mm	
284.001.0152	152mm	450 mm	
284.001.0162	162mm	450 mm	
284.001.0182	182 mm	450 mm	
284.001.0200	200 mm	450 mm	
284.001.0225	225 mm	450 mm	
284.001.0250	250 mm	450 mm	
284.001.0300	300 mm	450 mm	
284.001.0350	350 mm	450 mm	

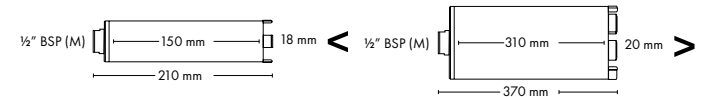
\*Alternative Diameters available upon request

## WCU850X-F High Speed Long Life Wet Diamond Core 1/2" BSP (M)

G021



- Perfect for people who want the lowest costs per hole drilled
- Exceptionally long life
- Exceptionally fast drilling
- Easy to use
- Easy to start
- Self-sharpening



### Technical Features:

- Precision engineered
- Made in the UK for hard UK materials
- Dynamically balanced for perfect true running Rooftop segment for easy starting
- Titanium coated diamond for exceptional life and speed



Building materials



Extremely heavily reinforced concrete



Hard to extremely hard concrete



Flint concrete



Natural stone

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A++
B	A+++
C	
D	
E	
F	
G	

Part Number	Diameter	Length	Wet
260.001.0012	12 mm	150 mm	
260.001.0014	14 mm	150 mm	
260.001.0016	16 mm	150 mm	
260.001.0018	18 mm	150 mm	
260.001.0020	20 mm	310 mm	
260.001.0022	22 mm	310 mm	
260.001.0024	24 mm	310 mm	
260.001.0025	25 mm	310 mm	
260.001.0028	28 mm	310 mm	
260.001.0030	30 mm	310 mm	
260.001.0032	32 mm	310 mm	
260.001.0035	35 mm	310 mm	
260.001.0040	40 mm	310 mm	

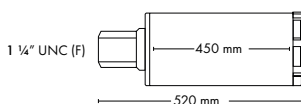
\*Alternative Diameters available upon request

**WCU750X** Long Life Wet Diamond Core 1 1/4" UNC (F)

G021



- Ultimate drilling speed with long life
- Optimised for hard reinforced concrete and multi-materials
- Ultimate performance for heating, plumbing, electrical engineers where time is money
- Easy to use
- Easy to start

**Technical Features:**

- Precision core made in UK for hard UK materials
- Titanium coated diamond for exceptional life and speed
- Self-sharpening for consistent performance
- Rooftop segments for minimum runout
- Balanced for true running



Building materials



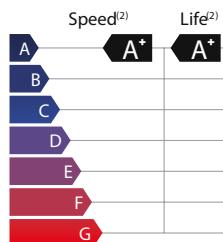
Standard reinforced concrete



Reinforced hard concrete



Natural stone



Part Number	Diameter	Length	Wet
283.001.0042	42 mm	450 mm	
283.001.0052	52 mm	450 mm	
283.001.0062	62 mm	450 mm	
283.001.0072	72 mm	450 mm	
283.001.0082	82 mm	450 mm	
283.001.0092	92 mm	450 mm	
283.001.0102	102 mm	450 mm	
283.001.0112	112 mm	450 mm	
283.001.0122	122 mm	450 mm	
283.001.0132	132 mm	450 mm	
283.001.0142	142 mm	450 mm	
283.001.0152	152 mm	450 mm	
283.001.0162	162 mm	450 mm	
283.001.0182	182 mm	450 mm	
283.001.0200	200 mm	450 mm	
283.001.0225	225 mm	450 mm	
283.001.0250	250 mm	450 mm	
283.001.0300	300 mm	450 mm	
283.001.0350	350 mm	450 mm	

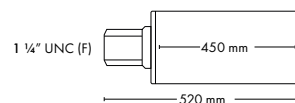
\* Alternative Diameters available upon request

**WCU550** Universal Wet Diamond Core 1 1/4" UNC (F)

G021



- Universal
- Drills most building materials
- Easy to use
- Reliable and dependable performance

**Technical Features:**

- Precision engineered
- Made in the UK for hard UK materials
- Dynamically balanced for perfect true running
- Titanium coated diamond for exceptional life and speed
- Rooftop segment for easy starting



Building materials



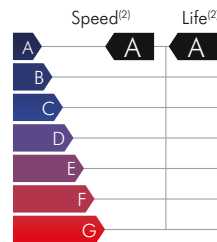
Lightly reinforced concrete



Soft to medium concrete



Natural stone



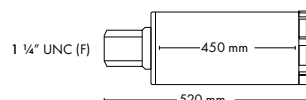
Part Number	Diameter	Length	Wet
285.001.0042	42 mm	450 mm	
285.001.0052	52 mm	450 mm	
285.001.0062	62 mm	450 mm	
285.001.0072	72 mm	450 mm	
285.001.0082	82 mm	450 mm	
285.001.0092	92 mm	450 mm	
285.001.0102	102 mm	450 mm	
285.001.0112	112 mm	450 mm	
285.001.0122	122 mm	450 mm	
285.001.0132	132 mm	450 mm	
285.001.0142	142 mm	450 mm	
285.001.0152	152 mm	450 mm	
285.001.0162	162 mm	450 mm	
285.001.0182	182 mm	450 mm	
285.001.0200	200 mm	450 mm	
285.001.0225	225 mm	450 mm	
285.001.0250	250 mm	450 mm	

\* Alternative Diameters available upon request

**WCU350** Universal Wet Diamond Core 1 1/4" UNC (F)

G021

- Universal
- Drills most building materials
- Easy to use
- Reliable and dependable performance

**Technical Features:**

- Precision core made in UK for hard UK materials
- Titanium coated diamond for exceptional life and speed
- Self-sharpening for consistent performance
- Rooftop segments for minimum runoff
- Balanced for true running



Building materials



Lightly reinforced concrete



Soft to medium-concrete



Natural stone

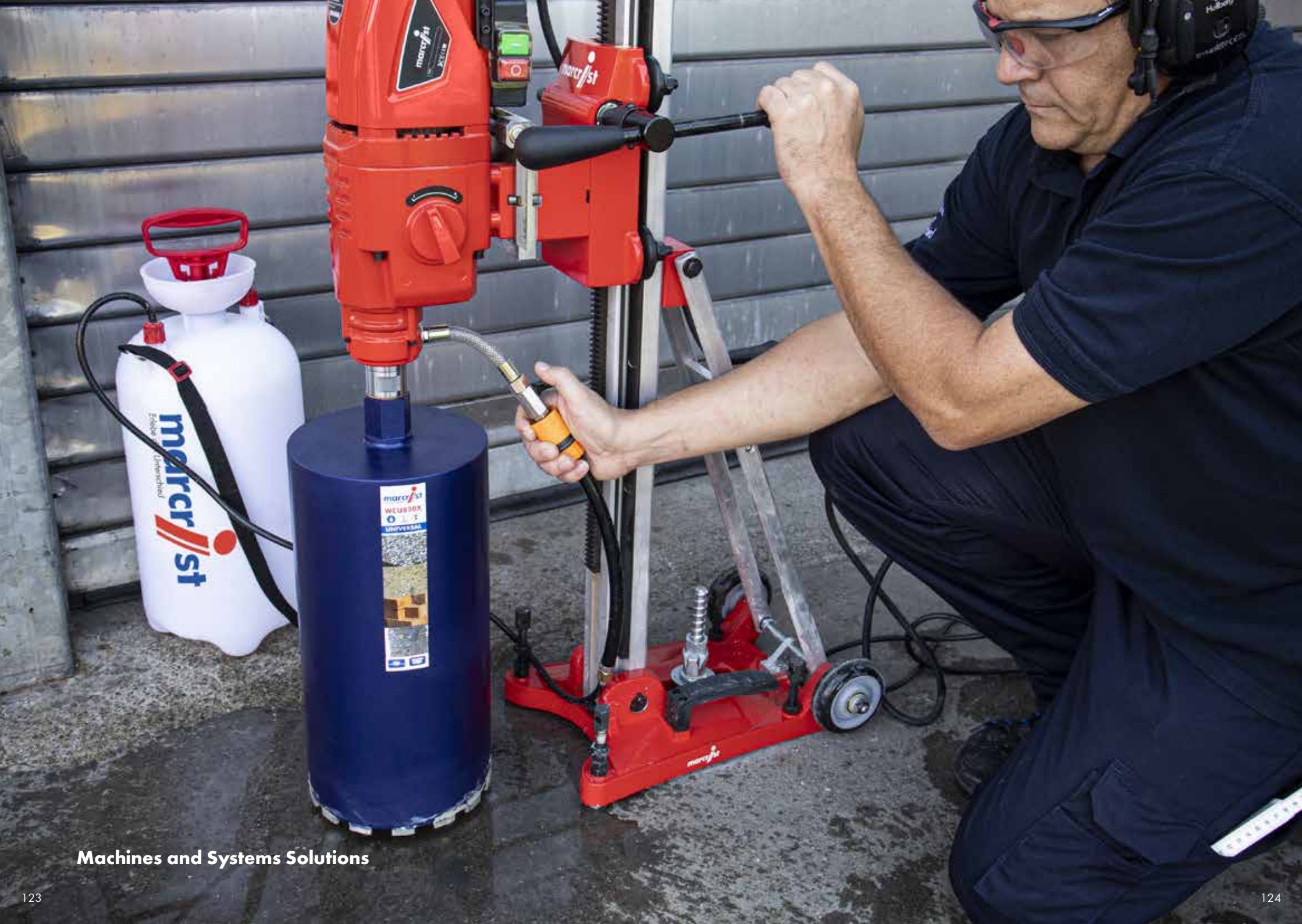
Speed <sup>(2)</sup>		Life <sup>(2)</sup>	
A	B	B	
B			
C			
D			
E			
F			
G			

Part Number	Diameter	Length	Wet
287.001.0042	42 mm	450 mm	
287.001.0052	52 mm	450 mm	
287.001.0062	62 mm	450 mm	
287.001.0072	72 mm	450 mm	
287.001.0082	82 mm	450 mm	
287.001.0092	92 mm	450 mm	
287.001.0102	102 mm	450 mm	
287.001.0112	112 mm	450 mm	
287.001.0122	122 mm	450 mm	
287.001.0132	132 mm	450 mm	
287.001.0142	142 mm	450 mm	
287.001.0152	152 mm	450 mm	
287.001.0162	162 mm	450 mm	
287.001.0182	182 mm	450 mm	
287.001.0200	200 mm	450 mm	
287.001.0225	225 mm	450 mm	
287.001.0250	250 mm	450 mm	

\* Alternative Diameters available upon request

Picture	Part No.	Description	Adaptor Type
	340.100.0047	Adaptor 1/2" BSP(M) to 1 1/4" UNC(M)	
	340.101.0059	Adaptor Hilti DD-BU to 1 1/4" UNC(M)	Hilti
	340.101.0070	Adaptor Hilti DD-BL to 1 1/4" UNC(M)	Hilti
	340.101.0305	Adaptor Hilti DD-BL to 1 1/4" UNC(M)	Hilti
	340.101.0071	Adaptor 1/2" (F) to 1 1/4" UNC(M)	
	340.101.0301	Adaptor *GK* to 1 1/4" (M)	
	320.101.0055	Dust Rotor 1/2" BSP(F) x 1 1/4" UNC	
	330.101.0004	200mm Extension 1 1/4" UNC(M)	
	330.101.0005	300mm Extension 1 1/4" UNC(F x M)	
	340.101.0210	Guide Rod for Hand-held Drilling 350mm x 16mm for 35-4mm 1 1/4" cores	Suitable for CCW850X Cores
	340.101.0061	Adaptor SDS-Max to 1 1/4" (M)	SDS Max
	340.101.0217	Guide Rod for CCW850 Pipe Drilling Cores	Suitable for CCW850 Pipe Cores









Lifetime guarantee against manufacturing fault	HAND-HELD DRILLING
Register your Machine online	Dry Drilling
Model	<b>Marcrist DDM150-S</b>
Application	Dry drilling universal use
Power <b>220V/240V/110V</b>	1900W / 1700W
Weight	3.9 kg
No Load Speed	0-1250 RPM
Speeds	Pre-dial speeds selections
<b>Max. Recommended Drilling Capacity:</b>	
- Masonry	Ø 22 mm - 152 mm
- Concrete *	Ø 22 mm - 102 mm
Soft Start	✓
Mechanical Safety Clutch	✓
Overload Protection	✓
Anti-vibration Design	✓
Heavy Duty Steel/ Metal Gearbox	✓

HAND-HELD OR RIG MOUNTED	DRILL RIG MOUNTED
Dry or Wet Drilling	Wet Drilling
<b>Marcrist DDM200</b>	<b>Marcrist DDM300</b>
Heavy duty dry and wet drilling	Contractors quality Wet drilling
1700W	3500W
7.25 kg	12 - 85 kg
800 / 1350 / 1450 RPM	260 / 420 RPM
3 mechanical speeds + pre-dial speed selections	2 mechanical speeds
Wet Drilling + Dry Drilling Rig Mounted + Hand-held	Rig Mounted
Ø 22 mm – 200 mm	Ø 50 mm – 300 mm
Ø 16 mm – 162 mm	Ø 44 mm – 250 mm
✓	✓
✓	✓
✓	✓
✓	✓
✓	✓

DDM150-S Heavy Duty Diamond Drill

G010



- Outstanding power to weight ratio of 1900 watt to 4.0 kg
- Minimises repetitive strain and hard work
- With less than 85 dB(A) the quietest diamond drill on the market
- Ø 22 mm – 152 mm diamond drilling capacity in masonry
- Exceptionally compact and well balanced



Performance Data - DDM150-S	
Model	DDM150-S
Voltage	240V / 110V
Frequency	60 Hz/ 50 Hz
Drive Spindle	½" BSP (F)
Power Consumption (Input)	220V/240V 1900 Watt / 110V 1700 Watt
Recommended Max. Drilling Capacity in Masonry (mm)	Ø 22 mm - Max. Ø 152 mm
Max. Drilling Capacity in Concrete (mm)	Ø 22 mm - Max. Ø 102 mm
Max. Drilling Capacity in Wood (mm)	Max. Ø 50 mm
Max. Drilling Capacity in Steel (mm)	Max. Ø 20 mm
Gears	1
Idling Speed (l/min)	0-1250
Speeds	6 Pre-dial Speed Selections
Sound Pressure Level (LpA)	< 85 dB(A)
Sound Power Level (LwA)	< 70 dB(A)
Uncertainty Sound Power Level (KpA)	3 dB(A)
Uncertainty Sound Power Level (KpA) Mechanical Safety	Heavy Duty Mechanical Safety Clutch
Mechanical Safety	Overload Protection
Soft Start	Yes
Limp Mode Safety Function	Re-dial to Re-set
Housing Insulation Class	Class 2
Extended Side Handle	Yes
Net Weight	3.9 kg
Part Number	7741.001.001- REFURBIS (240V only) 7741.001.003 - UK 110V

Price includes:

- DDM150-S
- Heavy Duty Carry Case
- Chrome Vanadium Spanner 24 / 27 mm
- Sprung Loaded Ratchet Handle
- User Guide

DDM200 Heavy Duty 3 Speed Dry & Wet Diamond Drill

G010

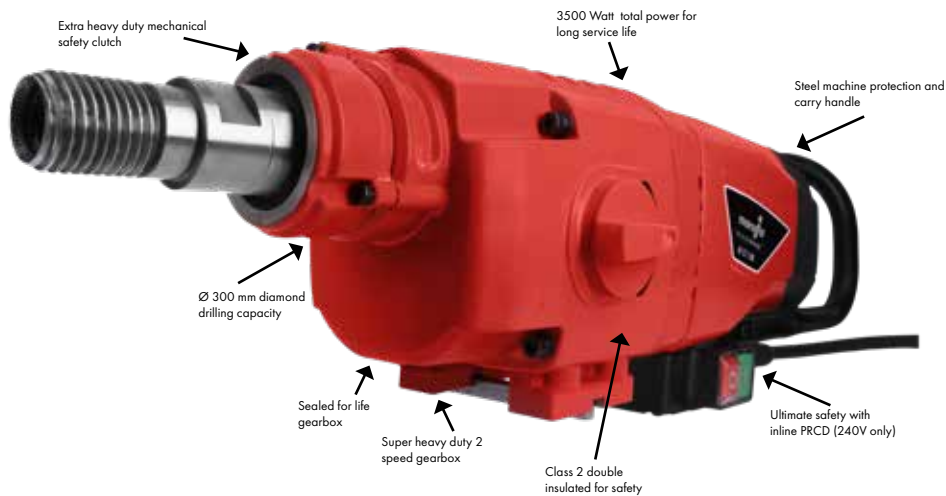


Performance Data - DDM200	
Model	DDM200
Voltage	110V
Frequency	50 Hz
Drive Spindle	1 ¼" (M) + ½" BSP (F)
Power Consumption (Input)	1700 Watt
Recommended Max. Drilling Capacity in Masonry (mm)	Ø 22 mm – Ø 200 mm
Max. Drilling Capacity in Concrete (mm)	Ø 16 mm – Ø 162 mm
Mechanical Gears	3
Idling Speed (l/min)	1090 / 1830 / 1950
Pre-dial Speed Selections	6 Pre-dial speed selections
Sound Pressure Level (LpA)	< 85 dB(A)
Sound Power Level (LwA)	< 70 dB(A)
Uncertainty Sound Power Level (KpA)	3 dB(A)
Electric Safety	Overload Protection
Mechanical Safety	Heavy Duty Mechanical Safety Clutch
Soft Start	Yes
Housing Insulation Class	Class 2
Anti-vibration AVL	AVL anti-vibration design
Extended Side Handle	Yes
Net Weight	7.25 kg
Part Number	7751.001.003 (110V)
Price includes:	
- DDM200	
- Heavy Duty Carry Case	
- Chrome Vanadium Spanner Set 30 - 32mm	
- Sprung Loaded Ratchet Handle	
- User Guide	
- Water Hose Tail with Valve	
- Push Fit Hose Connector	
Optional Extra ½" (M) + ½" (M)	
340.101.0023	

- The most powerful diamond drill in its class
- Exceptional performance with total ease of handling
- Optimised for the needs of plumbing / heating / electrical contractors

DDM300 Heavy Duty Wet Diamond Drill

G010



Safety Switch

- The most powerful diamond drill in its class
- Exceptional performance with total ease of handling
- Optimised for the needs of plumbing / heating / electrical contractors

Performance Data - DDM300

Model	DDM300
Voltage	110V (32AMP)
Frequency	50 Hz / 60Hz
Drive Spindle	1 1/4" (M) + 1/2" BSP (F)
Power Consumption (Input)	3500 Watt
Recommended Max. Drilling Capacity in Masonry (mm)	Ø 50 mm – Ø 300 mm
Max. Drilling Capacity in Concrete (mm)	Ø 50 mm – Ø 250 mm
Mechanical Gears	2
Idling Speed (l/min)	260 / 420
Pre-dial Speed Selections	Yes
Sound Pressure Level (LpA)	< 89 dB(A)
Sound Power Level (LwA)	< 100 dB(A)
Uncertainty Sound Power Level (KpA)	1.2 dB(A)
Mechanical Safety	Heavy Duty Mechanical Safety Clutch
Electrical Safety	Overload Protection
Soft Start	Yes
Housing Insulation Class	Class 2
Anti-vibration AVL Design	Yes
Net Weight	12.85 kg
Part Number	7761.001.003 - 110V

Price includes:

- DDM300
- Back Handle / Guard
- Water Tail & Valve
- Allen Keys: 1 X 6mm & 1 x 4mm
- User Guide
- Push Fit Hose Connector
- 4 x Mounting Screws M8 x 35 for DS300 Direct Mount
- 32 mm Spanner





Easy single operator diamond drilling  
you never lift more than 7 - 8 kg

- Mount Vacuum Foot 3.7 kg
- Mount Drill Rig 7.98 kg
- Mount Motor 7.25 kg
- Mount Core Drill Ø 150 mm .... 3.7 kg

Mount Vacuum Foot **3.7 kg**



Connect the Vacuum Pump **0.2 kg**



Mount Drill Rig **7.98 kg**



Mount mount **7.25 kg**



Mount Core Drill Ø 150 mm .... **3.7 kg**



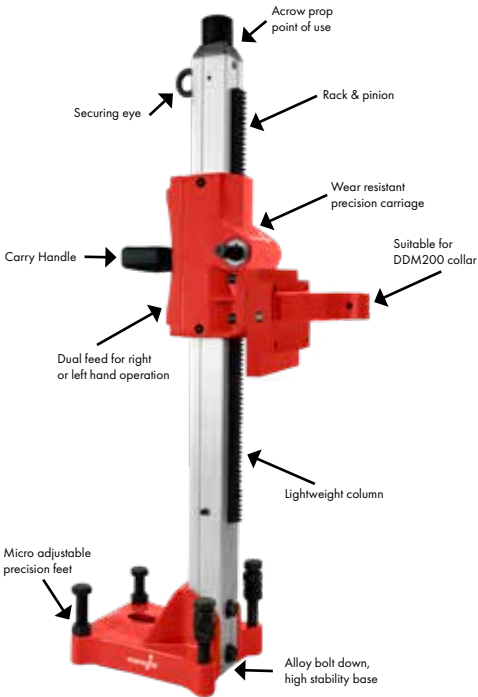
Fully assembled.

DS180 Compact Ultra Light Drill Stand for Cores up to Ø 180 mm

G010



- Ultra light alloys
- Ultra safe
- Easy to use
- Suitable for safe one man operation



Contents - DS180

- Crank Handle
- Instruction Booklet
- Rig
- Spanners - 17 & 19 mm / 22 & 24 mm
- Allen Keys 4/5/6 mm

Performance Data - DS180

Height	840 mm
Width	170 mm
Max. Diameter Drill Core	182 mm
Max. Diameter Drill Length	530 mm with DDM200
Weight	7.98 kg
Part No.	7800.601.001

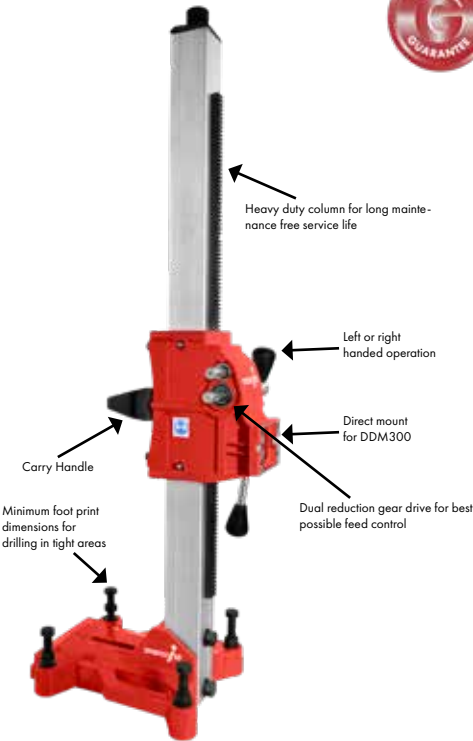
# DS300 Diamond Drilling

## DS300 Heavy Duty Diamond Drill Rig

G010



- Extra robust for durability
- Optimised for heating / plumbing / electrical applications
- Mini size foot dimensions
- Makes diamond drilling easy



### Contents - DS300

- Instruction Booklet
- Allen Keys 4/5/6 mm
- Adjustable Spanner

### Performance Data - DS300

Height	1000 mm
Width	240 mm
Suitable For	• DDM200 Drill Conversion Kit 7800.200.002 + Collar 7800.200.003 • DDM4 DDM300 Quick Release Kit 7800.200.019
Max. Diameter Capacity	300 mm
Max. Drill Bit Length	550 mm
Weight	12.5 kg
Part No.	7800.601.002

# DS355 Diamond Drilling

## DS355 Titan Aircraft Alloys Drill Rig

G010



### Compact ultra light drill stand for cores up to Ø 355 mm.

- Ultra light alloys
- Ultra safe
- Easy to use
- Suitable for safe one man operation
- 0-90° tiltable for angle drilling

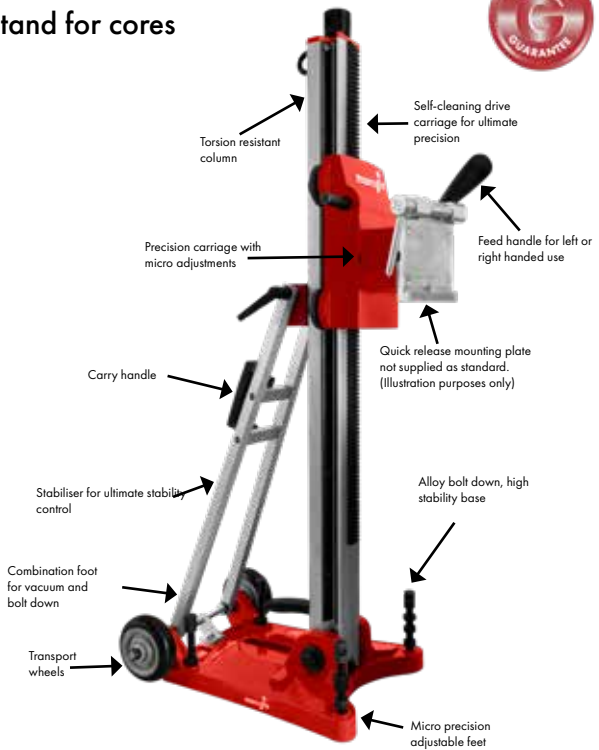


### Contents - DS355

- Instruction Booklet
- Allen Keys 4/5/6 mm
- Spanners - 17 & 19 mm
- 4 x Screws
- 2 x Water Collection Ring Brackets

### Performance Data - DS355

Height	980 mm
Width	280 mm
Suitable For	• DDM300, DDM4 Quick Release Kit 7800.200.019 • Vacuum Kit • Vacuum Plug • Base Seal • DDM200 Con Kit 7800.200.003 Collar
Max. Diameter Drill Core	355 mm
Max. Diameter Drill Length	550 mm
Weight	15.3 kg
Part No.	7800.601.003



Marcryst drilling sets have been developed to make diamond drilling easy.

Developed for plumbers, electricians and other professionals, who need to drill small to mid-size holes.

The kits are designed to plug in and work. Uncomplicated ... reliable ... user friendly!

They contain everything you need to finish the job quickly, efficiently and without fuss.



COMPACT SET

G010

Optimised for single operator use with the heaviest item weighing less than 8 kg (14 pounds)

For efficient diamond coring of holes Ø 16 mm (5/8") – Ø 180 mm (7")



Set Contents	
	<ul style="list-style-type: none"><li>• Ultra light drill rig DS180</li><li>• Precision easy fit motor mount</li><li>• Akro prop for ceiling mounts</li><li>• Safety eye bolt for vacuum use</li><li>• Using instructions</li></ul>
	<ul style="list-style-type: none"><li>• DDM200 - 3 speed - 2300 Watt Motor unit with a core capacity from Ø 16 mm to Ø 200 mm</li><li>• Heavy duty transport case</li><li>• Front handle for handheld drilling</li><li>• Spanner Ø 30/32 mm</li><li>• Water feed with flow valve</li><li>• Using instructions</li></ul>
Set Part Number	3999.101.359 (110V)

MIDI SET

G010

Optimised for single operator use with the heaviest item weighing 12.5kg (24 pounds)



For efficient diamond coring of holes Ø 16 mm (5/8") – Ø 200 mm (8")

Set Contents

		<ul style="list-style-type: none"><li>• Alloy drill rig DS300 for diamond cores up to Ø 300 mm</li><li>• Mounting Collar</li><li>• Double (2 speed) reduction feed gearbox for more controlled drilling of large diameter holes</li><li>• Using instructions</li></ul>
		<ul style="list-style-type: none"><li>• DDM200 - 3 speed - 2300 Watt Motor unit with a core capacity from Ø 16 mm to Ø 200 mm</li><li>• Heavy duty transport case</li><li>• Front handle for handheld drilling</li><li>• Spanner Ø 30/32 mm</li><li>• Water feed with flow valve</li><li>• Using instructions</li></ul>
Set Part Number		3999.101.360 (110V)

MAXI SET

G010

Optimised for single operator use with the heaviest item weighing 12.85kg (26 pounds)



For efficient diamond coring of holes Ø 50 mm (2") to Ø 300 mm (12")

Set Contents

		<ul style="list-style-type: none"><li>• Alloy drill rig DS300</li><li>• Precision motor mount</li><li>• Double 2 speed reduction feed gearbox for more controlled drilling of large diameter holes</li><li>• Using instructions</li></ul>
		<ul style="list-style-type: none"><li>• DDM300 - 2 speed - 3500 Watt Motor unit</li><li>• Drilling capacity 50 mm (2") – 250 mm (10") in reinforced concrete and 50 mm (2") – 300 mm (12") in masonry</li><li>• Steel motor protection cage and carrying handle</li><li>• Water feed with flow valve</li><li>• Adjustable spanner</li></ul>
Set Part Number		3999.101.361 (110V)
Quick Release Option		7800.200.019



## ULTRA PROFESSIONAL SET

G010



Time is money. Designed for professionals wanting to diamond drill as easily, quickly and efficiently as possible





For efficient diamond coring of holes Ø 50 mm (2") to Ø 300 mm (12")

### Set Contents

		<ul style="list-style-type: none"> <li>• Ultra professional drill rig DS355</li> <li>• Drilling capacity Ø 16 mm (5/8") to Ø 355 mm (14")</li> <li>• Ultra stable</li> <li>• Aluminium stabilisers</li> <li>• Transport wheels for ease of handling</li> <li>• Dovetail self-cleaning precision feed</li> <li>• Steel rack and pinion drive</li> <li>• 0 - 90° tiltable column for precision drilling at angles</li> <li>• Base with integral vacuum foot</li> </ul>
		<ul style="list-style-type: none"> <li>• DDM300 - 2 speed - 3500 Watt Motor unit</li> <li>• Drilling capacity 50 mm (2") – 250 mm (10") in reinforced concrete and 50 mm (2") – 300 mm (12") in masonry</li> <li>• Steel motor protection cage and carrying handle</li> <li>• Water feed with flow valve</li> <li>• Quick release motor mount for motor changes in seconds</li> </ul>
	Set Part Number	3999.101.362 (110V)

## DIAMOND DRILLING MACHINE COMPONENTS

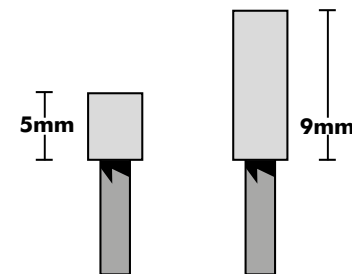
G010

Picture	Part No.	Description
	7800.001.001	<b>Combination Anchor Set for Concrete &amp; Brick</b> C/w 3 re-usable anchors
	7800.001.002	<b>Replacement Anchors</b> Concrete & Brick (re-usable) 5 pcs
	7800.001.014	<b>41mm Spanner</b> T/S 1 1/2" UNC Back End
	7800.001.004	<b>Water Collection System c/w seals for cores</b> Ø 10 - 150mm
	7800.001.005	Ø 10 - 250mm
	7800.001.012	<b>Replacement Bottom Seal</b> 150mm
	7800.001.013	<b>Replacement Bottom Seal</b> 250mm
	7800.001.006	<b>Replacement Seals</b> Ø 10 - 150mm (Set of 3)
	7800.001.007	Ø 10 - 250mm (Set of 3)
	7800.200.003	<b>Precision Motor Mount</b> to fit DDM200 onto DS300 / DS355
	7800.200.019	<b>Quick Release Precision Motor Mount</b> Fits onto Drills Rigs DS300 / DS355
	7800.100.005	<b>Vacuum Set for Drill Rigs</b> DS250 / DS355 Vacuum Seal / Vacuum Plug
	7800.001.010	<b>Replacement Vacuum Seals</b> For DS250 / DS355 Drill Rigs
	7800.602.002	<b>Vacuum Base</b> for DS180 / DS300
	7800.001.011	<b>Water Pressure Bottle</b> with 2 metre hose and quick connect coupling. Safety pressure release valve
	7800.300.007	<b>Motor Mount</b> Converts DS150 - DDM200

## Grinding Technology

### Dynamically Balanced Grinding Heads

- Less vibration
- Smoother grinding process
- Improved precision
- Better surface finish
- Longer grinding head life
- Greatly increased machine life
- Improved operator safety



### Extreme Segment height for longer life

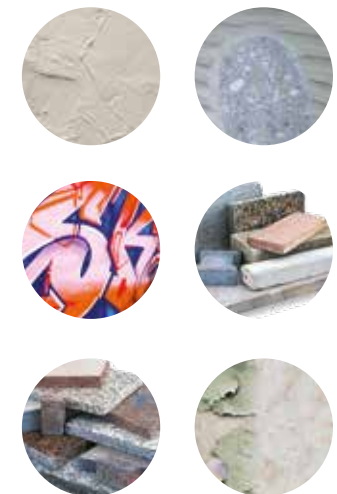
- Marcris Segment height up to 9mm
- Normal Segment height 5mm

(Example HU850C Ø125mm)

### Always the right product

For every machine and every application... the perfect solution!

- Natural stone
- Plaster
- Tile adhesive
- Granite
- Thermoplast
- Graffiti
- Paint
- Carpet glue
- Thick coatings
- Carpet residue
- and much much more!





## HF850C Precision Grinding Head

G022



### Why buy me:

- Fine grinding • Clean, smooth surface • Long life • Fast
- SilentMAX noise and vibration reduced

### Application:

- Precision Grinding • Fine Grinding • Levelling • Cleaning • Edge Grinding



Concrete



Natural stone



Plaster



Tile adhesive



Granite

Part Number	Description	Ø	Fitting	Machine Type	Dry
1993.0100.15C	For Concrete Grinders	100 mm	15.00 mm	Makita PC 1100	●
1993.0125.22C		125 mm	22.23 mm	Bosch CBR 14 C	●
				Makita PC 5001C	●
				Eibenstock EBS 1254	●
				Eibenstock 1802 SH	●
				Hilti DCG125-S	●
				Flex LDC 1709 Etc	●
1993.0125.25C		125 mm	25.00 mm	Protool RGP 130 Etc	●
1993.0100.22C	For Angle Grinders	100 mm	22.23 mm	All Angle Grinders	●
1993.0115.22C		115 mm	22.23 mm		●
1993.0125.22C		125 mm	22.23 mm		●
1993.0180.22C		180 mm	22.23 mm		●

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A
B	
C	
D	
E	
F	
G	

## HU850C for Concrete/Render/Plaster/Tile adhesive

G022



### Why buy me:

- Extreme long life • Extreme speed • Universal

### Application:

- Levelling • Grinding • Cleaning • Sanding • Removing



Concrete (hard)



Render & plaster (soft)



Tile adhesive

Part Number	Description	Ø	Fitting	Machine Type	Dry
1990.0125.22C	For Concrete Grinders	125 mm	22.23 mm	Bosch CBR 14 C	●
				Makita PC 5001C	●
				Eibenstock EBS 1254	●
				Eibenstock 1802 SH	●
				Hilti DCG125-S	●
				Flex LDC 1709 Etc	●
1990.0125.25C	For RGP130 Concrete Grinders	125 mm	25.00 mm	Protool RGP 130 Etc	●
1990.0150.19C	For Hilti Concrete Grinders	150 mm	19.00 mm	Hilti DG 150	●
1990.0180.22C	For Flex Concrete Grinders	180 mm	22.23 mm	Flex LD 3206 Plastruc Etc	●

Speed <sup>(2)</sup>	Life <sup>(2)</sup>
A	A+
B	
C	
D	
E	
F	
G	

**HP850C** for Paint Applications

G022

**Why buy me:**

- Extreme speed • Coarse finish

**Application:**

- Cleaning • Levelling • Thick coatings



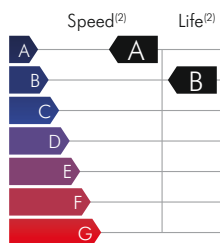
Paint



Carpet glue

Thermoplast  
Bitumen

Graffiti



Part Number	Description	Ø	Fitting	Machine Type	Dry
1991.0125.22C		125 mm	22.23 mm	Bosch CBR 14C	●
				Makita PC 5001C	●
	For Concrete Grinders			Eibenstock EBS 1254	●
				Eibenstock 1802 SH	●
				Hilti DCG 125-S	●
				Flex LDC 1709 Etc	●
1991.0125.25C	For Concrete Grinders	125 mm	25.00 mm	Protool RGP 130 Etc	●

**HU850** for Universal Applications, Concrete & Granite

G022

**Why buy me:**

- Extreme long life • Extreme speed • Universal

**Application:**

- Leveling • Grinding • Cleaning



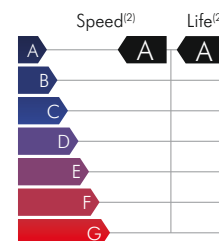
Concrete (hard)

Render & plaster  
(soft)

Tile adhesive



Granite



Part Number	Description	Ø	Fitting	Machine Type	Dry
1990.0115.22		115 mm	22.23 mm	All Angle Grinders	●
1990.0125.22	For Angle Grinders	125 mm	22.23 mm	All Angle Grinders	●
1990.0180.22		180 mm	22.23 mm	All Angle Grinders	●

**HPCD850C** for Thick Coatings

G022

**Why buy me:**

- Extremely aggressive • Extreme speed • Removes thick coatings

**Application:**

- Removing • Cleaning • Carpet Residue • Thick Coatings



Paint



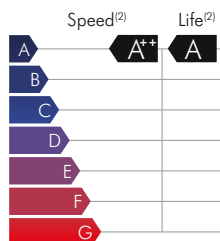
Carpet glue



Thick coatings



Carpet residue



Part Number	Description	Ø	Fitting	Machine Type	Dry
1996.0125.22		125 mm	22.23 mm	Bosch CBR 14C	●
				Makita PC 5001C	●
	For Concrete Grinders			Eibenstock EBS 1254	●
				Eibenstock 1802 SH	●
				Hilti DCG 125-S	●
				Flex LDC 1709 Etc	●
1996.0125.25	For Concrete Grinders	125 mm	25.00 mm	Protool RGP 130	●
1996.0180.22	For Concrete Grinders	180 mm	22.23 mm	Flex LD 3206 Plastruc Etc	●



**HU350U** for Universal Applications**G022** **Why buy me:**

- Universal • Long life

**Application:**

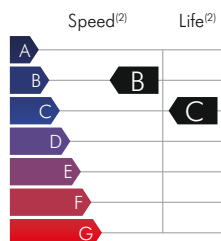
- For standard grinding applications



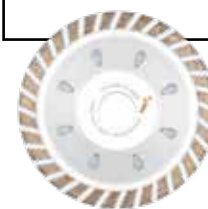
Concrete

Render & plaster  
(soft)

Tile adhesive



Part Number	Description	Ø	Fitting	Machine Type	Dry
1981.0115.22	Concrete	115 mm	22.23 mm	For all Concrete	
1981.0125.22	Grinders and Angle	125 mm	22.23 mm	Grinders and Angle	
1981.0180.22	Grinders	180 mm	22.23 mm	Grinders	

**HU250** for Universal Applications**G022** **Why buy me:**

- Long life

**Application:**

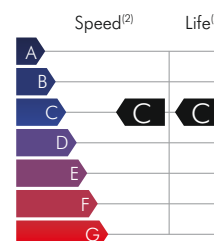
- For standard grinding applications



Concrete

Render & plaster  
(soft)

Tile adhesive



Part Number	Diameter	Bore	Machine Type	Dry
1984.0115.22	115 mm	22.23 mm	For all Concrete Grinders and Angle Grinders	

**HU350A** for Longlife**G022** **Why buy me:**

- Long life

**Application:**

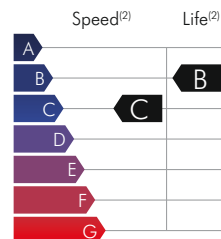
- For standard grinding applications (long life)



Concrete

Render & plaster  
(soft)

Tile adhesive

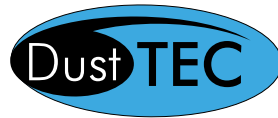


Part Number	Description	Ø	Fitting	Machine Type	Dry
1985.0115.22	Concrete	115 mm	22.23 mm	For all Concrete	
1985.0125.22	Grinders and Angle	125 mm	22.23 mm	Grinders and Angle	
1985.0180.22	Grinders	180 mm	22.23 mm	Grinders	



**New Generation Grinding & Dust Control for Professional Users.**

- Fits all popular Ø 115mm 4½" and Ø 115mm 5" grinders (complete set with all necessary adaptors)
- Makes grinding safe and almost totally dust free
- Allows dust free grinding up to the edge
- 4 Axis movement keeps guard flat even on uneven surfaces
- Height adjustable for grinding heads of differing build height



## Dust Guard for Grinding

G001

### Why buy me:

- Safe and universal • Easy to use • 4x4 traction • Collects 98% of dust
- Allows grinding up to the edge

Part No.	Description	Fits
1986.0000.001	Grinding Guard and Dust Control	4½" and 5" Grinders (adaptors included in the set)
1986.0000.003	Grinding Guard and Dust Control	9" Grinders (adaptors included in the set)



We engineer our products for outstanding performance. We put our trust in our products and we'd like you to do the same. That is why we offer the unique Marcrist Brand Guarantee.

Put any Marcrist product to the test for 30 days. If you're not totally satisfied with the performance and quality we will give you your money back. Guaranteed!



**Safety Guarantee**  
Marcrist abrasives comply with all safety standards worldwide



**Lifetime Performance "Plus"**  
Humidity resistant sealed packaging substantially increases lifetime performance



**Ultrathin & Lightning fast**  
Super thin cutting edge ensures fast cutting speed and precise, burr free cutting



**Extra strength & safety**  
For petrol saws running at 100 m/s. Designed to withstand more side forces and offer more resistance to breaking and fraying



**Suited for Inox - FE/S/CI ≤ 0,1%**  
Does not contaminate the cut and prevents rust formation at the cut



**AkkuMAX**  
Designed for use on cordless machines offering a faster cut to substantially increase battery life

Abrasives

(\*)Segment heights can vary. Usable segments heights are on average 1.5-2.5mm less than the specified segment height. Marcrist reserves the right to change segment heights and specification without prior notification.

Whenever you choose new cutting discs don't forget these key safety facts!

### Shelf Life / Use by date.

Did you know that by law all abrasive cutting discs must be clearly and indelibly marked with a use-by date?

Before using or buying any cutting disc make that quick and easy check of the manufacturer's use-by date. Never use an out-of-date disc. Your life may depend on it!

### Stay fresh safety packaging.

Resin Bonded abrasives age during storage due to humidity. Marcris discs are carefully heat sealed to prevent the ingress of moisture. This helps each disc to stay factory-fresh for longer, making sure that Marcris discs provide substantially better safety and performance for substantially longer!

### Standards.

All Marcris abrasive cutting discs are fully compliant with all applicable national and international standards. Make sure that your discs are clearly marked to confirm compliance with BS EN 12413, and are designed for use in accordance with the FEPA Safety Code, ANSI B7.1, OSHA and AS 1788.

Specify Marcris abrasive cutting discs and you can be assured that you're using discs that comply fully because we believe that your safety matters.



## All abrasive cutting discs are NOT the same!

Cutting performance between different discs can vary massively.

\*In-house testing by Marcris's own design and development engineering team has shown that Marcris 850 Inox discs will complete up to six times more cuts than the leading competitor discs. When cost-per-cut is measured Marcris abrasive cutting discs are the cleanest, safest and most durable discs ever - and provide a major cost saving.

\*Data on file at Marcris International Limited. marcris.com

### Marcris 850 Inox quality

### Competitor trade quality





## Marcris Premium Professional 850 range

### **i**FlexiTex

The Marcris 850 Inox has a unique flexible disc construction to help prevent disc jamming, making cutting much easier and much safer.

### **i**SafeTex

The Marcris 850 Inox has a unique binding agent and abrasive combination that cuts cooler than any other disc. Binding agent degradation and the associated release of foul-smelling and toxic phenol resin fumes is minimised, making cutting much cleaner and safer.

### **i**CleanTex

The Marcris 850 Inox cuts more efficiently than any other disc and produces up to 4 times less cutting debris making cutting more efficient and safer.

### **i**MaxLife

The Marcris 850 Inox features a unique binding agent and abrasive combination that cuts cleaner, cooler and faster than any other disc, reducing cutting costs and making cutting safer.

### **i**CoolCut

The Marcris 850 Inox cuts more efficiently and at lower temperatures. This results in a cleaner, smoother cut finish requiring little or no re-dressing prior to fitting, saving time and reducing costs.

See videos: [marcris.com](http://marcris.com)

## 850 Multi Material Ultra thin

Marcris 850 Inox cuts at the leading edge and on the two faces of the disc for a faster, cleaner, cooler and safer cut in even the toughest material.

- Flexi Technology for cutting safely
- Safe Technology for minimising toxic resin fumes
- Clean Technology for massively reduced hazardous, airborne glass fibre particles
- Cool Technology for a market leading finish
- Max Life Technology for up to 4 times longer disc life



Marcris cuts them all... guaranteed!



### 30 days guarantee

Marcris the best cutting disc ever with the lowest costs per cut ... or your money back.



## 850 Inox Special Ultrathin

G040



## Why buy me:

- Extreme life • Ultra fast • Precise • FE/S/ 0,1% • Burr free

## Technology:



Part Number	Size	Max. Speed	Pack Qty
5007.0115.22	115x1.0x22.23 mm	13300	25 Pcs.
5007.0125.22	125x1.0x22.23 mm	12200	25 Pcs.
5007.0230.22	230x1.9x22.23 mm	6600	25 Pcs.
5007.0115.22-10	115x1.0x22.23 mm	13300	10 Pcs. in metal tin
5007.0125.22-10	125x1.0x22.23 mm	12200	10 Pcs. in metal tin



Available as 10 pack in metal tin

## 350 Inox Special Ultrathin

G040



## Why buy me:

- Long life • Fast • Precise • FE/S/ 0,1% • Minimal burr

## Technology:



Part Number	Size	U/min max.	Pack Qty
5009.0075.10	75x1.0x10.0 mm	20350	25 Pcs.
5009.0115.22	115x1.0x22.23 mm	13300	25 Pcs.
5009.0125.22	125x1.0x22.23 mm	12200	25 Pcs.
5009.0230.22	230x1.9x22.23 mm	6600	25 Pcs.
5009.0115.22-10	115x1.0x22.23 mm	13300	10 Pcs. in metal tin
5009.0125.22-10	125x1.0x22.23 mm	12200	10 Pcs. in metal tin



Available as 10 pack in metal tin

## 850 Flat Metal Cutting Discs

G040



## Why buy me:

- Suitable for Inox, Steel, Stainless Steel and Cast Steel • Fast • Reliable
- Safe • Extreme long life • Fast, Clean cut

## Technology:



Part Number	Size	U/min max.	Pack Qty
5006.0115.22	115x2.5x22.23 mm	13300	25 Pcs.
5006.0125.22	125x2.5x22.23 mm	12200	25 Pcs.
5006.0230.22	230x2.5x22.23 mm	6600	25 Pcs.



## 850 Depressed Metal Cutting Discs

G040



## Why buy me:

- Suitable for Inox, Steel, Stainless Steel and Cast Steel • Fast • Reliable
- Safe • Extreme long life • Fast, Clean cut

## Technology:



Part Number	Size	U/min max.	Pack Qty.
5005.0115.22	115x2.5x22.23 mm	13300	25 Pcs.
5005.0125.22	125x2.5x22.23 mm	12200	25 Pcs.
5005.0230.22	230x2.5x22.23 mm	6600	25 Pcs.



## 850 Metal Grinding Discs

G040



## Why buy me:

- Grinds every metal and steel • Fast • Extreme long life
- Reduced vibrations

## Technology:



Part Number	Size	U/min max.	Pack Qty.
5004.0115.22	115x6x22.23 mm	13300	25 Pcs.
5004.0125.22	125x6x22.23 mm	12200	25 Pcs.
5004.0230.22	230x6x22.23 mm	6600	25 Pcs.





## 850 Flat Stone Cutting Discs

G040



## Why buy me:

- Suitable for Natural Stone, Reinforced concrete, Bricks and all building materials
- Fast
- Reliable
- Safe
- Very long life
- Precise cut

## Technology:



Part Number	Size	U/min max.	Pack Qty
5003.0115.22	115x2.5x22.23 mm	13300	25 Pcs.
5003.0125.22	125x2.5x22.23 mm	12200	25 Pcs.
5003.0230.22	230x2.5x22.23 mm	6600	25 Pcs.

## 850 Special Metal Cutting Discs for Petrol Saws

G040



## Why buy me:

- Designed for use on high speed petrol saws at 100m/s
- Extreme strength and side pressure resistance
- Long life
- Cuts all metals and steel

## Technology:



Part Number	Size	U/min max.	Pack Qty.
5006.0300.20	300x3.7x20.00 mm	6400	25 Pcs.

## 850 Special Stone Cutting Discs for Petrol Saws

G040



## Why buy me:

- Designed for use on high speed petrol saws at 100m/s
- Extreme strength and side pressure resistance
- Cuts concrete, Stone, Masonry and Asphalt

## Technology:



Part Number	Size	U/min max.	Pack Qty.
5003.0300.20	300x3.7x20.00 mm	6400	25 Pcs.

## 850 Special Cutting Discs for Chop Saws

G040



## Why buy me:

- Cuts Inox, metal and steel
- Extreme precision
- Long life
- Burr free cut without metal discolouration

## Technology:



Part Number	Size	U/min max.	Pack Qty.
5006.0350.25	Ø350x2.8x25.40 mm	4400	25 Pcs.

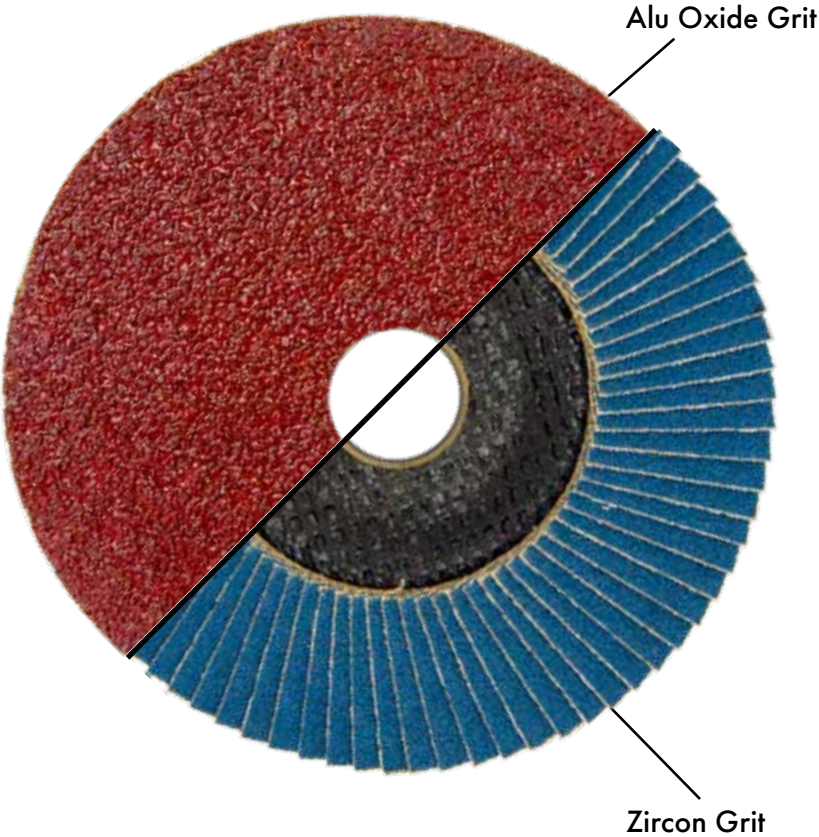
## Warning:

These cutting discs were designed for chop saws and are not safe to use on petrol saws!





The new generation of Flap Wheels and Fibre Discs is designed specifically for all your needs and requirements. Whether it's fast or fine grinding on small or large surfaces, here you'll find exactly what you need.



Alu Oxide Grit

- Durable hard grit with good all round performance
- Ideally suited for grinding of flat surfaces
- Long life



Zircon Grit

- Aggressive grit for fast stock removal
- Ideally suited for Inox edge grinding



Selection Chart:

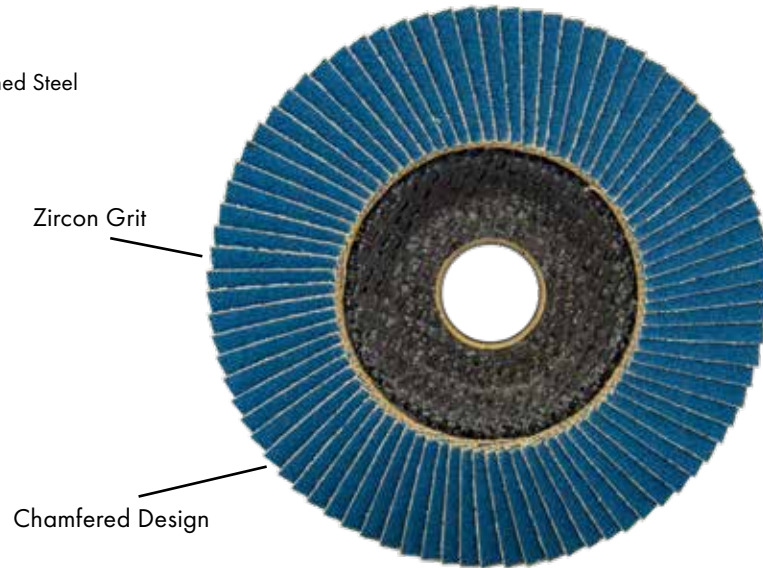
. • suitable with limiations  • Suitable  • • Perfectly suited)													
Material	Metal/Steel	Standard Construction Steels	Special Construction Steels	Hardened Steel / Tool Steels	Inox	Inox Sheet Metal	Sheet Metal	Cast Steel	Cast Iron	Wood	Plastics	Filler Resins	Stone / Concrete
Alu Oxide	• •	• •	• •	•	•	•	• •	•	-	•	•	•	-
Zircon	• •	• •	• •	• •	• •	• •	• •	• •	•	•	•	•	-





For hand-held use with angle grinders at 80 m/s.  
Suited for:

- Inox
- Steel
- Hardened Steel
- Wood
- Fillers



### Zircon Flap Discs

G013

#### Why buy me:

- Zircon Grit for Grinding and polishing of Inox, Steel, Hardened Steel, Wood and Fillers

#### Technology:



Part Number	Size	Grit	U/min max.	Pack Qty
5011.0115.22#40	115x22.23 mm	#40	13280	10 Pcs.
5011.0115.22#60	115x22.23 mm	#60	13280	10 Pcs.
5011.0115.22#80	115x22.23 mm	#80	13280	10 Pcs.
5011.0115.22#120	115x22.23 mm	#120	13280	10 Pcs.
5011.0125.22#40	125x22.23 mm	#40	12200	10 Pcs.
5011.0125.22#60	125x22.23 mm	#60	12200	10 Pcs.
5011.0125.22#80	125x22.23 mm	#80	12200	10 Pcs.
5011.0125.22#120	125x22.23 mm	#120	12200	10 Pcs.



For hand-held use with angle grinders at 80 m/s.  
Nylon backing pad required.



### Alu Oxide Fibre Discs

G013

#### Why buy me:

- Alu Oxide Grit for universal use with nylon backing pad on angle grinders

#### Technology:



Part Number	Size	Grit	U/min max.	Pack Qty.
5012.0115.22#36	115x22.23 mm	#36	13280	10 Pcs.
5012.0115.22#60	115x22.23 mm	#60	13280	10 Pcs.
5012.0115.22#80	115x22.23 mm	#80	13280	10 Pcs.
5012.0125.22#36/40	125x22.23 mm	#36/40	12200	10 Pcs.
5012.0125.22#60	125x22.23 mm	#60	12200	10 Pcs.
5012.0125.22#80	125x22.23 mm	#80	12200	10 Pcs.

### Backing Pads with Flange Nut

G013

#### Why buy me:

- M14 Flange Nut for angle grinders
- For the safe & vibration reduced use of fibre discs and semi-flexible abrasives

Part Number	Size
5013.0115.M14	115mm x M14
5013.0125.M14	125mm x M14



## Twisted Wire

- Aggressive material removal
- Extremely durable
- Designed for heavy use
- Perfect for difficult to reach areas
- Non-clogging

## Crimped Wire

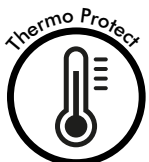
- Smooth material removal
- Less aggressive than twisted brushes
- Perfect for large flat areas
- Minimises damage to the surface which is being cleaned
- Non-clogging



**Wire Protect +**  
Technology to secure the wire and reduce wire breakage



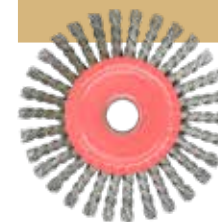
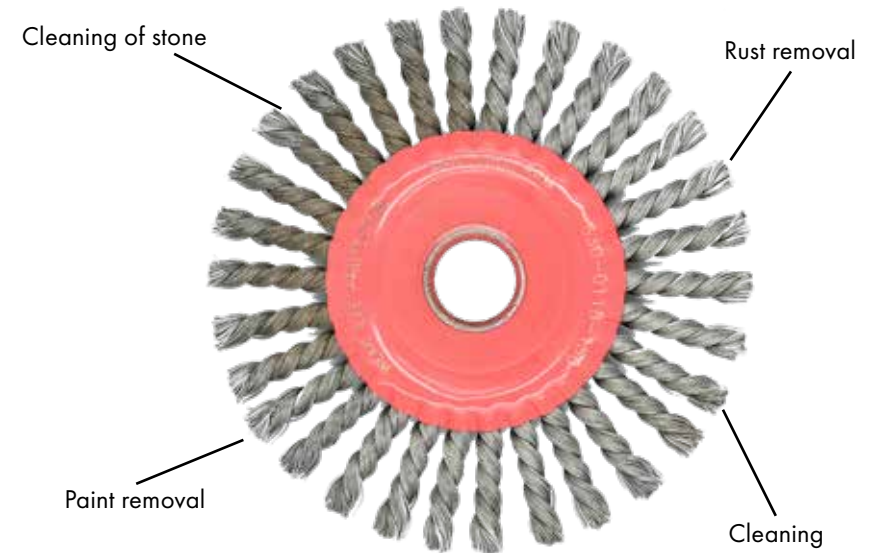
**Heavy Duty**  
Designed for heavy duty professional use. Makes a hard job easy!



**Thermo Protect**  
Specially treated wire for durability and wire breakage resistance



**Corrosion Resistant**  
Wire is specially coated or treated for corrosion resistance



## Twist Knot Wheel Brush

G013

### Why buy me:

- Aggressive material removal in difficult to reach places

### Technology:



Part Number	Size	U/min max.	Wire
*5016.0100.22	100x22.23mm	12250	0.5mm Steel
*5016.0125.22	125x22.23mm	12250	0.5mm Steel

\* Suitable for 125 mm Grinders



## Twist Knot Cup Brush

G013

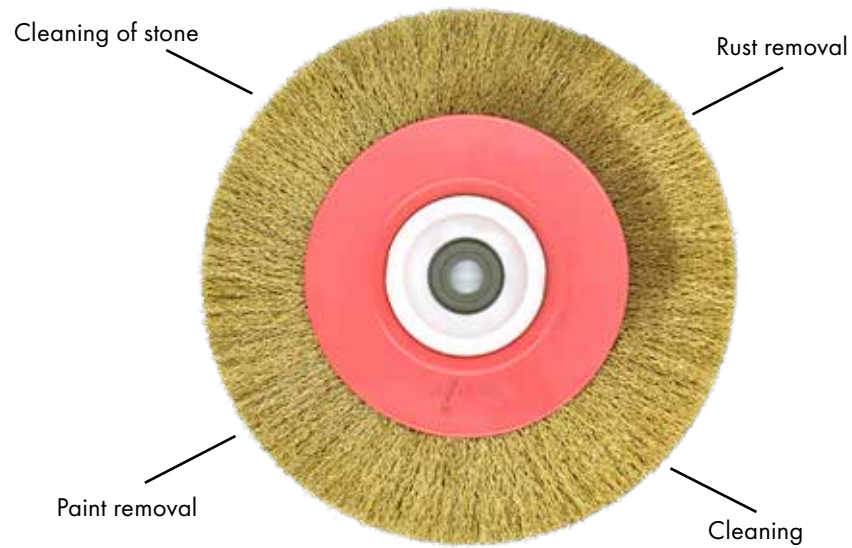
### Why buy me:

- Aggressive material removal on flat surfaces

### Technology:



Part Number	Size	U/min max.	Wire
5017.0065.M14	65mm x M14	12500	0.5mm Steel
5017.0080.M14	80mm x M14	8500	0.5mm Steel



G013

### Why buy me:

- Smooth material removal on flat surfaces
- Set including adapters for all common machine types

Technology:



Part Number	Size	U/min max.	Wire
5019.0150.25	152x25.00mm	6600	0.3mm Steel

Complete set including bore adapters Ø13/15/18/20mm, Ø3/4" and Ø1"



G013

### Why buy me:

- Smooth material removal on flat surfaces

**Technology:**



Part Number	Size	U/min max.	Wire
5018.0075.M14	75mm x M14	12500	0.3mm Steel
5018.0100.M14	100mm x M14	8500	0.3mm Steel

## Sales

### England

Marcrist  
International Limited  
Marcrist House  
Kirk Sandall Industrial Estate  
Doncaster DN3 1QR  
England  
T: +44 (0)1302 890 888  
F: +44 (0)1302 883 864  
E: info@marcris.com

 what3words  
///consults.tile.workers

### Germany

Marcrist  
Diamantwerkzeuge  
Vertriebsgesellschaft mbH  
Karl-Benz-Strasse 17A  
79761 Waldshut-Tiengen  
Deutschland  
T: +49 (0)7741 966 72 0  
F: +49 (0)7741 966 72 99  
E: info@marcris.de

 what3words  
///incomers.enacted.matchbox

### Switzerland

Marcrist  
Diamantwerkzeuge  
GmbH  
Seerosenstr. 10  
6362 Stansstad  
Schweiz  
T: +41 (0)41 630 25 43  
F: +41 (0)41 630 25 63  
E: info@marcris.ch

 what3words  
///switch.streetcar.  
clear

### Austria

Marcrist  
Diamantwerkzeuge  
Vertriebsgesellschaft mbH  
Kirchstieglstrasse 4  
6322 Kirchbichl  
Österreich  
T: +43 (0) 1 310 13 14  
F: +43 (0) 1 310 13 34  
E: info@marcris.at

 what3words  
///cohorts.pennies.sharer

Your Marcris Specialist: